# Final Environmental Impact Statement for the Searchlight Wind Energy Project NVN-084626 and NVN-086777

# **Bureau of Land Management**Las Vegas Field Office

in cooperation with

Western Area Power Administration National Park Service

December 2012





# United States Department of the Interior



BUREAU OF LAND MANAGEMENT
Southern Nevada District Office
Las Vegas Field Office
4701 N. Torrey Pines Drive
Las Vegas, Nevada 89130
http://www.blm.gov/nv/st/en.html

In Reply Refer To: 2800 (NVS3100) NVN-84626 NVN-86777

Dear Reader/ Interested Party:

I am pleased to announce the availability of the Final Environmental Impact Statement (EIS) for the Searchlight Wind Energy Project for permitting of wind energy resources. The Bureau of Land Management (BLM) Las Vegas Field Office has prepared this Final EIS in response to right-of-way applications submitted by Searchlight Wind Energy, LLC and Western Area Power Administration (Western). Searchlight Wind Energy, LLC is proposing to construct and operate an approximately 200-megawatt (MW) wind energy facility and associated infrastructure. Western is proposing to construct, operate, and maintain a new switching station to interconnect to the Searchlight Wind Energy Project. The site of the proposed project is located on 18,949 acres of federal land managed by the Bureau of Land Management near the town of Searchlight, NV. Western and the National Park Service were cooperating agencies during preparation of this Final EIS.

The Final EIS was prepared pursuant to the National Environmental Policy Act (NEPA), the Federal Land Management and Policy Act (FLPMA), and other regulations and statutes that establishes the land management authority of the BLM and provides guidance for how public lands are to be managed. The Draft EIS was released for public comment on January 20, 2012. The BLM received over 75 public comments on the Draft EIS. After careful consideration of comments, the BLM has prepared this Final EIS. Comments received during the public review period of the Draft EIS and responses to those comments are provided in Appendix A-4 of this Final EIS. Three alternatives are fully analyzed in this Final EIS: (1) the No Action Alternative which discloses the impacts if the applications are denied, (2) the 96-Wind Turbine Generator (WTG) Alternative, and (3) an 87-WTG Alternative. Based on additional engineering design constraints and other considerations, the action alternatives in the Draft EIS have been slightly modified with regards to the location of the switchyard, operations and maintenance building, and three turbines. The new locations are illustrated on the figures in the Final EIS.

The BLM will not issue a Record of Decision (ROD) making a decision on the Searchlight Wind Energy, LLC and Western applications until at least 30 days from the date of publication of a Notice of Availability in the <u>Federal Register</u>. The BLM's decision will be based on the range of alternatives described above. The BLM will provide additional information in the ROD regarding how the public may continue to stay involve in further

decisions associated with the right-of-way applications.

Additionally hard copies or electronic versions of this Final EIS may be obtained by contacting Mr. Greg Helseth, BLM Renewable Energy Coordination Project Manager, at 4701 North Torrey Pines Drive, Las Vegas, NV 89130, (702) 515-5173, or by sending an email to BLM\_NV\_SNDO\_SearchlightWindEnergyEIS@blm.gov. The Final EIS will also be available on the Internet at http://www.blm.gov/nv/st/en/fo/lvfo/blm\_programs/energy/searchlight\_wind\_energy.html

Thank you for your continued interest in the management of public lands in Nevada. The BLM appreciates your involvement in this Final EIS.

ncerely,

Robert B. Ross, Jr. Field Manager

<b>BLM Mission Statement</b>
It is the mission of the Bureau of Land Management to sustain the health, diversity, and productivity of the public lands for the use and enjoyment of present and future generations.



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# **Executive Summary**

The Final Environmental Impact Statement (FEIS) for the Searchlight Wind Energy Project is summarized in the following sections. This summary provides a general overview of the project and its purpose and need; briefly describes the Proposed Action and other alternatives; and summarizes major impacts for key resources.

Searchlight Wind Energy, LLC, (the Applicant) a wholly-owned subsidiary of Duke Energy has applied to the Bureau of Land Management (BLM) for a right-of-way (ROW) grant on public land to develop a wind energy generation project (ROW application NVN-084626). The Proposed Project consists of construction, operation and maintenance (O&M), and decommissioning of an approximately 200-megawatt (MW) wind energy facility and associated infrastructure. The Western Area Power Administration (Western) proposes to construct, operate, and maintain a new switching station to interconnect the Searchlight Wind Energy Project and has submitted a ROW application (NVN-086777) to the BLM for construction and operation of the switching station. Western's proposed interconnection switching station also is analyzed as part of this EIS.

#### **BLM's Purpose and Need for the Proposed Action**

In accordance with FLPMA (Section 103(c)), public lands are to be managed for multiple use that takes into account the long-term needs of future generations for renewable and non-renewable resources. The Secretary of the Interior is authorized to grant ROW on public lands for systems of generation, transmission, and distribution of electric energy (Section 501(a)(4)). Taking into account the BLM's multiple use mandate, the purpose and need for the proposed actions is to respond to two FLPMA rightof-way applications: one submitted by Searchlight Wind to construct, operate, maintain, and decommission a wind energy facility and associated infrastructure and one submitted by Western to construct, operate, maintain, and decommission a switching station that would conduct the power generated from the wind facility to Western's electrical grid system. Both proposed actions would be located on public lands administered by the BLM. Consideration of the ROW applications would be in compliance with FLPMA, BLM right-of-way regulations, and other applicable Federal laws and policies. These actions would, if approved, assist the BLM in addressing the management objectives in the Energy Policy Act of 2005 (Title II, Section 211) which establish a goal for the Secretary of the Interior to approve at least 10,000 MWs of electricity from non-hydropower renewable energy projects located on public lands. This proposed action, if approved, would also further the purpose of Secretarial Order 3285A1 (March 11, 2009, amended February 22, 2010) that establishes the development of environmentally responsible renewable energy as a priority for the Department of the Interior.

The BLM will decide whether to deny the proposed ROWs, grant the ROWs, or grant the ROWs with modifications. Modifications may include modifying the proposed use or changing the route or location of the proposed facilities (43 CFR 2805.10(a)(1)).

#### Western's Purpose and Need

The Applicant requests to interconnect its project with Western's Davis-Mead 230-kV transmission line. Western's purpose and need is to approve or deny the interconnection request in accordance with its Open Access Transmission Service Tariff (Tariff) and the Federal Power Act, as amended (FPA).

Under the Tariff, Western offers capacity on its transmission system to deliver electricity when capacity is available. The Tariff also contains terms for processing requests for the interconnection of generation facilities to Western's transmission system. The Tariff substantially conforms to Federal Energy Regulatory Commission (FERC) final orders that provide for non-discriminatory transmission system access. Western originally filed its Tariff with FERC on December 31, 1997, pursuant to FERC Order Nos. 888 and 889. Responding to FERC Order No. 2003, Western submitted revisions regarding certain Tariff terms and included Large Generator Interconnection Procedures (LGIP) and a Large Generator

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Interconnection Agreement in January 2005. In response to FERC Order No. 2006, Western submitted additional term revisions and incorporated Small Generator Interconnection Procedures and a Small Generator Interconnection Agreement in March 2007. In September 2009, Western submitted yet another set of revisions to address FERC Order No. 890 requirements along with revisions to existing terms.

In reviewing interconnection requests, Western must ensure that existing reliability and service is not degraded. Western's LGIP provides for transmission and system studies to ensure that system reliability and service to existing customers are not adversely affected by new interconnections. These studies also identify system upgrades or additions necessary to accommodate the Proposed Project and address whether the upgrades/additions are within the project scope.

#### **Applicant's Objective for the Proposed Project**

The Applicant's objective to develop a 200-MW wind energy facility on a site located in southern Clark County, NV near the town of Searchlight, which is approximately 1.5 miles west of the western border of Lake Mead National Recreation Area (NRA); 60 miles southeast of Las Vegas; and 40 miles north of Laughlin. Specifically, the project area is to the northeast, east and southeast of Searchlight and encompasses approximately 18,949 acres of BLM-administered lands in the Eldorado Mountains and Piute Valley.

#### **Project Description**

The Proposed Project would use wind turbine generators (WTGs) s to generate electricity. WTGs consist of three principal components that would be assembled and erected during construction: the tower, the nacelle, and the rotor assembly. These modern WTGs would have maximum height of up to 427.5 feet with three mounted rotor blades, each 165 feet in length. Minimum blade height would be 96 feet. While the Applicant assumes that the Siemens 2.3-MW WTG model would be erected at the site, there remains the possibility that another similar WTG could be used. No WTG under consideration for the Proposed Project would exceed the maximum height of the Siemens 2.3-MW WTG (427.5 feet).

Under both action alternatives, the proposed Searchlight Wind Energy Project would consist of the following temporary (during construction) and permanent features:

- WTGs, including concrete foundations, tubular steel towers, nacelles (i.e., main WTG bodies), and rotor assembly
- Pad-mounted transformers (one located at the base of each WTG tower)
- Underground electrical collection system (34.5 kilovolt [kV])
- Underground communications system
- Two onsite electrical substations and 6.1-mile overhead transmission line connecting the substations
- A 2.6-mile overhead transmission line (230 kV) connecting to Western's proposed switching station
- Four meteorological masts
- Operations and maintenance building
- Two temporary laydown areas
- Temporary concrete batch plant
- Temporary portable rock crusher
- Access roads
- Western's proposed switching station and ancillary facilities

#### **Public Involvement**

The BLM filed a Notice of Intent to prepare this National Environmental Policy Act (NEPA) document in the Federal Register. This notice formally initiated a public scoping process during which public and agency input was solicited on the scope of issues to be addressed in the EIS. Comments received are

summarized in the Scoping Report included as Appendix A to this EIS. The topics receiving the most comments were biological resources, project alternatives, socioeconomics, and visual resources.

The BLM published the Notice of Intent in the *Federal Register* on January 20, 2012, denoting the beginning of the scoping period for the project. The scoping period ended on April 18, 2012, totaling 60 days, which exceeds the BLM minimum requirement of a 45-day comment period. On February 21, 22, and 23, 2012, the BLM held public hearings in Laughlin, Searchlight, and the City of Boulder City, respectively. The BLM received over 75 public comments on the DEIS. All comments and BLM responses are presented in Appendix A-4.

#### Selection of the Agency Preferred Alternative

Two potential alternatives, a 161 WTG and a 140 WTG Alternative were abandoned by the Applicant for technical reasons and eliminated by BLM from detailed evaluation. The analyses presented in this document evaluated the remaining reasonable range of alternatives; the Applicant proposed 96-WTG Alternative and an 87-WTG Alternative. Based on the findings in the DEIS, BLM determined the 87-WTG Alternative to be the Preferred Alternative because it would have less land disturbance, less effect on sensitive biological resources, and still meet the Purpose and Need for the project. The No Action Alternative does not meet the Purpose and Need for the project.

#### Comparison between Proposed Action and BLM-preferred Alternative

Project Features	Construction	e Temporary n Disturbance res) <sup>a</sup>	Difference in Temporary Disturbance (acres)	Approximate Permanent Construction Disturbance (acres)		Difference in Temporary Disturbance (acres)
	96 WTG	87 WTG		96 WTG	87 WTG	
	Layout Alternative	Layout Alternative		Layout Alternative	Layout Alternative	
WTG pads	72.6	66	6.6	3.6	3.2	0.4
New and upgraded project roads and crane pads <sup>b</sup>	123.6	111.4	12.2	149	141.6	7.4
Operations and maintenance facility	1.5	1.5	0	5	5	0
Equipment storage and construction laydown areas <sup>c</sup>	28.3	28.3	0	0	0	0
Overhead transmission line right-of-way	16.5	16.5	0	0	0	0
Substations	5	5	0	2.0	2.0	0
Batch plant	1	1	0	0	0	0
Meteorological towers	0	0	0	0.01	0.01	0
Totals	248.5	229.7	18.8	159.6	151.8	7.8
Totals Rounded <sup>d</sup>	249	230	19	160	152	8

#### Notes:

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<sup>&</sup>lt;sup>a</sup> Temporary construction impacts are in addition to permanent impacts.

<sup>&</sup>lt;sup>b</sup> Restoration of roadsides.

<sup>&</sup>lt;sup>c</sup> Includes temporary office trailers and crane assembly areas.

<sup>&</sup>lt;sup>d</sup> Rounded totals will be used throughout the document for reader ease.

#### **Summary of Potential Impacts and Mitigation**

No Action Alternative	96 WTG Layout Alternative	87 WTG Layout Alternative	Mitigation Measures				
Geology, Soils and Minerals (Section 4.1)							
Under the No Action Alternative, the ROW applications would be denied and the Proposed Project would not be built; therefore, no project related effects on geology, soils, and mineral resources would occur.	<ul> <li>Subsidence or collapse of alluvial deposits during seismic shaking</li> <li>Increase in potential for landslides in cut and fill slopes resulting from grading for roads and WTG pads</li> <li>Temporary and permanent disturbance of 409 acres for the proposed wind facility and 7 acres for the proposed Western Switching Station</li> <li>Alteration of the existing topography</li> <li>Exposure to contaminated soils</li> <li>Restricted access to unpatented mining claims, locatable mineral exploration, saleable minerals, and fluid leasable minerals</li> </ul>	Effects would be similar to those identified under the 96 WTG Layout Alternative.  However, temporary and permanent disturbance would be less at 382 acres for the proposed wind facility.	<ul> <li>MM GEO-1: Engineering Design And Implementation</li> <li>MM GEO-2: Inspections After Geologic Events</li> <li>MM GEO-3: Applicant's Insurance Coverage</li> <li>MM-GEO-4: Verify Mining Claims</li> </ul>				
Paleontological Resources (Section 4.2)							
Under the No Action Alternative, the ROW application would be denied and the Proposed Project would not be built; therefore, no project related effects on paleontological resources would occur.	Potential destruction or disturbance of buried or unknown paleontological resources	Effects would be similar to those identified under the 96 WTG Layout Alternative; however, temporary and permanent disturbance area would be less, 382 acres for the proposed wind facility.	MM PALEO-1: Paleontological Mitigation				

No Action Alternative	96 WTG Layout Alternative	87 WTG Layout Alternative	Mitigation Measures				
Water Resources (Section 4.3)							
Under the No Action Alternative, the ROW applications would be denied and the Proposed Project and Western's proposed switching station would not be built; therefore, no project related effects on water resources would occur.	Water usage would be 83 acre feet during construction and 0.15 acre feet per year during operation and maintenance     Chemical or petroleum spills could affect groundwater quality     Increased erosion and sedimentation due to construction and operation of new structures could affect surface water quality     Waters of the U.S. could be affected during construction activities or by project components	Water usage would be 74 acre feet during construction and 0.15 acre feet per year during operation and maintenance.  Other effects would be similar to those identified under the 96 WTG Layout Alternative.	<ul> <li>MM WATER-1: Wellhead         Protection</li> <li>MM WATER-2: Construction         Phase Erosion Sedimentation and         Control Measures</li> <li>MM WATER-3: Construction         Phase Petroleum and Hazardous         Material Contaminated Water         Prevention Control Measures</li> <li>MM WATER-4: Operational         Phase Erosion and Sedimentation         Control Measures</li> <li>MM WATER-5: Operational         Phase Petroleum and Hazardous         Material Contaminated Water         Prevention and Control Measures</li> <li>MM WATER 6: Drainage Crossing         Design</li> <li>MM WATER 7: Stormwater         Monitoring and Response Plan</li> </ul>				
	Vegetation (	Section 4.4.1)					
Under the No Action Alternative, the ROW application would be denied and the Proposed Project would not be built; therefore, no project related effects on vegetation would occur.	<ul> <li>Vegetation and habitat loss (408 acres total), degradation and fragmentation (mostly Mojave Creosotebush-White Bursage Scrub</li> <li>Spread of noxious or invasive weed species</li> </ul>	Effects would be similar to those identified under the 96 WTG Layout Alternative; however, temporary and permanent disturbance area would be less, 382 acres for the proposed wind facility.	MM BIO-1: Interim Reclamation				
Special-Status Plant Species (Section 4.4.2)							
Under the No Action Alternative, the ROW application would be denied and the Proposed Project would not be built; therefore, no project related effects on cacti and yucca would occur.	Removal of cacti and yucca	Effects would be similar to those identified under the 96 WTG Layout Alternative; however, temporary and permanent disturbance area would be less, 382 acres for the proposed wind facility.	MM BIO-2: Cactus and Yucca Salvage Plan				

No Action Alternative	96 WTG Layout Alternative	87 WTG Layout Alternative	Mitigation Measures				
Wildlife Resources (Section 4.4.3)							
Under the No Action Alternative, the ROW application would be denied and the Proposed Project would not be built; therefore, no project related effects on wildlife resources would occur.	<ul> <li>Removal and fragmentation to wildlife habitat</li> <li>Injury or death to wildlife species during construction</li> <li>Increases ambient noise levels may affect both the sending and receiving of acoustic signaling and sounds.</li> </ul>	Effects would be similar to those identified under the 96 WTG Layout Alternative; however, temporary and permanent disturbance area would be less, 382 acres for the proposed wind facility.	See Mitigation Measures under Section 4.4.1-Vegetation, 4.4.2-Special Status Plant Species, and 4.4.4-Special Status Wildlife Species.				
	Special-Status Wildlife	Species (Section 4.4.4)					
Under the No Action Alternative, the ROW application would be denied and the Proposed Project would not be built; therefore, no project related effects on special status wildlife species would occur.	<ul> <li>Injury or death to desert tortoise,         Gila monster or other special status         wildlife species during construction         activities.</li> <li>Injury or death to birds and/or bats         due to construction activities,         operation of turbines, and collisions         with new transmission lines</li> <li>Bats may die due to baurotrama         during turbine operation</li> <li>Increased human presence may         affectively serve as a barrier that         suppresses or limits connectivity         between populations of bighorn         sheep</li> <li>Increased noise, blasting activities,         and increased human presence         could cause animals to avoid the         project area, altering normal         behavior patterns.</li> </ul>	Effects would be similar to those identified under the 96 WTG Layout Alternative; however, temporary and permanent disturbance area would be less, 382 acres for the proposed wind facility.	<ul> <li>MM BIO-3: Biological Opinion</li> <li>MM BIO-4: Terrestrial Wildlife Plan</li> <li>MM BIO-5: Bird and Bat Conservation Strategy</li> <li>MM BIO-6: Burrowing Owl Protection During Construction</li> <li>MM BIO-7: Transmission Line Design</li> <li>MM BIO-8: Wildlife Water Developments</li> </ul>				

No Action Alternative	96 WTG Layout Alternative	87 WTG Layout Alternative	Mitigation Measures				
Cultural Impacts (Section 4.5)							
Under the No Action Alternative, the ROW applications would be denied and the Proposed Project would not be built; therefore, no project related effects on cultural resources would occur.	<ul> <li>Construction, road grading, and other actions that may affect cultural sites that are eligible for NRHP listing</li> <li>Increased visitation to the area may affect sites both within the project area and nearby</li> <li>Increased visitation impacts include more people walking over sites and either knowingly or unknowingly adversely affecting sites.</li> </ul>	Effects would be similar to those identified under the 96 WTG Layout Alternative; however, temporary and permanent disturbance area would be less, 382 acres for the proposed wind facility.	MM-CR 1: Archaeological Monitor     MM-CR 2: Ethnographic/Ethnohisoric     MM-CR 3: Development of a Memorandum of Agreement				
	Air Quality Imp	acts (Section 4.6)					
Under the No Action Alternative, the ROW application would be denied and the Proposed Project would not be built; therefore, no project related effects on air quality would occur.	Adverse, short term effects to air quality due to construction and decommissioning activities, but would not contribute to regional air exceedances     Potential net benefit to regional air quality and climate	Effects would be similar to those identified under the 96 WTG Layout Alternative.	<ul> <li>MM-AIR 1: Secure All Vehicles         Hauling Loose Material</li> <li>MM-AIR 2: Reduce Vehicle         Emissions</li> <li>MM-AIR 3: Prohibit Equipment         Tampering</li> <li>MM-AIR 4: Use Low Sulfur Fuels</li> <li>MM-AIR 5: Avoid Sensitive Air         Quality Receptors</li> <li>MM-AIR 6: Mitigation of GHG         Emissions</li> </ul>				
	Transportation Impacts (Section 4.7)						
Under the No Action Alternative, the ROW application would be denied and the Proposed Project would not be built; therefore, no project related effects on transportation would occur.	<ul> <li>Short term increase in traffic volume on Cottonwood Cove Road during construction</li> <li>Increased recreational traffic as a result of 29 miles of new roads</li> </ul>	Effects would be similar to those identified under the 96 WTG Layout Alternative, although slightly less miles of new roads would be built in the proposed project area (27 miles)	<ul> <li>MM-TRAN 1: Traffic         Management Plan</li> <li>MM-TRAN 2: Repair Damaged         Streets</li> </ul>				

No Action Alternative	96 WTG Layout Alternative	87 WTG Layout Alternative	Mitigation Measures			
Land Use Impacts (Section 4.8)						
Under the No Action Alternative, the ROW application would be denied and the Proposed Project would not be built; therefore, no project related effects on land use would occur.	<ul> <li>Proposed project has been sited to avoid private property</li> <li>Proposed project has is in conformance with LV RMP, DOI directives and Instructional Memorandums</li> <li>Construction could affect local transportation and community access</li> <li>ACEC would remain a ROW avoidance area</li> <li>Construction of an access road would effect disposal lands</li> </ul>	Effects would be similar to those identified under the 96 WTG Layout Alternative	No additional mitigation is proposed			
		mpacts (Section 4.9)				
Under the No Action Alternative, the ROW application would be denied and the Proposed Project would not be built; therefore, no project related effects on visual resources would occur.	<ul> <li>Short term change to the viewshed due to presence of construction vehicles, grading, and related activities</li> <li>Long term change to the visual character of the environment; however, compliance with VRM Class II would be achieved.</li> </ul>	Effects would be similar to those identified under the 96 WTG Layout Alternative	<ul> <li>MM-VIS 1: Minimize Surface         Disturbance</li> <li>MM-VIS 2: Select BLM-approved         Flat Tone Colors for Structures</li> <li>MM-VIS 3: Minimize Profiles of         Site Design Elements</li> <li>MM-VIS 4: Minimize Lighting</li> </ul>			
	Noise Impacts (Section 4.10)					
Under the No Action Alternative, the ROW applications would be denied and the Proposed Project would not be built; therefore, no project related effects on noise levels would occur.	<ul> <li>Short term increase in ambient noise and vibration due to construction activities</li> <li>Long term increase in ambient noise levels due to operation of the WTGs. Noise levels would not exceed Clark County noise ordinance at nearby residences</li> </ul>	Effects would be similar to those identified under the 96 WTG Layout Alternative	<ul> <li>MM-NOI 1: Conduct Construction Activities</li> <li>MM-NOI 2: Turn Off Idling Equipment</li> <li>MM-NOI 3: Notify Adjacent Residences</li> <li>MM-NOI 4: Install Acoustic Barriers</li> <li>MM-NOI 5: Proper Maintenance</li> <li>MM-NOI 6: Ensure Proper Installation of Transformer</li> </ul>			

No Action Alternative	96 WTG Layout Alternative	87 WTG Layout Alternative	Mitigation Measures				
Recreation Impacts (Section 4.11)							
Under the No Action Alternative, the ROW application would be denied and the Proposed Project would not be built; therefore, no project related effects on recreation resources would occur.	<ul> <li>Temporary restrictions within the project area during construction to reduce public safety hazards</li> <li>New roads (29 miles) would provide for increased recreational access to the area</li> <li>Change in the characteristics for recreationalist utilizing the area</li> </ul>	Effects would be similar to those identified under the 96 WTG Layout Alternative, although slightly less miles of new roads would be built in the proposed project area (27 miles)	MM-REC 1: Recreation Impacts Minimization Measures				
	Socioeconomic Imp	,					
Under the No Action Alternative, the BLM would not grant the ROWs to the Applicant and Western, and thus there would be no change in existing socioeconomic conditions. The land would retain its rural desert qualities, and the habitats supporting ecosystems and species would not be altered from project-related encroachments. The purpose and need for the Proposed Project would be provided by other means. Under the No Action Alternative, the utility off-taker (the utility or bulk power purchaser and/or distributor) would not have access to the energy supply that would have been produced by the Proposed Project. Alternative renewable energy-generation projects developed elsewhere might not alleviate the Applicant's concerns for reliability, cost, and the environmental sustainability of this resource.	<ul> <li>Short term increase in population for construction workers</li> <li>Long term increased economic output during project operation</li> <li>Increase in expenditures by non-local labor</li> <li>Increase in taxable sales from indirect or induced spending</li> <li>Increased property and sales tax revenue</li> </ul>	Effects would be similar to those identified under the 96 WTG Layout Alternative	No other mitigation is proposed.				

No Action Alternative	96 WTG Layout Alternative	87 WTG Layout Alternative	Mitigation Measures			
Environmental Justice Impacts (Section 4.13)						
Under the No Action Alternative, the ROW application would be denied and the Proposed Project would not be built. There would be no change in current conditions for minority and low-income populations under this alternative. The opportunities for any minority and low-income persons to seek employment at higher wages would not occur.	No environmental justice communities were identified within the study area; therefore, no environmental justice populations would be affected as a result of the Proposed Action	Effects would be similar to those identified under the 96 WTG Layout Alternative	Impacts were beneficial therefore mitigation is not warranted			
	Health and Human S	Safety (Section 4.1414)				
Under the No Action Alternative, the ROW applications would be denied and the Proposed Project and would not be built; therefore, no project related effects on health and human safety would occur.	Potential effects to human health and safety from the use of petroleum products, sewage, and other hazardous materials during construction, O&M, and decommissioning activities     Increase risk for fires or wildlife fires during construction, O&M, and decommissioning activities	Effects would be similar to those identified under the 96 WTG Layout Alternative	MM-SAFE 1: Hazardous Material Management MM-SAFE 2: Characterize Potentially Contaminated Soil MM-SAFE 3: Adherence of the Health and Safety Program with 29 CFR, Part 1910 MM-SAFE 4: Construction Fire Prevention Measures MM-SAFE 5: Aeronautical Consideration MM-SAFE 6: Adherence of the Health and Program with 29 CFR, Part 1926			

#### Mitigation

Searchlight Wind has included a suite of APMs to avoid or minimize impacts of the Proposed Project on environmental resources. These APMs are an inherent part of the project and are distinguished from mitigation measures for impacts identified under NEPA. Should the Proposed Project or alternative be approved, the Applicant will implement the APMs regardless of whether potential significant impacts were identified in the NEPA process. Similarly, Western follows environmental compliance measures detailed in Western's Environmental Construction Standard 13, which is included as Appendix D.

#### Conclusion

Construction of the Proposed Project would result in a number of temporary impacts that would cease upon completion of the construction phase. Operation and maintenance of the Proposed Project or alternative could also result in temporary or permanent impacts.

Unavoidable adverse impacts that would occur from construction, operation, and decommissioning of the build alternatives are identified in this FEIS. For the Agency Preferred Alternative, potential impacts would be less than significant with implementation of APMs, Best Management Practices, Construction Standards, and other mitigation disclosed in this document.

# Acronyms and Abbreviations

AADT Average Annual Daily Traffic
ABPP Avian and Bat Protection Plan

ACEC Area of Critical Environmental Concern

acre-feet/year acre-feet per year

AEC Alphabiota Environmental Consulting

APE Area of Potential Effect

APM Applicant Proposed Measure

ASTM American Society for Testing of Materials

BLM Bureau of Land Management
BLS Bureau of Labor Statistics
BMP best management practice

CAA Clean Air Act
CC Clark County

CCAQR Clark County Air Quality Regulations

CCDAQEM Clark County Department of Air Quality and Environmental Management

CCCPD Clark County Comprehensive Planning Division
CCRFCD Clark County Regional Flood Control District
CCWRD Clark County Water Reclamation District

CDP Census Designated Places

CEQ Council on Environmental Quality
CNEL Community Noise Equivalent Level

CFR Code of Federal Regulations

CO carbon monoxide CO<sub>2</sub> carbon dioxide

CO<sub>2</sub>e carbon dioxide equivalent

CWA Clean Water Act

DAQ Department of Air Quality

dB decibel

dBA A-weighted sound level

DEIS Draft Environmental Impact Statement

DEM Digital Elevation Model
DOD Department of Defense
DOI Department of the Interior

DWMA Desert Wildlife Management Area

EAC Early Action Compact

e.g. ergo

EIS Environmental Impact Statement

EO Executive Order

EPA U.S. Environmental Protection Agency

ERMA Extensive Recreation Management Area

ESA Endangered Species Act

Est. Estimated etc. etcetera Fahrenheit

FAA Federal Aviation Administration

FCC Federal Communications Commission
FEIS Final Environmental Impact Statement
FEMA Federal Emergency Management Agency

FHWA Federal Highway Administration

FLPMA Federal Land Policy and Management Act of 1976

FERC Federal Energy Regulatory Commission

FPA Federal Power Act
FR Federal Register

Ft Feet

fo<sub>b</sub> Convert feet to meters, multiply by 0.3048

FTA Federal Transit Administration

FY Fiscal Year

GAP Southwest Regional Gap Project

GDP Gross Domestic Product

GHG greenhouse gas

GWP global warming potentials
HCFC-23 hydrochlorofluorocarbon-23
HFC-134a hydrochlorfluorocarbon-134a

Hz Hertz
I Interstate

ID# Identification number

IEC Independent Electrical Contractors

IHS Institute for Housing Studies

I-O Input-output

IMPLAN Impact Analysis for Planning, Inc.

km kilometers

KOPs key observation points

kV kilovolt

L<sub>dn</sub> daytime-nighttime average noise level

L<sub>eq</sub> equivalent sound pressure level

LLC Limited Liability Company

LGIP Large Generator Interconnection Procedures

 $L_{MX}$  Maximum dBA level LOS Level of Service

LVFO Las Vegas Field Office

LVMPD Las Vegas Metropolitan Police Department

 $L_{xx}$  Statistical measurement where  $_{xx}$  represents the percentage of time the

sound level is exceeded

 $L_{10}$  Noise level exceeded for 10 percent of the measurement period  $L_{90}$  Noise level exceeded for 90 percent of the measurement period

m meter

MBTA Migratory Bird Treaty Act
MET meteorological tower
m/s meters per second
mgd million gallon per day
mg/L milligrams per liter
MM Mitigation Measures

MP Milepost

MSHCP Multiple Species Habitat Conservation Plan

MSW municipal solid waste

MW megawatt

NAAQS National Ambient Air Quality Standards

NAC Nevada Administrative Code

NDEP Nevada Division of Environmental Protection

NDOT Nevada Department of Transportation

NDOW Nevada Department of Wildlife

NDWR Nevada Division of Water Resources

NE North East

NEC National Electric Code

NEPA National Environmental Policy Act
NESC National Electrical Safety Code

NHPA National Historic Preservation Act of 1966

NOHA No Hazard to Air Navigation

NOI Notice of Intent NO<sub>x</sub> nitrogen oxides

NPS National Park Service

NRHP National Register of Historic Places

NRPS Nevada Renewable Portfolio Standard

NRCS Natural Resources Conservation Service

NRA National Recreation Area
NRS Nevada Revised Statutes

 $O_3$  ozone

OHV off-highway vehicle

O&M Operation and maintenance

OSHA Occupational Safety and Health Administration

PFYC Potential Fossil Yield Classifications

POD Plan of Development

 $PM_{10}$  particulate matter equal to or less than 10 microns in diameter  $PM_{2.5}$  particulate matter equal to or less than 2.5 microns in diameter

ppm parts per million

PSD prevention of significant deterioration
PUCN Public Utilities Commission of Nevada

PWL Power Watt Level RCI RCI Concepts

RCRA Resource Conservation and Recovery Act of 1976

RH Relative humidity

RMP Resource Management Plan

ROD Record of Decision
ROI Region of Influence

ROS recreation opportunity spectrum

ROW right-of-way
RSA rotor sweep area
RV Recreational Vehicle

SCADA Supervisory Control and Data Acquisition

SF6 sulfur hexafluoride

SHPO State Historical Preservation Office
SIA Searchlight Project Impact Area
SID State Implementation Plan

SIP State Implementation Plan

SIR Searchlight Project Impact Region

SMA Special Management Areas

SNEI Southern Nevada Environmental Inc.

SO<sub>2</sub> sulfur dioxide

SPCCP Spill Prevention, Containment, and Countermeasures Plan

SPL sound pressure level

spp. Species
SR State Route

SRMA Special Recreation Management Area
SWPPP Stormwater Pollution Prevention Plan

SWS Searchlight Water System
TDS total dissolved solids

UDC Unified Development Code

UEPA Nevada Utility Environmental Protection Act

URS United Research Services

US-95 Interstate 95

USACE U.S. Army Corps of Engineers

USC United States Code

USDA U.S. Department of Agriculture

USDOT U.S. Department of Transportation 1

USFWS U.S. Fish and Wildlife Service

USGS U.S. Geological Survey
UST underground storage tank
VOC volatile organic compound
VRM Visual Resource Management

Western Area Power Administration

WEAP Worker Environmental Awareness Program

WOUS Waters of the U.S. WTG wind turbine generator

μg/m³ micrograms per cubic meter

<sup>o</sup> degree

°C 10 degrees Celsius

% percent

# 1 1.0 Introduction and Purpose and Need

- 2 This Final Environmental Impact Statement (FEIS) has been prepared to analyze Searchlight Wind
- 3 Energy, LLC 's (also referred to as the Applicant) proposal to construct the Searchlight Wind Energy
- 4 Project and the Western Area Power Administration's (Western) proposal to build an interconnection
- 5 switching station. For clarity, the term "Proposed Project" is the general term utilized throughout the
- document to refer collectively to the wind energy facility and the interconnection switching station.
- 7 Please note that when the Western's proposed switching station is referred to separately in this document
- 8 it is because Western is a federal agency and as such has different National Environmental Policy Act
- 9 (NEPA) or mitigation requirements than those associated with the wind energy facility.

#### 1.1 About This Document

- 11 This document follows federal regulations of the Council on Environmental Quality (CEQ) for
- implementing the procedural provisions of NEPA (40 CFR 1500-1508); the Bureau of Land
- Management's (BLM) NEPA Handbook, H-1790-1; Sections 201, 202, and 206 of the Federal Land
- Policy Management Act (FLPMA) (43 USC 1761); the BLM's planning regulations (43 CFR 1600); and
- 15 the BLM Land Use Planning Handbook, H-1601-1. This FEIS describes the Proposed Action and
- 16 reasonable alternatives and the environmental consequences associated with each.
- 17 For ease of reading and to clearly present information for decision-making, the FEIS is arranged as
- 18 follows:

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- 19 **Chapter 1 Purpose and Need** provides general background information and explains the purpose
- of and need for the Proposed Project, decisions to be made, and authorities regulating the NEPA
- 21 process. It also provides a summary of issues raised by the public during the scoping phase of the
- process that are addressed in the EIS.
- 23 Chapter 2 Proposed Action and Alternatives defines the Proposed Action and presents a
- reasonable range of alternatives to address the stated purpose and need for the Proposed Project,
- 25 including the No Action Alternative and one other action alternative. It also discusses alternatives not
- 26 carried forward for detailed analysis and summarizes environmental effects for each alternative.
- 27 **Chapter 3 Affected Environment** describes the affected environment in the project area and
- identifies projects with the potential to cause cumulative impacts.
- 29 **Chapter 4 Environmental Consequences** discloses potential direct, indirect, and cumulative
- 30 environmental effects associated with all of the alternatives and discusses potential mitigation
- 31 measures to reduce or minimize effects. It also describes the cumulative effects associated with the
- 32 Proposed Action and other alternatives when added to other past, present, and reasonably foreseeable
- future actions in the cumulative effects study area.
- 34 Chapter 5 Consultation and Coordination lists state and federal agencies and other governmental
- bodies that were consulted or that contributed to the preparation of the EIS; describes public
- participation during scoping and public hearings; and lists agencies, organizations, and persons to
- whom the EIS will be sent or has been sent. This chapter includes a summary of all substantive public
- and agency comments received on the Draft Environmental Impact Statement (DEIS).
- 39 **Chapter 6 References**

#### 1.2 NEPA Process

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- 2 A summary of the NEPA process is given below.
  - 1. **Conduct Scoping:** This is the initial phase, in which the BLM announces its intent to prepare an EIS to consider the Applicant and Western's rights-of-way (ROW) applications. The purpose of scoping is to notify the public and federal, state, and local agencies and tribal governments of the Proposed Project and to gather information on potential impacts.
  - 2. **Collect Data:** Based on the issues raised during scoping, all relevant resource data and management information are collected for the assessment of direct and indirect impacts.
  - 3. **Develop Alternatives:** A range of reasonable alternatives is developed to meet the purpose and need for the EIS. This document will include a No Action Alternative and two action alternatives.
  - 4. **Assess Impacts:** Using accepted scientific methods, the direct, indirect, cumulative, and residual impacts of the Proposed Action and alternatives are assessed.
  - 5. **Circulate DEIS and Hold Public Comment Period:** The DEIS is circulated for public and agency review and comment. Meetings are usually held to explain the findings of the DEIS and to collect additional comments.
  - 6. **Develop Final EIS:** The document is revised based on input from the public and other agencies.
  - 7. **Circulate Final EIS:** The BLM circulates the Final Environmental Impact Statement, along with its preferred alternative.
  - 8. **Issue Decision**: The BLM's authorized officer will sign the Record of Decision (ROD) for the EIS process, which includes all approved mitigation measures.
  - 9. **Hold Appeal Period:** After the ROD is signed, participants in the FEIS process who have legal standing can, within 30 days, file an appeal of the decision to the DOI Board of Land Appeals.

#### 1.3 Background

- Searchlight Wind Energy, LLC, a wholly owned subsidiary of Duke Energy has applied to the BLM for a
- 25 ROW grant on public land to develop a wind energy generation project (ROW application NVN-084626).
- The Searchlight area was selected because it is considered the largest contiguous lower elevation region
- of good-to-excellent wind resources in southern Nevada near Las Vegas, and for its medium-to-high wind
- 28 resource potential capable of supporting utility scale production Searchlight Wind Energy, LLC has
- 29 conducted site specific testing (using meteorological data collected for 5 years) and determined that
- 30 sufficient wind exists to support the project.
- The Applicant's objective is to develop a 200-megawatt (MW) wind energy facility on a site located in
- 32 southern Clark County, NV near the town of Searchlight (Figure 1.3-1), which is approximately 1.5 miles
- west of the western border of Lake Mead National Recreation Area (NRA); 60 miles southeast of Las
- Vegas; and 40 miles north of Laughlin. Specifically, the project area is to the northeast, east and southeast
- 35 of Searchlight and encompasses approximately 18,949 acres of BLM-managed land in the Eldorado
- Mountains and Piute Valley (Figure 1.3-1 and Figure 1.3-2).

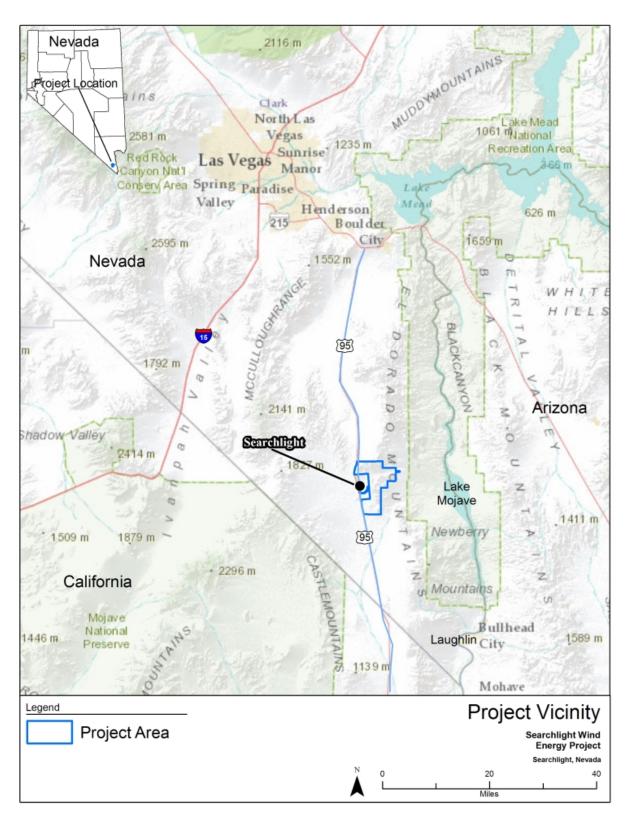


Figure 1.3-1. Project Vicinity Map

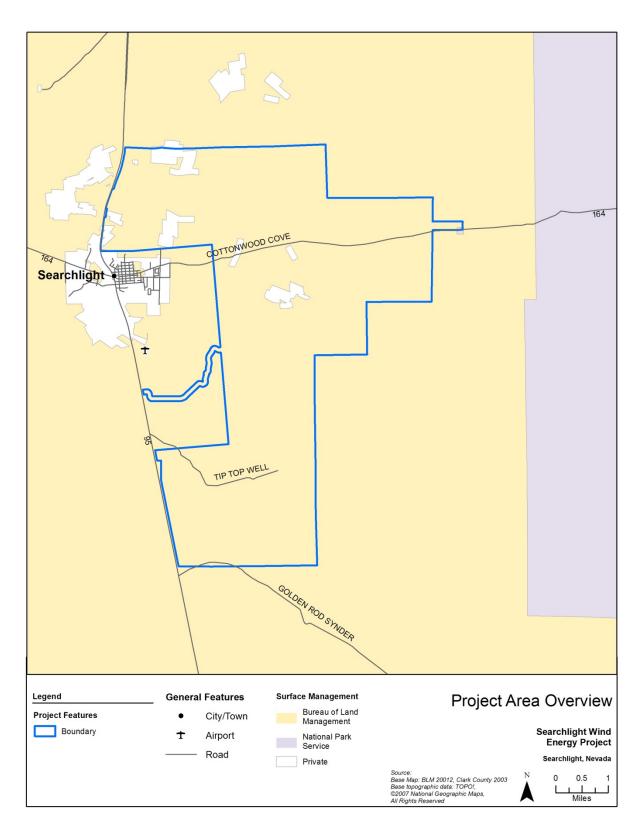


Figure 1.3-2. Proposed Project Area Map

- 1 The Proposed Project consists of construction, operation and maintenance (O&M), and decommissioning
- 2 of a 200-MW wind energy facility and associated infrastructure. After assessing wind resources,
- 3 proximity to electrical transmission, topography, land ownership, reduction of costs, and other factors, the
- 4 Applicant filed the ROW application and Plan of Development (POD) with the BLM for this tract of
- 5 public land. The Applicant has applied to Western to interconnect the wind power generating facility with
- 6 Western's transmission system, and would deliver wind-generated electrical power via Western's Davis-
- 7 Mead 230-kV transmission line near the crossing of Nevada State Route (SR) 164, also designated as
- 8 Cottonwood Cove Road, east of Searchlight.
- 9 Western proposes to construct, operate, and maintain a new switching station to interconnect the
- 10 Searchlight Wind Energy Project and has submitted a ROW application (NVN-086777) to the BLM. The
- interconnection switching station is analyzed as part of this EIS.
- 12 The Nevada Renewable Portfolio Standard (NRPS) provides the Applicant with the opportunity to
- propose this project because the NRPS mandates that state utilities provide for renewable energy offerings
- and consumption goals that meet prevailing market demand for renewable energy. The Proposed Project
- could help displace older fossil-fuel electric generating facilities with clean, renewable power, which
- would contribute to the reduction of greenhouse gas (GHG) emissions. Likewise, it could further the
- objectives of the federal government to eliminate or reduce GHG emissions and promote the deployment
- of renewable energy technologies.

#### 1.3.1 BLM's Purpose and Need for the Proposed Project

- 20 In accordance with FLPMA (Section 103(c)), public lands are to be managed for multiple use that takes
- 21 into account the long-term needs of future generations for renewable and non-renewable resources. The
- 22 Secretary of the Interior is authorized to grant ROW on public lands for systems of generation,
- transmission, and distribution of electric energy (Section 501(a)(4)). Taking into account the BLM's
- 24 multiple use mandate, the purpose and need for the proposed actions is to respond to two FLPMA right-
- of-way applications: one submitted by Searchlight Wind to construct, operate, maintain, and
- decommission a wind energy facility and associated infrastructure and one submitted by Western to
- 27 construct, operate, maintain, and decommission a switching station that would conduct the power
- 28 generated from the wind facility to Western's electrical grid system. Both proposed actions would be
- 29 located on public lands administered by the BLM. Consideration of the ROW applications would be in
- 30 compliance with FLPMA, BLM right-of-way regulations, and other applicable Federal laws and
- 31 policies. These actions would, if approved, assist the BLM in addressing the management objectives in
- 32 the Energy Policy Act of 2005 (Title II, Section 211) which establish a goal for the Secretary of the
- 33 Interior to approve at least 10,000 MWs of electricity from non-hydropower renewable energy projects
- 34 located on public lands. This proposed action, if approved, would also further the purpose of Secretarial
- 35 Order 3285A1 (March 11, 2009, amended February 22, 2010) that establishes the development of
- 36 environmentally responsible renewable energy as a priority for the Department of the Interior.
- 37 The BLM will decide whether to deny the proposed ROWs, grant the ROWs, or grant the ROWs with
- 38 modifications. Modifications may include modifying the proposed use or changing the route or location
- of the proposed facilities (43 CFR 2805.10(a)(1)).
- 40 Additional applicable mandates include the following federal laws, regulations, and guidance pertaining
- 41 to the development of renewable energy resources:
- Sec. 211 of Energy Policy Act of 2005, enacted in August 2005, which states that the Secretary of the Interior, should seek to have approved up to at least 10,000 MW of non-hydropower renewable energy projects on public lands by 2015.
- Instruction Memorandum 2009-043, "Wind Energy Development Policy," dated December 19,
- 2008, establishes BLM policy to ensure the timely and efficient processing of energy ROWs for wind power on the public lands.

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- Secretarial Order 3283 "Enhancing Renewable Energy Development on the Public Lands," signed
   January 16, 2009. This Secretarial Order facilitates the DOI efforts to achieve the goals established
   in Section 211 of the Energy Policy Act of 2005. Specifically, Secretarial Order 3285A1
   "Renewable Energy Development by the DOI," signed March 11, 2009 (as amended February 22,
   2010), establishes the development of environmentally responsible renewable energy as a priority
- Instruction Memorandum 2011-059 "National Environmental Policy Act Compliance for Utility Scale Renewable Energy ROW Authorizations," dated February 7, 2011, reiterates and clarifies
   existing BLM NEPA policy.

for the DOI and creates a departmental Task Force on Energy and Climate Change.

- Instruction Memorandum 2011-060 "Solar and Wind Energy Applications Due Diligence," dated February 8, 2011, provides updated guidance on the due diligence requirements of ROW applications for solar and wind development project on public lands.
- Instruction Memorandum 2011-061 "Solar and Wind Energy Applications Pre-Application and Screening," dated February 7, 2011, establishes process for protection of areas and resources of national interest and other specially designated areas that protect wildlife, visual, cultural, historic, or paleontological resource values.
- 43 CFR Part 2800 provides overall guidance for processing ROWs, including those for wind energy development. The Proposed Action requires a ROW to be processed under these regulations.
- 19 The BLM will use this EIS to analyze terms, conditions, and mitigation to determine which, if any,
- 20 modifications to the Proposed Project would be effective and would protect resource values.

#### 21 1.3.2 BLM Decisions to be Made

- 22 This FEIS provides the information and environmental analysis necessary to inform the BLM's
- 23 authorized officer and the public about the potential environmental consequences of the Proposed Action
- and alternatives. The BLM's decision will either:
  - Approve the Proposed Action or alternative and grant the ROWs to the Applicant and Western;
- Approve the Proposed Action or alternative and grant the ROWs with mitigation measures; or
- Deny the ROW applications.
- Federal, state, and local permits and approvals would be required before construction and operation of the
- 29 Proposed Project could proceed. The Applicant and Western would be responsible for obtaining all
- 30 permits and approvals required to construct, operate and maintain, and decommission the Proposed
- 31 Project if the ROW applications are approved by the BLM.

#### 1.3.3 Western's Purpose and Need

- The Applicant requests to interconnect its project with Western's Davis-Mead 230-kV transmission line.
- Western's purpose and need is to approve or deny the interconnection request in accordance with its Open
- 35 Access Transmission Service Tariff (Tariff) and the Federal Power Act, as amended (FPA).
- 36 Under the Tariff, Western offers capacity on its transmission system to deliver electricity when capacity is
- 37 available. The Tariff also contains terms for processing requests for the interconnection of generation
- 38 facilities to Western's transmission system. The Tariff substantially conforms to Federal Energy
- 39 Regulatory Commission (FERC) final orders that provide for non-discriminatory transmission system
- 40 access. Western originally filed its Tariff with FERC on December 31, 1997, pursuant to FERC Order
- 41 Nos. 888 and 889. Responding to FERC Order No. 2003, Western submitted revisions regarding certain
- 42 Tariff terms and included Large Generator Interconnection Procedures (LGIP) and a Large Generator
- 43 Interconnection Agreement in January 2005. In response to FERC Order No. 2006, Western submitted
- 44 additional term revisions and incorporated Small Generator Interconnection Procedures and a Small

- 1 Generator Interconnection Agreement in March 2007. In September 2009, Western submitted yet another
- 2 set of revisions to address FERC Order No. 890 requirements along with revisions to existing terms.
- 3 In reviewing interconnection requests, Western must ensure that existing reliability and service is not
- 4 degraded. Western's LGIP provides for transmission and system studies to ensure that system reliability
- 5 and service to existing customers are not adversely affected by new interconnections. These studies also
- 6 identify system upgrades or additions necessary to accommodate the Proposed Project and address
- 7 whether the upgrades/additions are within the project scope.

#### 8 1.3.4 Western Decisions to be Made

- 9 Western must consider interconnection requests to its transmission system in accordance with its Tariff
- and the FPA. Western satisfies FPA requirements to provide transmission service on a non-
- discriminatory basis through compliance with its Tariff. Under the FPA, FERC has the authority to order
- Western to allow an interconnection and to require Western to provide transmission service at rates it
- charges itself and under terms and conditions comparable to those it provides itself.
- Western, a Federal agency, is participating in the EIS process as a cooperating agency. Western will use
- this EIS, once adopted pursuant to CEQ regulations, to support its decision on whether or not to construct
- the interconnection switching station and approve or deny the Applicant's interconnection request.

#### 1.3.5 Cooperating Agencies

- 18 The BLM is the lead federal agency, and in accordance with the BLM policies, Western and the National
- 19 Parks Service (NPS) have been formally designated as cooperating agencies for this NEPA process.
- Although the NPS does not have a project-related decision or approval to make, they are a cooperating
- agency in the development of this document. As such, the BLM defines the collaborative process as one
- 22 in which interested parties work together to "seek solutions with broad support for managing public and
- 23 other lands" (BLM 2005a). Cooperating agency status provides a formal framework for governmental
- 24 units to engage in active collaboration with the BLM for this project to implement the requirements of
- NEPA. The BLM together with the cooperating agencies has the lead responsibility to arrange for
- 26 collection of resource, environmental, social, economic, and institutional data and information, or to share
- 27 data that are already assembled and available. Collaboration mandates methods, not outcomes, and it
- 28 brings diverse parties together to seek broadly acceptable solutions to what are usually complex issues. It
- does not imply that the parties will achieve consensus. The BLM is the final decision-maker on matters
- 30 within its jurisdiction.

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### 1.4 Summary of Public Scoping and Issue Identification

## 32 1.4.1 Public Scoping Process

- Chapter 5, Consultation and Coordination, contains an in-depth discussion of the scoping process and the
- 34 issues raised by the public and other agencies during that process (See Appendix A, Public Scoping
- 35 Report). Specifically, potential issues identified during the public scoping process included the following:
- NEPA Process:
  - Project Description;
- Project Alternatives;
- Purpose and Need;
- Air Quality and Climate Change;
- Noise/Vibration;
- Geology, Soils, and Minerals;
- Water Resources;
- Biological Resources;

- Cultural and Historic Resources;
- Land Use:
- Special Management Areas (SMA)
- Recreation;

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- Visual Resources:
  - Transportation;
- Human Health and Hazardous Materials;
- Socioeconomics and Environmental Justice; and
  - Cumulative Effects
- The CEQ regulations (40 CFR 1501.7 (a) 3) specifically require that environmental documents identify
- and eliminate from detailed study the issues that are not significant or which have been covered by prior
- 12 environmental review (Sec. 1506.3), thus narrowing the discussion of these issues in the EIS to a brief
- presentation of why they would not have a significant effect on the human environment or providing a
- reference to their assessment elsewhere in the document.
- 15 In compliance with that directive and based on public scoping comments, the BLM environmental staff
- separated the issues to be examined in detail in this NEPA process into substantive and nonsubstantive
- groups. Substantive issues are defined as those impacts on resources directly or indirectly caused by
- implementing the Proposed Project. An issue or resource would be considered nonsubstantive if it was (1)
- outside the scope of the Proposed Action; (2) already decided by law, regulation, another NEPA
- document, or other higher level decision; (3) irrelevant to the decision to be made; or (4) conjectural and
- 21 not supported by scientific or factual evidence.

#### Table 1.4-1. Potentially Affected Resources

Identified Resource	Substantive Potential Impact Identified	
	Yes	No
Air Quality and Climate Change	X	-
Biological Resources	X	-
Cultural Resources	X	-
Environmental Justice	X	-
Farmlands (Prime or Unique)	-	X
Fire/Fuels Management	-	X
Floodplains	-	X
Geology, Soils, and Minerals	X	-
Human Health and Safety/Hazardous Materials	X	-
Lands and Realty	X	-
Noise/Vibration	X	-
Weeds/Invasive Species	X	-
Paleontological Resources	X	-
Recreation	X	-
Special Management Areas	-	X
Socioeconomics and Environmental Justice	X	-
Transportation	X	-
Visual Resources	X	-
Night Sky Resources	X	
Water Resources	X	-

- 1 The Federal Register Notice of Availability of the Draft EIS was published on January 20, 2012, marking
- 2 the beginning of the comment period for the project. The 90-day comment period ended on April 18,
- 3 2012. This period exceeds the BLM minimum requirement for a comment period (45 days). On February
- 4 21, 22, and 23, 2012, the BLM held public hearings in Laughlin, Searchlight, and the City of Boulder
- 5 City, respectively. The BLM received over 75 public comments on the DEIS. All comments and BLM
- 6 responses are presented in Appendix A-4. More information about the public and agency involvement
- 7 can be found in Chapter 5 of this FEIS. In summary, most of the concerns were related to the following
- 8 resources area: noise, visual, socioeconomic, and biological resources.

#### 1.4.2 Issues Eliminated From Detailed Evaluation

- 10 In compliance with 40 CFR 1501.7 a (3), the following resources were eliminated from detailed
- evaluation and the rationale for their elimination is presented below.

#### 12 Farmlands (Prime or Unique)

- 13 This resource was not considered for detailed evaluation because effects would be irrelevant to the
- decision to be made as no farmlands (prime or unique) occur within or near the Proposed Project area.
- 15 Therefore, no further investigation is required.

#### 16 Fire/Fuels Management

- 17 As prescribed in the BLM 1998 Las Vegas Resource Management Plan (RMP) and outlined in the
- Applicant's Draft POD, Applicant Proposed Measures (APMs), BLM-recommended best management
- practices (BMPs), and applicable federal, state, and local policies, laws, and ordinances would be adhered
- to during construction, O&M, and decommissioning to ensure safety in both the human and natural
- 21 environments (see Section 4.8, Land Use Impacts, and Section 4.14 Human Health and Safety Impacts).
- Therefore, no detailed investigation is required.

#### 23 Floodplains

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- 24 This resource was not considered for detailed evaluation because effects would be irrelevant to the
- decision to be made. Federal Emergency Management Agency (FEMA) flood insurance hazard maps of
- the Proposed Project area were examined to determine if any floodplains exist. The maps indicate that
- 27 none of the project locations are within a designated floodplain (FEMA 2009). Additionally per 10 CFR
- 28 1022, Western's siting of the switching station took into account the location of flood hazard zones.
- 29 Therefore, no further investigation is required.

#### 30 Special Management Areas

- 31 Detailed evaluation of this resource was not considered because the Proposed Project would not occur on
- 32 BLM-administered lands with special management designations. The Desert Wildlife Management Area
- 33 (DWMA) and the Piute-Eldorado Valley Area of Critical Environmental Concern (ACEC) are adjacent to
- and surround the project area. The ACEC is managed by the BLM to protect critical habitat of the desert
- tortoise. While the Las Vegas RMP (BLM 1998) considered the DWMA, and more specifically the
- 36 ACEC surrounding the project site, to be ROW exclusion and/or avoidance areas, in December 2005 the
- 37 1998 Las Vegas RMP was effectively amended as part of the BLM Wind Energy Development Program.
- 38 Thus, currently the project area does not include lands managed as exclusion or avoidance areas except as
- 39 allowed within 0.5-mile of a designated federal aid roadway as defined in the LV RMP. However,
- 40 indirect effects on adjacent lands, if any, are considered in Chapter 4 of this document.
- 41 SMAs do occur on adjacent NPS-administered lands, specifically Lake Mead NRA. Instruction
- 42 Memorandum 2011-061 provides direction on wind energy development project pre-application and
- 43 screening criteria for public lands of national interest and other specially designated areas that protect
- 44 wildlife, visual, cultural, historic or paleontological resource values. As a cooperating agency in this

- 1 NEPA effort, NPS has participated in discussions, site visits, and preliminary resource investigations to
- 2 assist in the identification of potential environmental and siting constraints that would result in the fewest
- 3 possible resource conflicts and the greatest likelihood of success in the permitting process. Potential
- 4 resources issues and mitigations specifically associated with NPS SMAs are addressed in appropriate
- 5 sections in Chapters 3 and 4. These may include, but not be limited to, biological, and cultural resources,
- 6 land use, viewsheds, noise, or recreation.

#### 1.5 Land Use Plan Conformance Determination

- 8 The Proposed Project is in full conformance with applicable BLM land use plans and policies as
- 9 described below.

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- 10 Typically, guidance regarding the development of wind energy on BLM-managed public lands would be
- published in the Las Vegas RMP and the Land Use Planning Handbook. However, policies regarding the
- development of renewable resources have been published more recently. This section explains these
- updated policies and how they amend the current RMP, which is currently undergoing revision.
- 14 The BLM prepared a Wind Energy Development Programmatic EIS (PEIS) to address the National
- 15 Energy Policy recommendations to increase renewable energy production capability specifically
- 16 regarding the development of wind energy resources. The PEIS analyzed the potential impacts of wind
- energy development to public lands. This PEIS was published in June 2005, and in December 2005 the
- 18 ROD was signed. The ROD implements a comprehensive Wind Energy Development Program for the
- development of wind energy resources on BLM-managed public lands in 11 western states including
- Nevada. Additionally, the ROD amended 52 BLM land use plans including the Las Vegas Field Office
- 21 RMP. The amendment to the Las Vegas RMP includes the adoption of the programmatic policies of the
- 22 Wind Energy Development Program and BMPs to address the administration of wind energy
- development actions on BLM lands and identifies the minimum requirements for mitigation measures.
- 24 Both of these elements allow project-specific analysis to focus on the site-specific issues and concerns of
- 25 individual projects. This FEIS serves as the site-specific analysis of the Searchlight Wind Energy Project.
- Additionally on March 11, 2005, BLM released an updated Land Use Planning Handbook (H-1601-1)
- 27 that supersedes the previous version. This handbook requires that land use planning efforts address
- 28 existing and potential development areas for renewable energy projects, including wind energy (see H-
- 29 1601-1, Appendix C, II. Resource Uses, Section E. Lands and Realty).
- 30 Because the 1998 Las Vegas RMP is currently undergoing revision, the existing land use plans decisions
- 31 (i.e. Land Use Planning Handbook [H-1601-1]) and amendments to the RMP remain in effect during the
- revisions to the RMP (BLM 2005a).

# 33 1.6 Policies, Plans, and Laws

## 1.6.1 Relationship to Policies, Plans, and Laws

- 35 The Proposed Project is considered a major federal action that, under NEPA, requires an EIS. This FEIS
- 36 complies with the CEQ regulations for implementation of NEPA (40 CFR 1500-1508), Department of
- 37 Interior NEPA regulations 43 CFR Part 46, and BLM's NEPA Handbook (H-1790-1) (BLM 2008a).
- Table 1.6-1 lists the federal, state, and local policies, plans, and laws potentially applicable to the
- 39 Proposed Action or alternative.

40

## Table 1.6-1. Potentially Applicable Polices, Plans, and Laws

Policies, Plans, and Laws	Reference
Fede	ral
Administrative Procedures Act	5 United States Code (USC) 511-599
American Indian Religious Freedom Act of 1978	42 USC 1996 and 1996a

Policies, Plans, and Laws	Reference
Antiquities Act of 1906	16 USC 431 et seq.
Archaeological and Historic Preservation Act of 1974	16 USC 469-469c
Archaeological Resources Protection Act of 1979	16 USC 470aa-470mm
Bald and Golden Eagle Protection Act	16 USC 668; 50 CFR 22 et seq.
Bureau of Land Management NEPA Handbook H-1790-1	10 050 000, 50 011 22 00504.
Cactus and Yucca Removal Guidelines, BLM	
Clean Air Act	42 USC 7401 et seq., as amended
Clean Water Act	33 USC 1251 et seq.
Comprehensive Environmental Response, Compensation,	•
and Liability Act of 1980	42 USC 9601 et seq.
Council on Environmental Quality (CEQ) general	40 Code of Federal Regulation (CFR) Parts 1500-
regulations implementing NEPA	1508
Department of the Interior Fish and Wildlife Policy	CFT 43 Part 24
Endangered Species Act	16 USC 1531-1544; 50 CFR 17.1-17.95(b)
Energy Policy Act of 2005	Public Law 109-58
Enhancing Renewable Energy Development on the Public	
Lands	Secretarial Order 3282
Environmental Justice	Executive Order 12898
Federal Aviation Administration	14 CFR Part 77
Federal Land Policy and Management Act (FLPMA) of	FLPMA 1976 (PL 94-579)
1976	43 USC 1761-1771; 43 CFR Part 2800
Federal Noxious Weed Act of 1974 as amended by the	, , , , , , , , , , , , , , , , , , , ,
Food, Agriculture, Conservation, and Trade Act of 1990,	HIGG 2001 . PLATE O. I. 12112
Section 1453 "Management of Undesirable Plants on	USC 2801 et seq.; BLM Executive Order 13112
Federal Lands"	
Materials Act of 1947	30 USC 601 et seq., as amended
Hazardous Management and Resource Restoration Program,	•
BLM	
Hazardous Materials Communications, Emergency	
Response Information, Training Requirements, and Security	49 CFR 172.800
Plans	
Las Vegas Resource Management Plan, BLM	
Migratory Bird Treaty Act	16 USC 7.3-712; 50 CFR 10
General Mining Law of 1872	30 USC 21 et seq., as amended
Mining and Mineral Policy Act of 1990	30 USC 21
National Electrical Code, National Fire Protection	
Association 780	
National Environmental Policy Act (NEDA) of 1060	NEPA 43 USC 4321 et seq.; 40 CFR Part 1500; 516
National Environmental Policy Act (NEPA) of 1969	DM Parts 1-15, 43 CFR Part 46
National Environmental Policy Act Compliance for Utility-	Instruction Management 2011 050
Scale Renewable Energy Right-of-Way Authorizations	Instruction Memorandum 2011-059
National Historic Preservation Act and implementing	16 USC 470 et seg : 36 CFD 900
regulations	16 USC 470 et seq.; 36 CFR 800
Native American Graves and Protection and Repatriation	25 USC 3001 et seq.; 43 CFR Part 10
Act of 1990	25 OSC 5001 Ct seq., 45 CTX Fait 10
Noise Control Act of 1972, as amended	42 USC 4901 et seq.
Objects Affecting Navigable Airspace, Federal Aviation	14 CFR 77
Administration	17 CFR //
Occupational Health and Safety Act	29 CFR 1910 and 1926
Paleontological Resources Preservation Act of 2009	Public Law 111-011
Pollution Prevention Act of 1990	42 USC 13101 et seq.
	Executive Order 13287

Policies, Plans, and Laws	Reference
Protecting Wilderness Characteristics on Lands Managed by the BLM	Executive Order 3310
Protection and Enhancement of the Cultural Environment	Executive Order 11593
Protection and Preservation of Native American Sacred Sites	Executive Order 13007
Renewable Energy Development by the Department of Interior	Secretarial Order 3285A1, as amended February 22, 2010
Resource Conservation and Recovery Act of 1976	42 USC 6901 et seq.
Safe Drinking Water Act	42 USC 300f et seq.
Solar and Wind Energy Applications – Pre-Application and Screening	Instruction Memorandum 2011-061
Superfund Amendments and Reauthorization Act of 1986, Emergency Planning and Community Right to Know Act	Title III
Surface Resources Act of 1955	30 USC 611 et seq.
Wild Horses and Burros: Protection, Management, and Control	16 USC 1331; 43 CFR 4700
Wilderness Act of 1964	16 USC 1131(c)
Wind Energy Development Policy	Instruction Memorandum 2009-043
State	
Nevada Hazardous Materials Disposal Statute	Nevada Revised Statute (NRS) 459 and 477
Nevada Critically Endangered Flora Law	NRS 527.060-527.120
Nevada Occupational Safety and Health Administration (OSHA) Program	NRS Chapters 459-477
Nevada Wildlife Action Plan	Annual Interior and Related Agencies Appropriations law (beginning P.L. 106-291 to present) for Land and Water Conservation Funds to State Wildlife Grants
Local	
Clark County Fire Code	Unified Development Code Title 79 and 80
Clark County Comprehensive Plan	Energy Policy CV7-1.6
Clark County Site Environmental Standards, Noise	Unified Development Code Title 30.68.020
Clark County Air Pollution Control Program	NRS 445B.500
Clark County Conservation of Public Land and Natural Resources Act of 2002	Public Law 107-282
Clark County	Multi-Jurisdictional Hazard Mitigation Plan
BLM Las Vegas Field Office	Noxious Weed Plan 2006
Southern Nevada	Regional Airport System Plan

# 1 1.6.2 Federal, State and Local Permitting

- 2 If the Proposed Project is approved by BLM, the Applicant and Western would be required to obtain the
- 3 applicable permits and other authorizations listed in Table 1.6-2 from federal, state, and local regulatory
- 4 agencies prior to construction.

# Table 1.6-2. Potential Federal, State, and Local Permits for the Proposed Project

Permit or Authorization	Project Action Requiring Permit	Mandate	Permit Requirement	Status
I. Federal Permits or Authori	izations			
		Bureau of Land Management (E	BLM)	
Right-of-Way (ROW)	Lease of federal lands for the wind energy generation facility, access road, transmission line	BLM Wind Energy Development Policy, dated December 19, 2008, stipulates that Applications for commercial wind energy facilities will be processed as ROW authorizations under Title V of the FLPMA 43 USC 1761-1771 and Title 43, Part 2804 of the CFR. BLM's "policy is to facilitate environmentally responsible commercial development of wind energy projects on public lands and to use wind energy systems on BLM facilities where feasibleto ensure the timely and efficient processing of energy ROW for wind power on the public lands.	Applicant prepares a Plan of Development describing the Proposed Action. BLM conducts environmental and other reviews before considering awarding a grant.	Notice of Intent (NOI) issued on December 16, 2008 in 73 Federal Register 76, 377
ROW	Lease of federal lands for the switching station	Required for permanent and temporary use of BLM administered lands.	Western prepares a Plan of Development describing the Proposed Action. BLM conducts environmental and other reviews before considering awarding a grant.	NOI issued on December 16, 2008.
EIS Record of Decision ROW grant for use of Federal Lands	National Environmental Policy Act (NEPA) requires environmental review leading to a Record of Decision for major projects on federal lands that might significantly affect the quality of the human environment	Lead agency (BLM) prepares an EIS that assesses the potential environmental effects of constructing and operating the project leading to the BLM's Record of Decision. 40 CFR 1505.2 and 10 CFR1021.315.	None.	EIS in progress.

Permit or Authorization	Project Action Requiring Permit	Mandate	Permit Requirement	Status
BLM/ State Historic Preservation Office (SHPO) National Historic Preservation Act (NHPA) Section 106 Compliance	Ground disturbance associated with wind turbine generators (WTGs), switching stations, access road(s), and transmission line could affect eligible historic properties	NHPA Section 106 requires that federal agencies take into consideration the effects of their undertakings on historic properties, which are properties eligible for listing in the National Register of Historic Places (NRHP) 16 USC 470 and 36 CFR 800.3	The Applicant and Western, on behalf of the federal agency (BLM), conducts an inventory of cultural resources within the APE evaluates these to determine which are historic properties (significant properties), and determines potential project effects on these properties. The agency consults with SHPO to resolve any adverse effects on historic properties.	Cultural Report has been submitted to SHPO.
		Federal Aviation Administration (	(FAA)	
FAA Aviation Hazard Clearance	Commencement of Construction all structures requiring a no-hazard determination	Required by 14 CFR Part 77	The Applicant submits an application to the FAA.	Not yet applied for
Notice of Proposed Construction or Alteration (Form 7460.1)	Required for vertical structures greater than 200 feet tall	49 USC, 44718 and, if applicable, 14 CFR 77 (2005), to determine whether the structure exceeds obstruction standards or is a hazard to air navigation	The Applicant submits an application to the FAA.	Not yet applied for
		Federal Communications Commission	on (FCC)	
Radio Station License	Operation of two-way radio Communication system	47 CFR Part 90.	The Applicant prepares a license application for FCC review.	Not yet applied for
		U.S. Fish and Wildlife Service (US	SFWS)	
Endangered Species Act (ESA) Section 7 Biological Opinion/Incidental Take Permit	Required for construction on BLM-administered public lands that would disturb and result in the loss of habitat for the federally threatened desert tortoise and may result in harm or harassment of resident tortoises	ESA (16 USC 1531) requires that federal agencies consult with the USFWS regarding any undertaking or action having the potential to cause a take of species listed as threatened or endangered.	BLM submits a Biological Assessment that considers a project's potential impacts on species listed under the ESA and proposes measures to mitigate potential take of listed species. USFWS issues a Biological Opinion and, if required, an Incidental Take Permit describing the conditions under which take of a listed species would be allowed.	The USFWS has issued a Biological Opinion for the proposed project, which is included in Appendix B-2: USFWS Biological Opinion.

Permit or Authorization	Project Action Requiring Permit	Mandate	Permit Requirement	Status	
Bald and Golden Eagle Act	Project activities on BLM administered land that might affect bald or golden eagles	Bald and Golden Eagle Protection Act (16 USC 668-668c).	Applicant prepares a Bird and Bat Conservation Strategy (formerly referred to as an Avian Protection Plan) in coordination with BLM and USFWS. USFWS will comment on the plan. Decision as to whether the applicant will apply for an eagle take permit is between the Spplicant and USFWS.	Applicant has prepared a Bat and Bird Conservation Strategy (formerly referred to as an Avian and Bat Protection Plan). It is included in Appendix B- 4: Bird and Bat Conservation Strategy.	
		U.S. Army Corps of Engineers (U.	SACE)		
Clean Water Act (CWA) Section 404 Permit	Project construction would alter existing drainage channels that the USACE considers to be "waters of the United States."	CWA Section 404 (33 United States Code [USC] 1344) requires a permit for dredging or filling waters of the United States.	Applicant prepares a report including a detailed delineation of wetlands and an analysis of whether or not they meet requirements to be considered jurisdictional (i.e., waters of the United States). USACE determines whether drainage features are jurisdictional.	Applicant report submitted to BLM. USACE has made jurisdictional determination. 404 Application is pending.	
II. State of Nevada Permits o	II. State of Nevada Permits or Authorizations				
		Nevada Department of Transportation	n (NDOT)		
ROW Encroachment Permit	Required for construction activities within the NDOT ROW Category IV permit required for commercial development	Nevada Administrative Code (NAC) 408.403; 408.407.	Applicant and Western applies for an NDOT Encroachment Permit	Clark County Department of Public Works will apply for this permit.	
Traffic Barricade Plan Approval	Required for NDOT ROW Encroachment Permit	NAC 408.413	Contractor submits a Traffic Barricade Plan	Clark County Department of Public Works will submit the Plan.	
Over-Dimensional Vehicle (ODV) Permit	Required for vehicles that exceed regulatory established limits	Nevada Revised Statute (NRS) 484D.615 and NRS 484D.635	Contractor applies for ODV Permit	Construction Contractor applies for this permit 2 business days in advance, 30-days for Special Purpose or Super Load ODV	

Permit or Authorization	Project Action Requiring Permit	Mandate	Permit Requirement	Status
		Nevada Department of Wildlife (N	(DOW)	
Special Purpose Permit authorizing removal of wildlife out of harm's way	Project construction would disturb habitat of state-protected wildlife and the ability for project proponent to move affected wildlife individuals out of harm's way is a desirable impact minimization measure	NAC 503.597 and 503.093	Department conducts a project review that includes a wildlife and habitat consultation. Permit or written approval is necessary prior to handling any wildlife as defined by the State of Nevada for the purpose of removal out of harm's way. A survey for state-listed species within the Proposed Project area is required. Other information required includes project alignment, area of disturbance, and the state-listed species to be disturbed.	Applicant will apply for this permit prior to construction of the wind facility and Western's switching station.
Industrial Artificial Pond Permit	Project construction and operation activities may include use of lined holding or evaporation ponds for containing/disposing of process and/or other accumulated wastewater.	NRS 502.390, NAC 502.460 through 502.495 as applicable	NDOT authorizes program to manage process water or other wastewater where solutions may become hazardous to wildlife	Applicant will apply for this permit prior to construction.
		Nevada Division of Environmental Prote	ction (NDEP)	
Stormwater Discharge Permit	Construction of the wind energy facilities has the potential to discharge sediment in stormwater and will involve disturbance of more than 1 acre.	National Pollutant Discharge Elimination System requires filing an NOI to use the General Stormwater Discharge Permit and the preparation of an stormwater pollution prevention plan (SWPPP). NRS 445A.228.	Applicant prepares the SWPPP and notifies the NDEP of its intention to use the General Stormwater Permit. SWPPP must be kept on the construction site and available for inspection.	Applicant will prepare a SWPPP and file NOI 3 months before construction of the wind facility and switching station begins.
CWA Section 401 Water Quality Certification	Project construction would alter drainage in existing drainage channels that might be considered waters of the United States.	CWA Section 401 (33 USC 1341) requires a water quality certification to accompany the Section 404 permit.	Applicant(s) prepares a permit application that describes any construction-related discharges and the methods proposed to protect water quality.	Applicants will apply for this permit 3 months before construction begins, if needed.
NEV permits	Construction, operation, and maintenance facilities such as individual sewage disposal systems and artificial ponds have the potential to affect groundwater quality.	NRS 445A.415	Proposed projects are evaluated to ensure that the background water quality is not degraded or that drinking water quality standards are not exceeded.	Applicant will apply for this permit before construction.

Permit or Authorization	Project Action Requiring Permit	Mandate	Permit Requirement	Status
		Nevada Division of Forestry	,	
Permit to remove fully protected native flora	Project construction might disturb habitat of state-protected plants.	NRS 527.260-300	Department conducts a project review that includes a wildlife and habitat consultation.	Applicants will apply for this permit 3 months before construction begins.
		Nevada Public Utilities Commission	(PUCN)	
Nevada Utility Environmental Protection Act Permit (UEPA)	UEPA permits are required for all utility facilities of 70-MW or greater in the State of Nevada.	NRS 704.820 – 704.900.	Applicant prepares an engineering project description and environmental impacts analysis. UEPA permit must be obtained prior to commencement of construction.	Applicant submitted the Initial UEPA permit application to the PUCN. A revised application will be submitted when the Record of Decision is issued for the project.
		Nevada State Fire Marshal		
Hazardous Materials Storage Permit	Project would involve handling of hazardous materials.	NRS 477.045.	Applicant applies for permit to store materials above the threshold quantities established by the State Fire Marshal.	Applicant and Western will apply for this permit 3 months before construction begins.
III. Clark County and Region	nal Permits or Authorizations			
	Clark Co	unty Department of Air Quality and Envir	onmental Management	
Dust Control Permit	Grading the WTG foundation pads, access road, and transmission access.	Clark County Air Quality Regulations - Section 94.	Applicant submits an assessor's map, owner's designation, and per-acre fee.	Applicant and Western will apply for this permit 3 months before construction begins.
Stationary Source Permit (Minor Source)		Clark County Air Quality Regulations– Section 12	Applicant submits an assessor's map, owner's designation, and per-acre fee.	Applicant will apply for this permit 3 months before construction begins.

Permit or Authorization	Project Action Requiring Permit	Mandate	Permit Requirement	Status
		Clark County Regional Flood Contro	ol District	
Land Development Review	Project construction would alter drainage in existing drainage channels.	Any development that is not a subdivision shall be required to meet the requirements for subdivisions as outlined in these regulations if the Local Administrator determines that the flood hazard so requires. If the proposed development would affect the implementation of the Master Plan, the Local Administrator shall defer to the Chief Engineer for a final determination. Clark County Regional Flood Control District Uniform Regulations for the Control of Drainage.	Applicant submits development proposals to the District for review if the development has regional flood control significance, meaning those facilities, land alterations, portions of the natural drainage system, and regulatory actions that affect the implementation of the Master Plan, or lie within Special Flood Hazard Areas.	Applicant will apply for this review 6 months before construction begins.
		Clark County Development Services D	Pepartment	
Permit for Temporary Structures	Required for installation of temporary facilities.	Clark County Code, Title 22.02.120, Unified Development Code.	Applicant obtains a third-party plan review/approval and files an application for a temporary building with Fire Prevention Bureau.	Applicant will apply for this permit 3 months before construction begins.
Building Permit for Permanent Structures	Required for construction and occupancy of project facilities.	Clark County Code, Title 30.32.030, Unified Development Code.	Applicant and Western submit building permit application and plans.	Applicant and Western will apply for this permit 6 months before construction begins.
Use Permit and Design Review	The wind energy facilities would be considered a major construction project.	Clark County Code, Title 30, Unified Development Code.	Applicant provides a Title 30 Land Use Application and site plan, elevation, floor plan, etc.	Applicant will apply for this permit 6 months before construction begins.
Waiver of Development Standards	Needed only if the facility would need to deviate from the Development Code.	Clark County Code, Title 30, Unified Development Code.	Applicant provides a Title 30 Land Use Application.	Applicant will apply for this waiver 6 months before construction begins, if needed.
Grading Permit	Grading the WTG foundation pads, access road, and transmission access.	Clark County Code, Title 30.32.040, Unified Development Code.	Applicant and Western submit grading and drainage plans to the County.	Applicant and Western will apply for this permit 6 months before construction begins.

Permit or Authorization	Project Action Requiring Permit	Mandate	Permit Requirement	Status
Civil Division Encroachment Permit (contingent)	Would be required only if construction would encounter public ROW.	Clark County Code, Title 30.80 and 0.32, Unified Development Code.	Applicant submits plans and assessor's parcel maps.	Applicant will apply for this permit 6 months before construction begins.
Land Disturbance Permit Report (contingent)	This applies only if the project were to affect non-federal lands (not planned) that are habitat for the desert tortoise.	Clark County Code, Title 30.32.050, Unified Development Code.	Applicant must document payment of fees required under the Clark County MSHCP and the County's Section 10(a) Incidental Take Permit.	Unlikely to be needed, as Proposed Project would not affect habitat on private land.
Pad Certification for Grading and Earthwork	Shall be submitted and approved prior to any inspection being made.	Clark County Building Administrative Code 22.02.780A and Clark County Code 22.02.460(A).	Certify that construction is in accordance with geotechnical investigation.	Applicant and Western will obtain prior to construction.
Soils Report Submittal	Required for Grading Permit	Clark County Building Administrative Code 20.02.430(7)(10) and Clark County Code 22.02.235.	Applicant and Western will prepare and submit soils report to Clark County for review and approval.	Applicant and Western will prepare and submit prior to construction.
Temporary Sign Permit	Required for construction of onsite and offsite temporary signs.	Clark County Code, Title 30.72.070, Unified Development Code.		Applicant will obtain prior to construction.
	•	Clark County Fire Department, Fire Prev	ention Bureau	
Flammable/ Combustible Liquid Aboveground Storage Tanks Permit	Applies to all development projects	Clark County Fire Code Article 79.	At the time of permit application, Applicant will submit three (3) sets of plans, drawn to an indicated scale, for review and approval relating to the installation and permitting of flammable/combustible aboveground storage tanks, including diesel generators.	Applicant will obtain prior to construction.
Permit Survey Form	Applies to all development projects	Clark County Fire Code.	Applicant and Western fill out Permit Survey Form and submit to Fire Department for the department to determine what hazards exist that warrants a permit. Additionally, Project owner completes/submits Application for Permit/Plan Review or Other Services for all permit application submittals.	Applicant and Western will apply for this permit 3 months before construction begins.
Hazardous Materials Permit	Storage and use of hazardous materials at the facility.	Clark County Fire Code, Article 80.	Applicant and Western prepare and submit site plans and Hazardous Materials Information Sheets for hazardous materials with quantities in excess of permitting thresholds.	Applicant and Western will apply for this permit 3 months before construction begins.

Permit or Authorization	Project Action Requiring Permit	Mandate	Permit Requirement	Status
		Clark County Public Works Depar	rtment	
Drainage Permit	Site drainage associated with construction of a new facility requiring more than 2 acres within Clark County ROW.	Clark County Code Title 30.52.050, requiring compliance with the Uniform Regulations for the Control of Drainage & Hydrologic Criteria & Drainage Design Manual.	Department reviews and approves drainage plan.	Applicant and Western will obtain prior to construction.
Southern Nevada Health District				
Small Commercial Septic System Permit		NAC 444.8302.	Applicant submits plans for a small commercial system to the Southern Nevada Health District for review.	Applicant will obtain prior to construction.

# 2.0 Proposed Action and Alternatives

- 2 This chapter describes two action alternatives and the No Action Alternative, as required by the NEPA of
- 3 1969. It briefly discusses other alternatives that were considered by the Applicant, Western, and the BLM
- 4 but eliminated from further analysis and the rationale for elimination. This chapter also describes the
- 5 elements for construction, O&M, and decommissioning of the Proposed Project, which includes the wind
- 6 energy facility and Western's proposed switching station. Please note that although the switching station
- 7 is a component of the Proposed Project, it is often referred to separately throughout this document
- 8 because Western is a federal agency whose statutory, regulatory, and policy direction are distinct from
- 9 the BLM's, including procedures and mitigation requirements that may differ from those associated with
- 10 the BLM's ROW authorization for the wind energy facility.
- Subject to the BLM approval of the ROW application, construction of the Searchlight Wind 200-
- megawatt (MW) wind energy generation facility would commence in 2012, with generation and delivery
- of electricity to the grid by 2013. When completed, the wind energy facility would operate year-round for
- up to 30 years. Western proposes to construct and operate a new switching station as a separate federal
- action evaluated in this document. This new switching station will interconnect the Searchlight Wind
- 16 Energy Project with Western's transmission grid system. Western would deliver the electricity to markets
- via the existing Western's Davis-Mead 230-kilovolt (kV) transmission line.
- 18 Unless otherwise cited, details regarding the Proposed Action are drawn from the Searchlight Wind Plan
- of Development (POD) (Duke Energy Corporation 2011), the Western ROW application, clarification
- 20 meetings between BLM and the Applicant, Western and as appropriate, other agencies.

# 2.1 Description of the Proposed Action and Alternatives

# 2.1.1 Alternatives Development

- 23 This section outlines the process used by the BLM to develop alternatives to the Proposed Action. Under
- NEPA regulations (40 CFR § 1502.14), the BLM is required to evaluate not only the Proposed Action,
- but also reasonable alternatives including the No Action Alternative. Federal agencies are required to
- 26 explore a range of alternatives, which are alternatives that are "practical or feasible from the technical and
- 27 economic standpoint and using common sense, rather than simply desirable from the standpoint of the
- 28 Applicant."

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- 29 The range of alternatives considered was bounded on the upper end by the maximum number of turbines
- 30 that the site could accommodate based on turbine manufacturer spacing recommendations, safety
- 31 considerations, and topography. This project is subject to expensive development, transmission upgrade,
- 32 and construction costs which add to the overall costs. In order for the project to achieve minimum
- 33 commercial viability for purposes of meeting potential financing criteria, the minimum power generation
- requirement is 200 MW. The project achieves this minimum threshold of 200 MW using 87 Siemens 2.3
- 35 MW turbines. Below the 87-turbine threshold, therefore, the project becomes uneconomic.

# 2.1.2 Alternatives Considered and Carried Forward for Detailed Analysis in the Environmental Impact Statement

- 38 This section describes the No Action Alternative, the Proposed Action (96 Wind Turbine Generator
- 39 [WTG] Layout Alternative), and the BLM Preferred Alternative (87 WTG Layout Alternative). Proposed
- 40 Project features, construction methods, and O&M and decommissioning elements common to both action
- 41 alternatives are detailed in Section 2.4. Proposed Project features, construction methods, and O&M and
- decommissioning elements detailed in Section 2.4 serve as the basis of the environmental impact analysis
- in Chapter 4, Environmental Consequences.

#### 2.1.2.1 No Action Alternative

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- 2 Under NEPA, the BLM must consider an alternative that assesses impacts that would occur if the
- 3 Proposed Action was not approved and the application was rejected. The No Action Alternative assumes
- 4 that the Searchlight Wind ROW application for the construction, O&M, and decommissioning of a wind-
- 5 powered electrical generation facility and for Western's proposed switching station, would not be granted,
- 6 and the Proposed Project would not be constructed. This alternative would maintain current BLM
- 7 management practices for resources and allow for the continuation of resource uses at levels identified in
- 8 the BLM 1998 Las Vegas RMP. This alternative would also incorporate any management decisions that
- 9 have been made subsequent to revision of the 1998 Las Vegas RMP. It includes moderate levels of
- 10 resource protection and development, including wildlife habitat protection, range improvements,
- vegetation treatments, soil erosion controls, and fire management. In addition, recreation activities
- 12 (including off-highway vehicle [OHV] use), and land development (mining, energy, and communication)
- 13 efforts would continue at present levels.
- 14 This alternative generally satisfies most commodity demands of public lands, while mitigating impacts on
- sensitive resources. However, it does not meet specific provisions and goals of the Energy Policy Act of
- 16 2005 and recent Department of the Interior Instruction Memoranda (IM) and Secretarial Orders regarding
- 17 renewable energy development (see Section 1.3.1-BLM's Purpose and Need). Under the No Action
- Alternative, the purpose and need for the Proposed Project would be provided by other means.

#### 19 **2.1.2.2** Proposed Action – 96 WTG Layout Alternative

- 20 The 96 WTG Layout Alternative was developed because this is the maximum numbers of turbines that
- 21 can be placed in the Proposed Project area. Originally, the Applicant had considered alternatives with
- more turbines in the area; however, more turbines were not technically feasible (See Section 2.2-
- 23 Alternatives Considered, but not Analyzed in Detail).
- 24 Under this alternative, BLM would authorize the Applicant to construct, operate and maintain, and
- decommission an approximately 220 MW wind energy facility on in an area encompassing approximately
- 26 18,949 acres of BLM-managed land in Nevada, approximately 60 miles southeast of Las Vegas, and 2
- 27 miles east of Searchlight, Nevada. The project site is accessible from US Interstate 95 (US-95) and
- 28 Nevada SR 164 (also designated as Cottonwood Cove Access Road east of Searchlight and within the
- 29 Lake Mead NRA boundary) (Figure 1.3-1). The Searchlight Wind energy facility would begin generating
- 30 power as soon as the WTGs and associated infrastructure (including Western's proposed switching
- station) were constructed. It is anticipated that the wind energy facility would operate year-round for up to
- 32 30 years. Western's proposed switching station would remain in service even after decommissioning of
- 33 the wind energy facility.
- 34 This alternative would involve the construction of up to 96 2.3-MW WTGs that would provide up to 220
- 35 MW of electricity. The linear strings of WTGs would be sited on ridgelines and plateau areas bounded by
- 36 Golden Rod Snyder Road on the south, US-95 on the west, Fourth of July Mountains in the east, and
- 37 extending a few miles north of Cottonwood Cove Road (SR 164). The towers within each string would be
- 38 sited approximately 750 feet apart (Figure 2.1-1). The locations of depicted proposed WTGs, roads,
- 39 power lines, and other facility-related construction elements could slightly vary based on environmental,
- 40 engineering, meteorological, and/or permit requirements.
- 41 Electrical power generation from the 96 WTGs and associated infrastructure would be collected,
- 42 converted, and delivered to Western's proposed switching station as outlined under the Proposed Action.

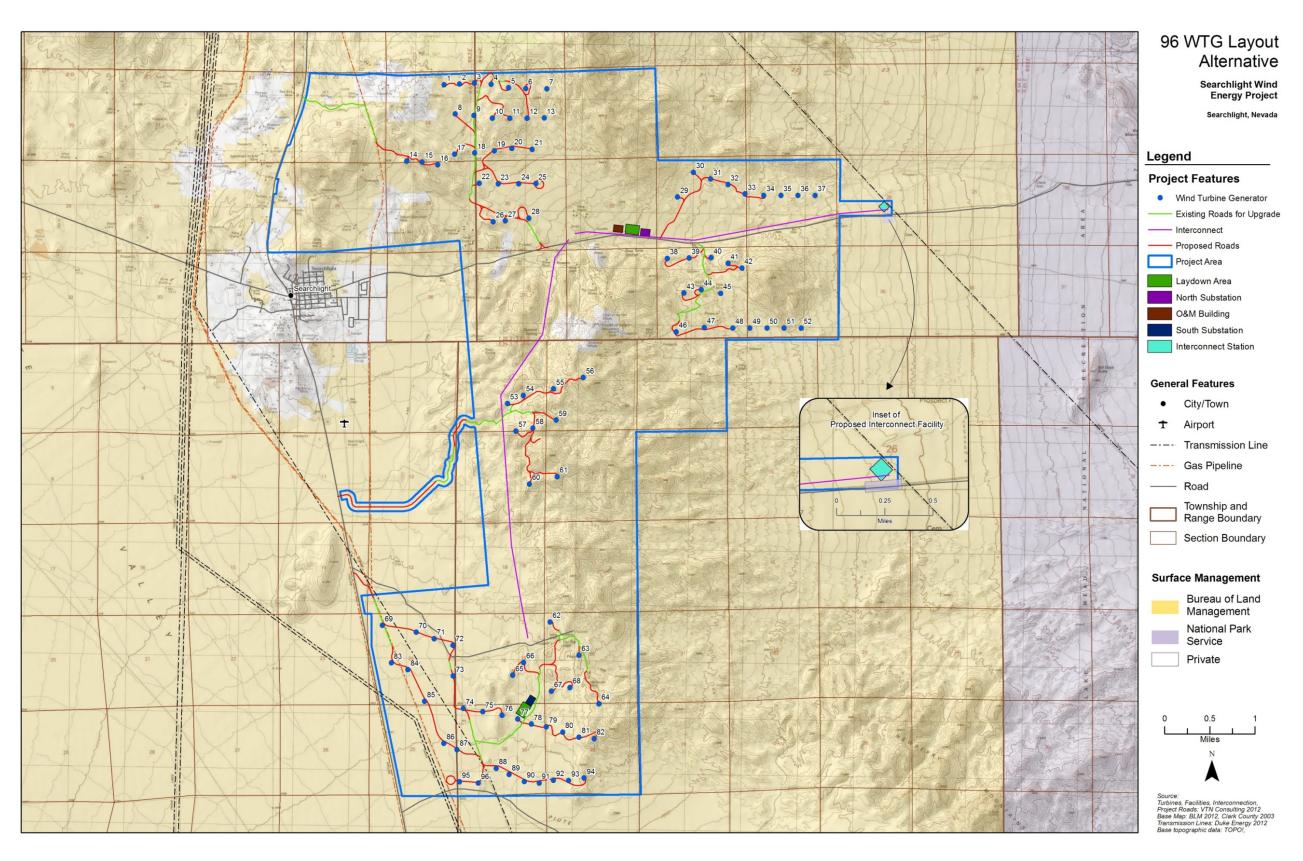


Figure 2.1-1. 96 WTG Layout Alternative

- Four permanent wind-speed measuring MET towers and an O&M facility would be sited within the
- 2 Proposed Project area. All WTG control systems would be connected by an underground communications
- 3 system to the O&M facility for computerized automated monitoring of the entire project. A temporary
- 4 cement batch plant, rock crusher, and construction operations trailer pad would also be located on site.
- 5 A total of 37.6 miles of gravel roads would be needed to access, operate, and maintain the Proposed
- 6 Project. Under the 96 WTG Layout Alternative, 9.2 miles of road reconstruction would be required, and
- 7 29 miles of new roads constructed. Facilities associated with the 96 WTG Layout Alternative would
- 8 permanently occupy approximately 160 acres. Additionally, approximately 249 acres would be affected
- 9 during construction. All project features associated with the 96 WTG Layout Alternative are outlined in
- 10 Table 2.1-1.

#### 11 Table 2.1-1. 96 WTG Layout Alternative Project Features

Project Feature	Amount
Project production capacity (MW)	220.8 MW
Number of WTGs	96
WTG nameplate (each)	2.3 MW
Project roads	37.6 miles (total)
Existing (modified to 16 feet width)	0.5 miles
Existing (modified to 36 feet width)	8.7 miles
New (16 feet width)	1.7
New (36 feet width)	27.3 miles
Number of substations	2
Number of operations and maintenance facilities	1
New overhead transmission lines (230 kV)	8.7 miles (total)
North Substation to Western's Interconnection Switching Station	2.6 miles
South Substation to North Substation	6.1 miles
New Collection Lines (34.5 kV)	7.9 miles (total)
New overhead collection lines	5.2 miles
Underbuild collection lines	2.7 miles
Number meteorological stations	4

#### 12 2.1.2.3 BLM Preferred Alternative – 87 WTG Layout Alternative

- 13 Under this alternative, BLM would authorize the Applicant to construct, operate and maintain, and
- decommission an approximately 200 MW wind energy facility on BLM-administered lands within the
- 15 same location as described under the Proposed Action. This alternative would begin generating power as
- soon as the wind energy facility and associated infrastructure, including the Western's proposed switching
- 17 station and ancillary facilities, were constructed. It is anticipated that the wind energy facility would
- 18 operate year-round for up to 30 years. Western's switching station portion of the project would remain in
- service even after decommissioning of the wind energy facility.
- 20 The 87 WTG Layout Alternative would involve the construction of up to 87 2.3-MW WTGs that would
- 21 provide up to 200-MW of electricity. The linear strings of WTGs would be sited on ridgelines and plateau
- areas bounded by Golden Rod Snyder Road on the south, US-95 on the west, Fourth of July Mountains in
- 23 the east, and extending a few miles north of SR 164. The towers within each string would be sited
- 24 approximately 750 feet apart (Figure 2.1-2. The locations of depicted proposed WTGs, roads, power
- lines, and other facility-related construction elements could vary slighly based on environmental,
- engineering, meteorological, and/or permit requirements.

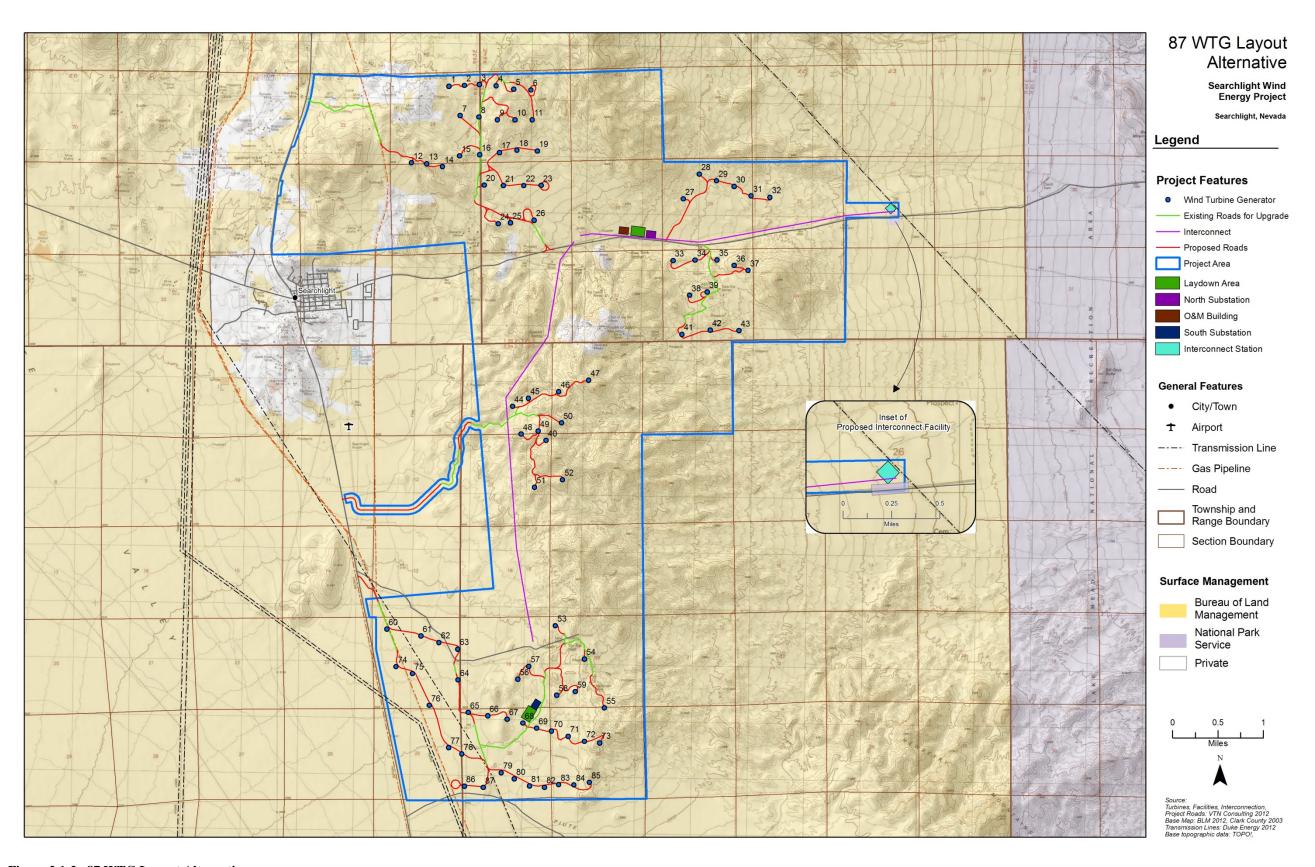


Figure 2.1-2. 87 WTG Layout Alternative

- 1 Electrical power generated from the WTGs would be delivered from transformers at the base of each
- 2 WTG to two project electrical substations via an underground collection system. The substations would
- 3 convert the voltage of the wind energy facility electrical collection system into the transmission line
- 4 voltage. A 6.1-mile overhead transmission line would connect the two project substations. A 2.6-mile-
- 5 long transmission line would interconnect the Searchlight Wind Energy Project with Western's existing
- 6 Davis-Mead 230-kV transmission line east of the project site. Western proposes to construct a new
- 7 switching station and associated access road, transmission service distribution line, and development area
- 8 adjacent to the existing Davis-Mead transmission line.
- 9 Four permanent wind-speed measuring meteorological towers (MET) and an O&M facility would be sited
- 10 within the Proposed Project area. All WTG control systems would be connected by an underground
- 11 communications system to the O&M facility for computerized automated monitoring of the entire project.
- 12 A temporary cement batch plant, rock crusher, and construction operation trailer pad would also be
- located on the site.

- 14 A total of 35.9 miles of gravel roads would be needed for construction, O&M, and decommissioning
- 15 activities. Under this alternative, 8.6 miles of road widening and improvement would be required, and
- 16 27.3 miles of new roads would be constructed.
- 17 Facilities associated with the 87 WTG Layout Alternative would permanently occupy approximately 152
- acres. Construction of the facilities would affect approximately 230 acres. All project features associated
- with the 87 WTG Layout Alternative are outlined in Table 2.1-2.
- 20 In accordance with NEPA, the BLM is required by the CEQ (40 CFR 1502.14) to identify their preferred
- 21 alternative for a project in the Draft EIS, if a preference has been identified. The preferred alternative is
- 22 not a final agency decision; rather, it is an indication of the agency's preference. The BLM has selected
- 23 the 87 WTG Layout Alternative as the BLM-preferred alternative based on the analysis in this FEIS
- because this alternative best fulfills the agency's statutory mission and responsibilities, considering
- economic, environmental, and technical factors. It is the alternative with the least environmental effects
- regarding noise, biological resources, and visual resources that meets the purpose and need..

#### 27 Table 2.1-2. 87 WTG Layout Alternative Project Features

Project Feature	Amount
Project production capacity (MW)	200.1 MW
Number of WTGs	87
WTG electric generating capacity nameplate	2.3 MW
Project roads	35.9 miles (total)
Existing (modified to 16 feet width)	0.5 mile
Existing (modified to 36 feet width)	8.1 miles
New (16 feet width)	1.7 miles
New (36 feet width)	25.6 miles
Number of substations	2
Number of operations and maintenance building	1
New overhead transmission lines (230 kV)	8.7 miles (total)
North Substation to Western's Interconnection Switching Station	2.6 miles
South Substation to North Substation	6.1 miles
New collection lines (34.5 kV)	7.9 miles (total)
New overhead collection lines	5.2 miles
Underbuild collection lines	2.7 miles
Meteorological towers	4 (existing)

# 2.2 Action Alternatives Considered But Not Analyzed in Detail

- 29 In determining the scope of alternatives to be considered, the emphasis is on what is "reasonable" rather
- 30 than whether the Applicant prefers or is capable of performing a particular alternative. Reasonable
- 31 alternatives include those that are practicable or feasible from a technical and economic standpoint and

- 1 using common sense, rather than those that are simply desirable from the standpoint of the Applicant
- 2 (CEO 1981).
- 3 Initially, the BLM considered two additional alternatives: 161 WTG Layout Alternative and 140 WTG
- 4 Layout Alternative. The 161 WTG Alternative was the Applicant's original proposed action developed to
- 5 maximize the power generation potential of the site. Additionally, the 140 WTG Alternative was
- 6 developed to reduce impacts on visual resources and air traffic safety in the area. However, based on
- 7 public scoping meeting input, agency discussions, and further analyses both of these alternatives were
- 8 rejected based on the potential for environmental impacts and technical and economic considerations and
- 9 eliminated from further analysis. See Sections 2.2.1 and 2.2.2 for detailed discussion on elimination of
- 10 these alternatives.
- 11 In addition, Western considered three additional alternatives for siting of the proposed switching station,
- but eliminated these sites from further analysis for technical reasons, as discussed below in Section 2.2.3.
- Western's primary selection criteria was to locate the switching station close to the Davis-Mead 230-kV
- transmission line and meet BLM resource planning requirements, including siting the switching station
- outside of special management designation lands, except for a 0.5-mile area adjacent to a federally
- designated highway.

## 2.2.1 161 WTG Layout Alternative

- 18 The 161 WTG Layout Alternative, originally proposed by the Applicant in their ROW application to the
- 19 BLM, specified siting 161 WTGs with a maximum project power-generating capacity of 370 MW (Figure
- 20 2.2-1). During public scoping, community concerns were raised regarding the potential visual impacts on
- 21 the town of Searchlight and surrounding landscapes. Specifically, residents and tourists/recreationists
- were assumed to potentially be negatively affected by direct facility impacts (density of WTGs to the
- 23 north and east of Searchlight) and scenic quality impacts within and surrounding the project area.
- 24 Specifically, residents were concerned because the 161 WTG Layout "surrounded" the town of
- 25 Searchlight, and this configuration received opposition from town residents. Additionally, public
- 26 concerns regarding air traffic safety resulting from facility height, lights, or communication/signal
- 27 interference were raised during the public scoping process. These concerns were raised at several public
- 28 meetings conducted by the BLM and the Clark County Commissioner for the project area, in meetings
- 29 with town residents and in the scoping process.
- 30 Additionally the Applicant conducted detailed engineering and technical analysis of this alternative. This
- 31 involved consideration of turbine locations and heights, wind direction, terrain roughness and wind shear.
- 32 Wind shear is the difference in wind speed and direction over a relatively short distance in the
- 33 atmosphere, which commonly occurs over areas featuring marked changes in elevation. Excessive wind
- 34 shear is important because it can interfere with the normal operation of a wind turbine and may decrease
- its efficiency and lifetime. Additionally, the wind created from 1 turbine can affect the operation of
- 36 another turbine. This potential turbine-turbine interaction was evaluated for both turbulence and turbine
- 37 wake, which also can create wind shear and impair their effectiveness. This evaluation was accomplished
- 38 in coordination with the turbine manufacturer and through use of tools such as wind resource analysis and
- 39 digital terrain models. Based on the results of the analysis, the Applicant abandoned this alternative
- 40 because it was not technically or economically feasible so BLM eliminated this alternative from detailed
- 41 consideration.

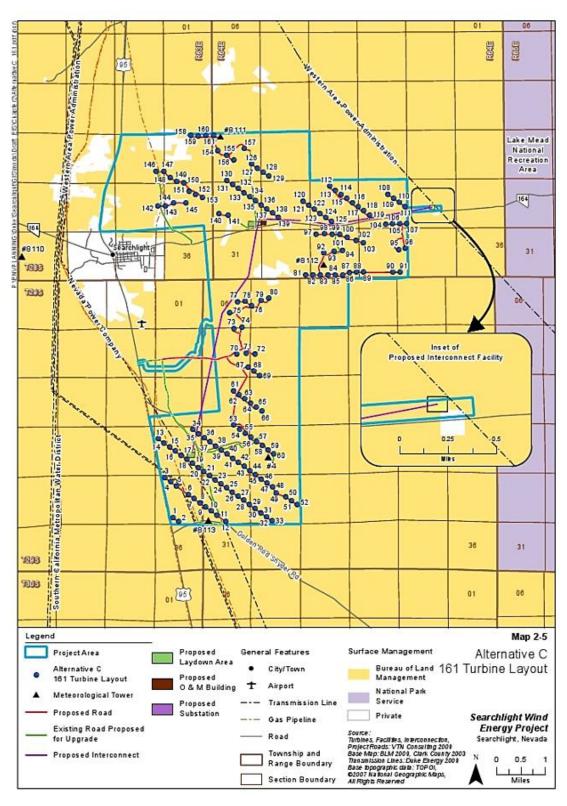


Figure 2.2-1. 161 WTG Layout Alternative

### 2.2.2 140 WTG Layout Alternative

- 2 The 140 WTG Layout Alternative was developed based on early public input and the elimination of the
- 3 161 WTG Alternative, and consisted of 140 WTGs with a maximum project power-generating capacity of
- 4 325 MW (Figure 2.2-2). This alternative would reduce the number of WTGs by 21 from the original
- 5 proposal, thereby attempting to address the concerns regarding density, visual and scenic quality impacts,
- 6 and air traffic safety, and the technical considerations previously discussed. Through additional
- 7 consultations with the public, further concerns were raised regarding the potential impacts on aesthetics.
- 8 This layout, like the 161 WTG configuration, had turbines on "surrounding" the town of Searchlight
- 9 particularly on the north and east, and town residents raised the same concerns with regards to the
- aesthetics of such a configuration. Likewise, the same public concerns were raised with regard to air
- traffic considerations associated with the Searchlight airport.
- 12 In response to concerns raised, and as more detailed site information was developed, the Applicant
- 13 conducted further detailed engineering and technical analyses of the 140 WTG configuration. In these
- 14 analyses individual turbine placement or 'micrositing' was conducted. Considerations included slope,
- 15 construction access, and costs. The wind on steep slopes tends to be turbulent and has a vertical
- 16 component that can affect turbines. Specific setbacks from the edges of ridgelines and hilltops are needed
- 17 to avoid the impacts of this vertical wind component. Then the turbine-turbine interaction and spacing
- were evaluated in an iterative process because as a single turbine location was moved the effects on the
- 19 neighboring turbines and the entire array was necessarily reevaluated. The terrain is rocky and
- 20 mountainous therefore slopes were evaluated as important element of access for construction and
- 21 maintenance. To create a safe and stable road surface on steep slopes to each turbine location and
- transmission alignment, engineering was conducted to determine the required amount and extent of cut
- and fill material need. Cut, or excavation, creates space for the road driving surface. Fill is the use of the
- 24 cut material on the roadway to create embankments for stability and erosion control. The objective is to
- 25 balance the amount of material from cuts so it roughly matches the amount of fill to minimizing the
- amount of construction labor and costs, avoid costly hauling and disposal, and minimize surface
- 27 disturbance and associated air quality effects from construction generated particulate matter and dust. The
- 28 fill volume of excavation increases significantly as the depth of the cut increases, particularly on steep
- 29 slopes; therefore, construction costs on steep slopes would be greatly and disproportionally increased.
- 30 The 140 WTG Layout was abandoned by the Applicant because it was not technically or economically
- feasible and BLM subsequently eliminated it from detailed consideration.

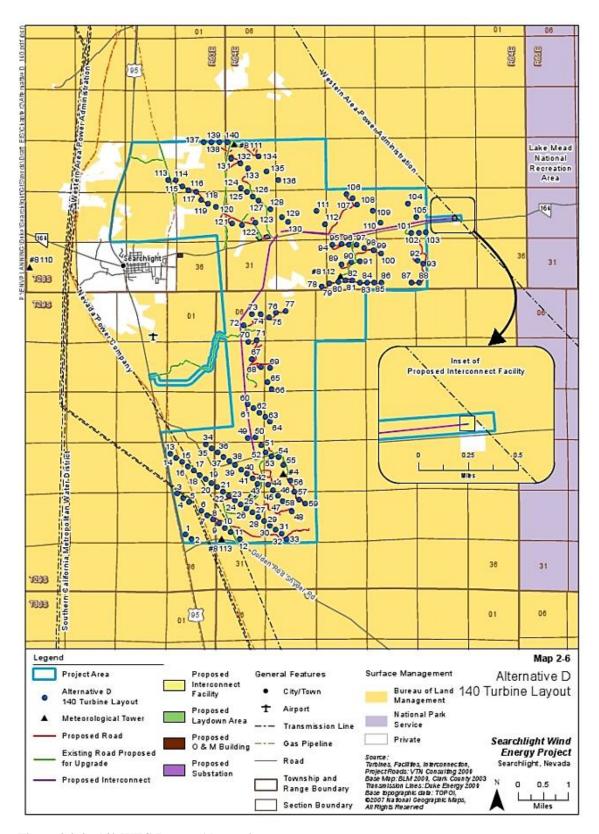


Figure 2.2-2. 140 WTG Layout Alternative

## 2.2.3 Western's Interconnection Switching Station Location Alternatives

- Western's primary selection criteria was to site its proposed switchyard within close proximity to the
- 3 Davis-Mead 230-kV transmission line and meet BLM resource planning requirements, including siting
- 4 the switchyard outside the Area of Critical Environmental Concern (ACEC), except for ½-mile area
- 5 adjacent to a federally-designated highway, per the BLM Resource Management Plan. In addition,
- 6 Western's site must comply with Federal and utility regulation, which governs the power industry.
- 7 Interconnections must have redundant and diversely routed communications for reliability; therefore, the
- 8 switchyard location must have line-of-sight to one of Western's nearby mountaintop communication sites
- 9 for the primary communication path. The second, redundant communication path is less restrictive but
- 10 also guided by regulation. Other operational requirements also impact location, including all-weather
- access to the switchyard during storm events and access to distribution power lines to provide primary
- 12 station service power.
- Western identified three additional switching station locations outside the Piute-Eldorado Valley ACEC
- 14 including:

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- 15 1. A site located at the northeast corner of Section 27 near the existing Davis-Mead 230-kV transmission line
  - 2. A site along Cottonwood Cove Road (SR 164), between the proposed WTG collection substation and the existing Davis-Mead transmission line, and near the proposed Searchlight generation tie line in Sections 27, 28, and 29
- 20 3. A site south of SR 164 in the southeast corner of Section 34
- 21 Each of these sites was evaluated based on the following criteria: available electrical service, access to
- 22 existing communication facilities, road access, topography and cost. Site descriptions and rationale for
- 23 elimination are provided below:

#### 24 Site 1 (NE Corner Section 27)

- 25 This location was considered due to its close proximity to the existing Davis-Mead transmission line and
- a clear microwave path to one of Western's existing communication facilities. However, the access road
- 27 from SR 164 (i.e. Cottonwood Cove Road) to this location crosses two major drainages and would require
- 28 bridges, channelizing structures and large box culverts to maintain access to the site during storms events.
- 29 The ground surface in the northeast corner of Section 27 is thin soil or exposed bedrock. Blasting would
- 30 be required to level the switchyard, build the access road, and for most (possibly all) foundations which
- would easily double the cost of construction. A new power line would be necessary to connect the site
- 32 with the existing NV Energy power line that is located along the north side of SR 164. The additional
- 33 costs from wash crossing infrastructure and blasting make this site unreasonable from an engineering and
- 34 cost perspective.

#### Site 2 (Sections 27, 28, and 29)

- A location along the Searchlight generation tie (gen-tie) line was also considered. Being close to both the
- 37 gen-tie line and the NV Energy distribution line is advantageous. However, development along the gen-
- 38 tie line would require construction of a new access road from SR 164 over to the site, including box
- 39 culverts, channelizing structures and/or a bridge for one major desert wash crossing. Depending on how
- 40 far west along the gen-tie line the site was located, the existing Davis-Mead line would have to be re-
- 41 routed up to 2-miles to the west requiring new double-circuit transmission line with an estimated cost of
- 42 about \$1.25 million/mile. There would also no clear microwave path to existing Western communication
- sites along the gen tie route, requiring development of a new mountain top communication site nearby,
- 44 estimated to cost about \$700,000. Site 2 was eliminated due to the unreasonable costs of the Davis-Mead
- 45 line relocation and new communication site requirements. Further, it was anticipated that recreational

- 1 users would use the new road to bypass the NPS fee station resulting in unauthorized access to the park
- 2 and additional disturbance relatively close to Lake Mead.

#### 3 Site 3 (SE Corner Section 34)

- 4 This location was considered because it has a clear microwave path to Western's existing communication
- facilities. However, this site is also located approximately 2 miles away from the Davis-Mead
- 6 transmission line and thus would require 2 miles of double-circuit transmission line to connect with
- 7 Davis-Mead with an estimated cost of about \$1.25 million/mile. Other site development constraints would
- 8 require a new access road from SR 164 along the east boundary of the proposed site, including box
- 9 culverts, channelizing structures and/or bridges for crossing several minor washes and one major wash.
- 10 Finally, the location would require 3.5 miles of new Searchlight gen-tie line and 1.5 miles of new
- distribution line for station service power. Site 3 was eliminated due to unreasonable costs for an all-
- weather access road, a new distribution line for station service, and the double-circuit transmission line to
- connect with the Davis-Mead transmission line. In addition to the technical and economic reasons for
- elimination, it was anticipated that recreational users would use the new road to bypass the NPS fee
- station resulting in unauthorized access to the park and additional disturbance relatively close to Lake
- Mead. (similar to Site 2).

# 2.3 Proposed Project Features Common to Action Alternatives

- 18 Under both action alternatives, the proposed Searchlight Wind Energy Project would consist of the
- 19 following temporary (during construction) and permanent features:
- Wind turbine generators (WTGs), including concrete foundations, tubular steel towers, nacelles (i.e., main WTG bodies), and rotor assembly
  - Pad-mounted transformers (one located at the base of each WTG tower)
- Underground electrical collection system (34.5 kV)
- Underground communications system
  - Two onsite electrical substations and 6.1-mile overhead transmission line connecting the substations
    - A 2.6-mile overhead transmission line (230 kV) connecting to Western's proposed switching station
- Four meteorological masts
  - Operations and maintenance building
- Two temporary laydown areas
- Temporary concrete batch plant
- Temporary portable rock crusher
- Access roads
- Western's proposed switching station and ancillary facilities
- Proposed Project features, construction methods, and O&M and decommissioning elements are detailed
- 37 below.

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# 2.3.1 General Features of the Proposed Project

- 39 Wind Turbine Generators (WTG)
- 40 WTGs consist of three principal components that would be assembled and erected during construction:
- 41 the tower, the nacelle, and the rotor assembly. For the purpose of analysis, both action alternatives would
- 42 use the Siemens Model 2.3-101 MW WTG with a 331-foot rotor diameter on a 262-foot tower (WTG hub

- height) (Figure 2.3-1). These modern WTGs would have maximum height of up to 427.5 feet with three
- 2 mounted rotor blades, each 165 feet in length. Minimum blade height would be 96 feet. While the
- 3 Applicant assumes that the Siemens 2.3-MW WTG model would be erected at the site, there remains the
- 4 possibility that another similar WTG could be used. No WTG under consideration for the Proposed
- 5 Project would exceed the maximum height of the Siemens 2.3-MW WTG (427.5 feet).

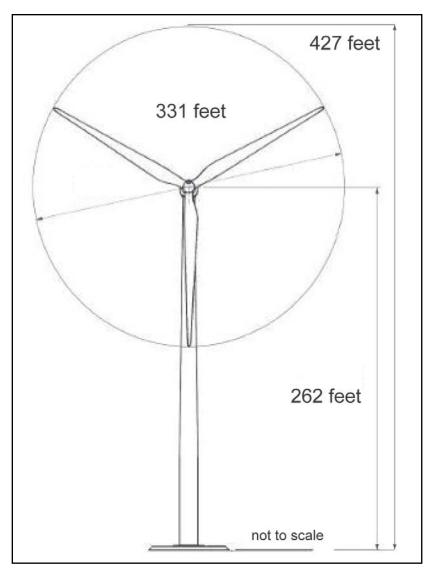


Figure 2.3-1. Diagram of a Siemens 2.3-101 WTG

#### Towers

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- 9 The tower would be a freestanding tubular, painted steel structure manufactured in multiple sections,
- 10 depending on the required height. Towers would be delivered to the site and erected in two or three
  - sections each. Each section would be bolted together via an internal flange. An access door would be
- 12 located at the base of each tower. An internal ladder would run to the top of the tower just below the
- 13 nacelle. The tower would be equipped with interior lighting.

#### Nacelle

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- 2 The gearbox, generator, and various control equipment would be enclosed within the nacelle, which is the
- 3 housing of the unit that protects the WTG mechanics from environmental exposure. A yaw system would
- 4 be mounted between the nacelle and the top of the tower on which the nacelle would reside. The yaw
- 5 system consists of a bearing surface for directional rotation of the WTG, and a drive system consisting of
- a drive motor(s) to keep the WTG pointed into the wind to maximize energy capture. A wind vane and
- 7 anemometer would be mounted at the rear of the nacelle to signal the controller with wind speed and
- 8 direction information.

#### Rotor Assembly

- The WTGs would be powered by three composite or fiberglass blades connected to a central rotor hub.
- Wind would create lift on the blades, thus causing the rotor hub to spin. This rotation would be
- 12 transferred to a gearbox where the speed of rotation is increased to the speed required for the attached
- 13 electric generator housed in the nacelle. The rotor blades would turn slowly, typically less than 20
- 14 revolutions per minute. Although the blades would be nonmetallic, typically made from a glass-
- reinforced polyester composite, they would be equipped with a sophisticated lightning suppression
- 16 system.

#### 17 Roads

- All roads would be constructed for the specific purpose of the Proposed Project and be used as primary
- 19 access routes for the larger WTG components delivered to the project area, as well as for construction and
- 20 O&M crews and smaller materials delivery. They would be located to minimize ground disturbance,
- 21 avoid sensitive resources (e.g., biological habitat, cultural resource sites), and maximize transportation
- 22 efficiency.
- 23 Regional and local access to the area would be via US-95 and Cottonwood Cove Road (also known as SR
- 24 164 west of Searchlight) (Figure 1.3-2). Access to the Proposed Project facilities would be provided by
- 25 newly constructed extensions of existing north and south access roads, and upgraded or partially realigned
- 26 (to reduce maximum grade to 10% or less, or to increase the inside radius of turns on the road) existing
- 27 access roads that begin at US-95 and Cottonwood Cove Road. New roads would link the individual
- WTGs, substations, and other project facilities.
- 29 From the north end of Fourth of July Mountains, the existing road from Cottonwood Cove Road would be
- 30 upgraded to a gravel road and would be the primary access route for larger WTG components. New
- 31 gravel WTG string roads would be constructed to link the WTGs. The WTG string roads would be
- 32 designed to enable the transport of large cranes between each individual WTG site. New short spur roads
- would be constructed along the WTG strings to access each individual WTG.
- Each WTG manufacturer has slightly different equipment transport and crane requirements. These
- 35 requirements dictate road width and road turn radius. Turning radius refers to the amount of roadway
- space a truck needs to make a u-turn while road width refers to the extent of the road from side to side. A
- 37 148' minimum inside radius was used in design guidelines for all access roads. The road widths for the
- 38 Proposed Project would range between 16' and 36', which is sufficient to meet the inside turning radius
- 39 requirements. A diagram of a typical interstate semitrailer is provided in Figure 2.3-2. Turning Radius
- 40 Example (Source: http://www.automation-drive.com/truck-turning)

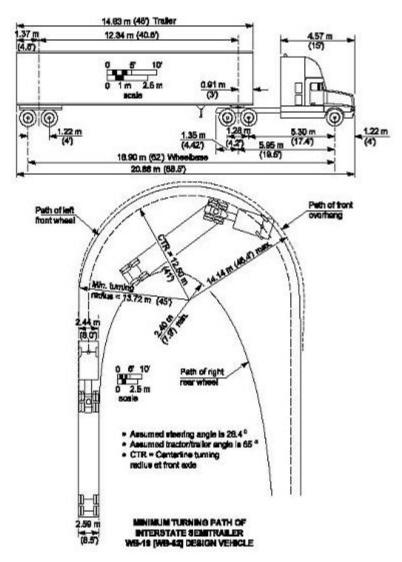


Figure 2.3-2. Turning Radius Example

- The turnout general requirements were provided from the turbine manufacturer, Siemens, General Site Requirements. Their specification is to have a turnout every 1640' for the 16' wide roads. Most of the
- 5 proposed roads are 36' wide, so in essence there is a 16' turnout included in the width of the proposed
- 6 road. Calculations of ground disturbance considered turnouts.
- 7 The type and brand of WTGs installed would be determined by commercial factors within the timeframe
- 8 of the Proposed Project schedule. To allow safe passage of the large transport equipment used in
- 9 construction, gravel roads would be built consisting of an aggregate road base over compacted native
- 10 material in accordance with geotechnical recommendations, and with adequate drainage and compaction
- to handle 15-ton-per-axle loads, Road widths would range between 16 and 36 feet. The BLM would
- 12 require that all roads be designed, built, surfaced, and maintained to minimize ground disturbance, and to
- provide safe operating conditions at all times (e.g., speed limits of 15 miles per hour would be posted on
- 14 all project roads).

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#### 2.3.1.1 Electrical System

- 16 Each WTG would generate electricity at approximately 690 volts. The low voltage from each WTG
- would be increased to the 34.5-kV level required for the medium-voltage collector system via a pad-

- 1 mounted transformer located at each WTG. The power collection system would consist of medium-
- 2 voltage, high-density, insulated underground cables that connect each WTG transformer to one of two
- 3 onsite substations. These underground cables would be buried in trenches located adjacent to the roadbed
- 4 of the WTG connector roads, wherever technically feasible. At the substations, voltage would be further
- 5 increased to 230 kV. The two onsite substations would be connected with a 6.1-mile, 230-kV overhead
- 6 transmission line. The stepped-up power would then be delivered from the northern substation through
- 7 the 2.6-mile transmission interconnect line to the Western's proposed switching station, which would
- 8 provide an interconnection with Western's Davis-Mead 230-kV transmission line.

#### Underground Communications System

- 10 The WTGs would be operated via a Supervisory Control and Data Acquisition (SCADA) system mounted
- on the control panel inside the tower of each WTG. Each WTG would be connected via fiber-optic cable
- to a central computer in the O&M building. Data could be accessed and the WTGs could be controlled,
- 13 either on site or remotely. The fiber-optic communications cable would be co-located with the electrical
- 14 collection system to reduce environmental impacts. Where feasible, collection cabling and
- 15 communication lines would be co-located with roads to minimize environmental impacts.

#### 16 Substations

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- 17 Two project substations are proposed: one in the northeastern portion of the project area (adjacent to
- 18 Cottonwood Cove Road) and one in the southern portion of the project site (south of Tip Top Well Road).
- 19 The proposed substations' main functions would be to step-up the voltage from the collection lines (34.5
- 20 kV) to the transmission line level (230 kV) and to provide electrical fault protection. Based on the
- 21 transmission system studies conducted by Western, the Applicant would install capacitor banks at each of
- the two project 230-kV substations. The basic elements of the step-up substation facilities would be a
- 23 control house, one or two main transformers, outdoor breakers, capacitor banks, relaying equipment,
- 24 high-voltage bus work, steel support structures, an underground grounding grid, and overhead lightning
- 25 suppression conductors, All of the main outdoor electrical equipment and control house would be
- installed on a concrete foundation.
- 27 The specific footprint of the substations would depend largely on the utility requirements, number of
- 28 WTGs used, and resulting nameplate capacity (the amount of energy the generator is capable of
- 29 producing), which would affect the number of 34.5-kV feeder breakers. Each substation site would
- 30 consist of a graveled footprint area of approximately 1.5 acres, a 12-foot-tall chain-link perimeter fence,
- and an outdoor lighting system.

#### 32 Transmission Lines

- Overhead 230-kV transmission lines are proposed for the 6.1-mile transmission line, which would
- 34 connect the two project substations, and the 2.6-mile transmission line to Western's proposed switching
- 35 station to connect with the Davis-Mead 230-kV transmission line. The Applicant proposes to support the
- 36 transmission line conductors from steel monopole structures (Figure 2.3-3). Each monopole structure
- would be approximately 80 to 100 feet tall and be spaced at approximately 500-foot intervals. The 230-
- 38 kV transmission line conductors would maintain the required National Electrical Safety Code (NESC)
- 39 clearances of 22.5 feet for 230 kV over terrain subject to vehicular traffic, plus an additional safety buffer
- 40 (typically 5 feet). The conductor would be attached to the structures at varying heights to maintain the
- 41 required NESC wire-to-ground clearances between structures. The design for the 2.6-mile transmission
- 42 line to Western's proposed switching station would be subject to Western's review and may be modified
- 43 to meet Western's requirements during the design phase for the Proposed Project. In addition, Western
- 44 would require the installation of an overhead optical groundwire containing fiber optics to provide
- 45 communication between Western's proposed switching station and the Applicant's system.



Figure 2.3-3. Proposed Steel Monopole Structure

In some situations an underbuilt circuit (34.5-kV collection line hung on the steel monopole underneath the 230-kV transmission line) would be used. For the most part, the collection system would be buried conductor tying several of the WTGs together in a circuit to collect the power generated at the WTGs and routing that power to the project substation, where it would be stepped up to the 230-kV transmission voltage. At several locations along the transmission lines, it might be advantageous to install the collection system conductor above ground due to elevation changes, limited easement, cost of installation, minimization of environmental impact, and geotechnical conditions that will not allow it to be buried. An underbuilt circuit on the 2.6-mile transmission line to Western's proposed switching station would be subject to Western's review.

#### Meteorological Towers

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- Four anemometer (wind measurement) towers have been installed at strategic locations along the WTG strings. These meteorological towers are approximately 180 to 200 feet in height and have anemometers mounted at varying distances above the ground. Information collected from the anemometers would be relayed to the O&M building via the Proposed Project's communication system. The meteorological towers have been constructed of tubular steel structures and are designed to discourage perching for
- 18 raptors and other large birds.

#### **Operations and Maintenance Facility**

- 20 The O&M facility would be located east of Searchlight and along the south side of Cottonwood Cove
- 21 Road. It would include a main building with offices, spare parts storage, restrooms, a septic system, a

- shop area, outdoor parking facilities, a turnaround area for larger vehicles, outdoor lighting, and a gated
- 2 access with partial or full-perimeter fencing. Power for the O&M facility would come from the local
- 3 electric grid. The O&M building would have a foundation footprint of approximately 60 feet by 140 feet.
- 4 The projected permanent footprint of the O&M facility (including parking area) would be approximately
- 5 5 acres. The building would be of composite materials constructed or painted to match the surrounding
- 6 landscape color. Potable water supplies would be used in the building, and sewage disposal would be by
- 7 means of an onsite septic tank. Telecommunication lines and the SCADA system would also be installed.

#### 2.3.2 Construction

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- 9 The Proposed Project would employ standard construction procedures used for other wind power projects
- in the western United States. These procedures, with minor modification to allow for site-specific
- 11 circumstances and differences among WTG manufacturers, are summarized below. Additionally, project
- 12 construction and operations would follow the BLM's BMPs. Project construction is anticipated to take
- approximately 8 to 12 months.

#### Laydown Areas

- 15 Two laydown areas would be required near the proposed electrical substation locations (Figure 2.1-1 and
- Figure 2.1-2). Figure 2.3-4 delineates a typical laydown area. Access to the laydown areas would be via
- existing but upgraded roads leading from US-95 north of Searchlight and Cottonwood Cove Road east of
- 18 Searchlight. The southern laydown area would be temporary and used during construction only. However,
- 19 the laydown area near the north substation might be permanent and could be used for extra storage and
- spare parts during the life of the project. Each laydown area would be approximately 10 acres and might
- 21 be fenced for security for the duration of its use.
- During construction, items such as construction equipment, cable, foundation parts, components, towers,
- blades, and nacelles might be temporarily stored either at one of the laydown areas, or in temporary
- 24 laydown areas at the base of each WTG location. All equipment and components would be supported on
- wooden frames, pallets, or straw bales, which would be placed on the ground while WTG components are
- loaded, pre-assembled, or awaiting installation. A mobile concrete batch plant and rock crusher would be
- 27 located within one laydown area and relocated to the other as necessary during construction.

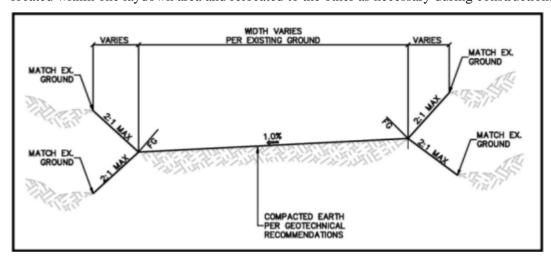


Figure 2.3-4. A Typical Laydown Area

#### **Road Construction**

- 31 To obtain preliminary roadway footprints, profiles and sections were developed for the Proposed Project
- roads. From these preliminary profiles and sections, estimates of cut-and-fill required to construct the
- roads were calculated using AutoCad Civil 3-D 2010. Two-foot-elevation contour interval data were used

- to develop a digital terrain model to represent the existing ground surface in AutoCad Civil 3-D 2010. A
- 2 horizontal alignment was created and overlaid on the digital terrain model. This alignment meets the
- 3 requirements for the type and size of trucks that would be delivering and constructing the proposed
- 4 project.
- 5 The typical cut-and-fill volumes for the Proposed Project roadways were based on typical assumptions
- 6 and approximate locations of the project features. These numbers are for analysis purposes only. Final
- 7 locations of the roads and associated cut-and-fill volumes would be based on topography and sound
- 8 engineering principles. Should shallow bedrock be encountered, blasting may be necessary. Figure 2.3-5
- 9 and Figure 2.3-6 illustrate typical cross-sections of the proposed access roads and WTG string roads.
- 10 The maximum and minimum full-surfaced widths for project access and WTG string roads would be 36
- feet and 16 feet, respectively. The roadways connecting WTG sites would be 16 feet wide with 10-foot
- shoulders. Cut-and-fill slopes would be at a ratio of 2 horizontal to 1 vertical (H:V). Equipment clearance
- would require a minimum inside radius of 148 feet at all turns, and would be graded to within no more
- than 6 inches of rise or drop in any 50-foot length. Turnouts might be needed to allow for safe passing of
- 15 construction vehicles and would be 16 feet wide and 210 feet long.
- 16 No material quarries would be located on BLM or other federal lands. Any needed fill or road base
- material in excess of that generated from road cut activities would be obtained from a licensed offsite
- 18 private source. Topsoil removed during road construction would be stockpiled at project laydown areas.
- 19 The stockpiled topsoil would be spread on cut-and-fill slopes, and then revegetated after road
- 20 construction.

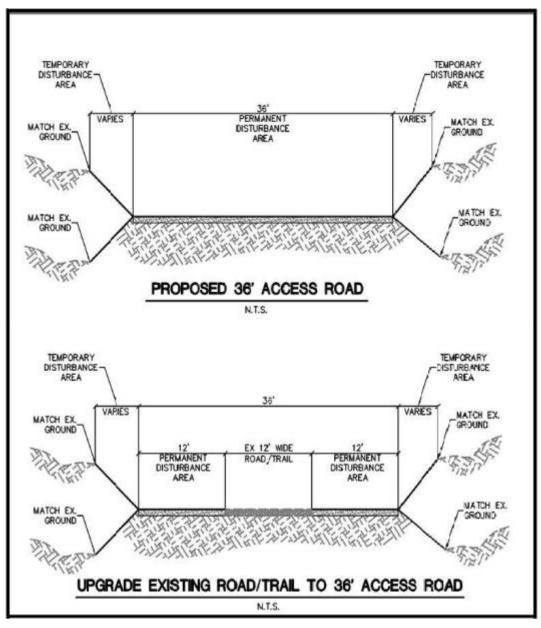


Figure 2.3-5. Typical Cross-Section for Project's 36-Foot-Wide Access Roads and WTG Entry Roads

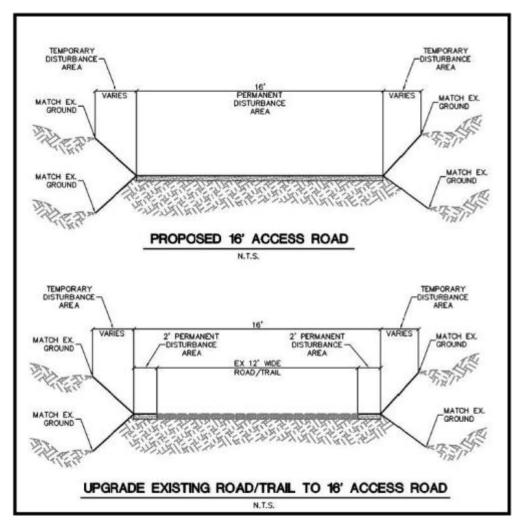


Figure 2.3-6. Typical Cross-Sections for Project's 16-Foot-Wide Access Roads

- 3 Construction traffic would be restricted to the roads developed for the project. Use of existing,
- 4 unimproved roads would be for emergency situations only. Along all roads, flaggers with two-way radios
- 5 would control construction traffic and thus reduce the potential for accidents. A speed limit of 15 mph
- 6 would be set commensurate with road type, traffic volume, vehicle type, and site-specific conditions, as
- 7 necessary, to ensure safe and efficient traffic flow.
- 8 To avoid unnecessary impacts on vegetation, construction equipment would be limited to construction
- 9 corridors and to designated staging/equipment laydown area footprints. Where possible, any BLM-
- sensitive plant species would be transplanted from road ROWs and WTG pad sites to areas outside of the
- project impact area, as approved by BLM.

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- 12 To help limit the spread and establishment of an invasive plant species community within disturbed areas,
- 13 prompt establishment of the desired vegetation would be required. Seeding and transplanting would occur
- 14 as soon as possible during the optimal period after construction using certified "weed-free" seed and
- 15 native species to the extent possible, in a mix prescribed by BLM (Appendix B, Biological Resources).

#### WTG Pads and Foundations

- 17 At each WTG pad, an assembly area would be required for offloading, storage, and assembly of up to
- three tower sections, nacelle, rotor hub, and blades (Figure 2.3-7). In level or near-level terrain, this

- 1 laydown area would not need to be graded or cleared of vegetation. Construction access to this area would
- 2 be limited to wheeled vehicles. Some vegetation crushing and soil compaction would be expected. Within
- 3 this laydown area, an approximate 60-foot by 60-foot area would be cleared of vegetation and graded to
- 4 facilitate construction of the WTG foundation.

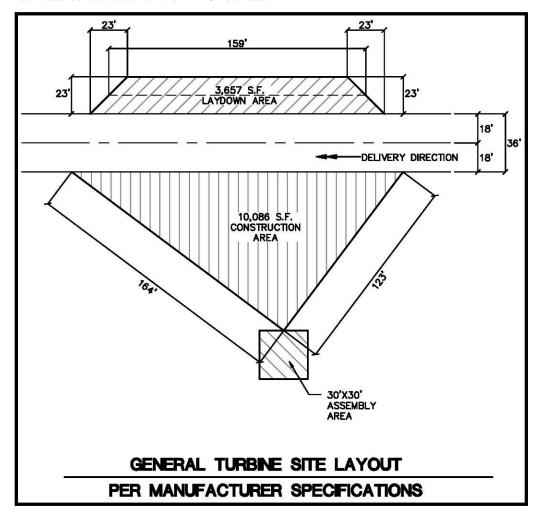


Figure 2.3-7. Typical WTG Pad Laydown and Construction Area

- 7 To allow a large, track-mounted crane to access the WTG foundations, a crane pad would be constructed
- 8 adjacent to the WTG access road using standard cut-and-fill compacted road construction procedures. To
- 9 allow the crane to safely lift the large and extremely heavy WTG components, the crane pad must be
- 10 nearly flat.

- WTG foundation designs would be based on the load requirements of the selected WTG and the load-
- 12 bearing characteristics of the soil. Prior to construction, geotechnical investigations would be conducted
- 13 to determine the soil characteristics at each WTG location. These geotechnical data would assist the
- project proponent in the selection of the appropriate WTG foundation type.







Figure 2.3-8. Typical WTG Spread Foundation During Construction

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46 47 A typical foundation for a 2.3-MW WTG would be a reinforced concrete spread foundation resting directly on soil approximately 10 feet below ground. The foundation generally would be an octagon shape from 40 to 60 feet wide with a concrete pier on the top of the mat extending to ground level. Each foundation would require approximately 300 cubic yards of concrete. Figure 2.3-8 shows a typical WTG foundation during construction. Figure 2.3-9 and Figure 2.3-10 show the dimensions of a typical foundation.

In the northern area of the Proposed Project site, bedrock might be present within a few inches to 2 feet of the ground surface at some WTG locations. In these instances, a "rock anchor"- type foundation could be required. In the rock anchor design, the rock would be removed to a depth of approximately 5 feet and a diameter of approximately 24 feet by mechanical removal methods and possibly engineered blasting. After removal of the rock material, a series of 20 to 24 rock borings, 6 inches in diameter, would be made along the 20-foot diameter of the excavation area. These borings would be installed to a depth of 33.5 feet. Then a 40foot-long by 2.5- to 3-inch-diameter anchor bolt would be installed in each of the borings, which are supported vertically, and grout would be installed in the anchor bolt boring to secure the anchor bolts.

After the anchor bolts are grouted in the borings, the 5-foot-long anchor bolt sleeves on the top of the anchor bolts, the rebar, conduit, the WTG bolt cage, and other embedments would be installed. At the end of this work, the 5-foot-thick concrete cap would be installed.

After the concrete cap cures, the anchor bolt base plate and nuts would be installed to hold the concrete cap securely to the anchor bolts. After this is complete, the WTG base tower section could be installed on the WTG bolts embedded in the rock anchor foundation.

In the southern portion of the project site, the Applicant plans to use the tensionless tube foundation design. With this foundation design, either by mechanical or explosive

means, a 20-foot-diameter by 30-foot-deep excavation would be made, then two concentric corrugated metal pipes, 12 feet and 16 feet in diameter, would be installed in the excavation. The inside of the smaller pipe and the outside of the larger pipe would then be backfilled with the excavation materials. The WTG bolt cage consisting of 144 1.5-inch-diameter by 33-feet-long bolts would be placed in the annulus of the two corrugated metal pipes as well as any conduit and other embedments. After securing and aligning the bolts to accept the WTG base tower section and placing rebar for the cap, the annulus would be filled with concrete and the 1-foot-thick concrete cap placed.

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- 1 If the soils of the southern portion of the project site are not conducive to a tensionless tube foundation,
- 2 the spread foundation design would be used in this area.

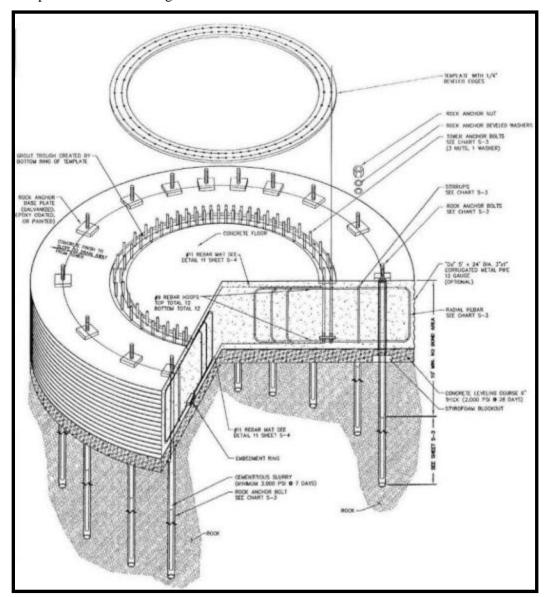


Figure 2.3-9. Typical WTG Rock Anchor Foundation

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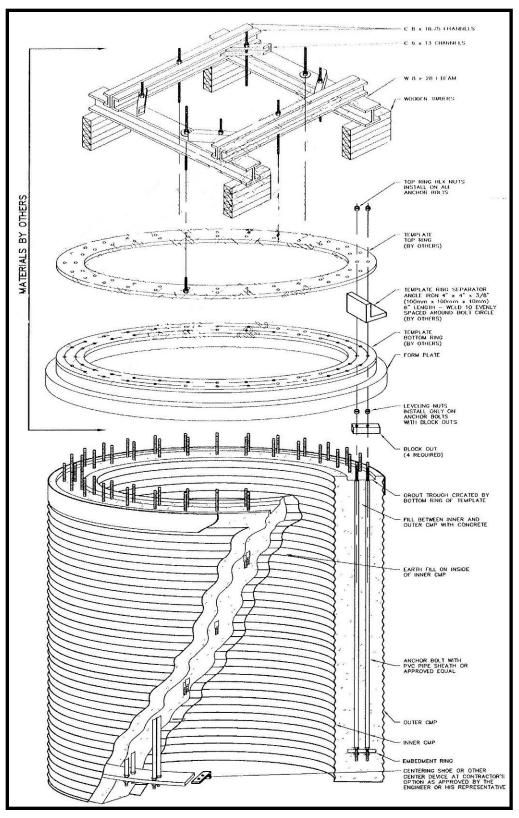


Figure 2.3-10. Typical WTG Tensionless Tub Foundation

- 1 To adequately ground the WTGSs and prevent damage from electrical storms, 3-inch-diameter, 30-foot-
- deep holes might be required for placement of WTG grounding rods as needed. These holes would be
- 3 located adjacent to the WTG foundations within the 60-foot diameter area to be cleared for foundation
- 4 construction. Following placement of the grounding rods, the holes would be backfilled and capped with
- 5 concrete.

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## WTG Tower Erection

- 7 WTG tower erection would require the use of one large, track-mounted crane and two small-wheeled
- 8 cranes. Two smaller-wheeled cranes would be used to offload WTG components from trucks, and to
- 9 assist in the precise alignment of tower sections. The smaller crane would be used first to raise and install
- 10 the two bottom tower sections, and then to lower these sections over the threaded foundation bolts. The
- large crane would then raise the upper mid- and upper-tower sections to be bolted through the attached
- 12 flanges to the lower tower section, and to raise the nacelle, rotor hub, and blades to be installed atop the
- 13 towers.

## 14 Underground Communication and Electrical Cables

- 15 Trenching equipment would be used to excavate trenches within or near the access road bed to bury the
- insulated underground cables that would connect each WTG transformer to one of the two project
- substations. Trenches for the large conductor cable would be backfilled with engineered trench material to
- protect the cables from damage or possible contact. Fiber optic communication links would be placed in
- 19 the same trenches as the conductor cables. The depth, number of trenches, and backfill requirements
- would be determined by the size of the cable required and the thermal conductivity of the soil or rock
- 21 surrounding the trench.

## **Transmission Line Construction**

- Overhead 230-kV transmission lines construction would use standard industry procedures, including
- 24 surveying, ROW preparation, materials hauling, structure assembly and erection, ground wire, conductor
- 25 stringing, cleanup, and restoration. All transmission lines and structures would be designed to prevent
- birds from perching on them. Construction procedures described below would be the same for the
- 27 proposed 6.1-mile transmission line between the onsite substations and the 2.6-mile transmission line
- 28 connecting to Western's proposed switching station.
- 29 Overhead 230-kV transmission interconnection lines would be constructed on monopole structures. The
- 30 monopole structures typically would be set in augered holes approximately 3.6 feet in diameter and about
- 31 10 feet deep; if consolidated rock is encountered, then structure holes would be advanced using
- mechanical removal methods and possibly engineered blasting. All blasting would be conducted by a
- permitted contractor, and would be in compliance with state and federal regulations. Structures would be
- 34 assembled on the project site. Structure erection and conductor stringing would occur sequentially along
- 35 the ROW.
- 36 Existing public would be used to transport materials and equipment from laydown areas to ingress points
- along the proposed transmission line ROW using the shortest distance possible. The ROW would be used
- 38 to access transmission line construction sites. The transmission lines would require the installation of
- 39 temporary access routes. The access routes would be 12 feet wide and cleared of large boulders to allow
- 40 high-clearance, four-wheel-drive vehicles to pass. The routes would be installed to allow access to
- 41 support the construction of the transmission lines. Clearing of vegetation and minor grading might be
- 42 necessary at some of the transmission line structures to facilitate their construction. When construction is
- complete, some access routes would be used approximately twice a year for inspection and maintenance.
- Native vegetation would be allowed to re-establish over the routes to the extent that four-wheel-drive
- 45 vehicle travel remains practical. Barriers would be placed where the ROW intersects roads to prevent
- unauthorized traffic onto the transmission line ROW.

## Temporary Concrete Batch Plant

- 2 The Proposed Project would require more than 40,000 cubic yards of concrete for construction of the
- 3 wind tower foundations, substations, and O&M facility. Depending upon weather conditions, concrete
- 4 typically needs to be poured within 90 minutes of its mixing with water. Delivery time to pour locations
- 5 would likely exceed 90 minutes from existing concrete suppliers in the vicinity of the Proposed Project
- 6 area. Therefore, a temporary, mobile concrete batch plant would be located within the laydown areas to
- 7 facilitate the sub-90 minute delivery time needed. If concrete were to be mixed at the mobile batch plant,
- 8 as opposed to existing concrete suppliers, then cement, water, and aggregate also would be staged in the
- 9 laydown areas.

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- 10 The batch plant would operate during project construction hours for approximately 4 to 5 months of the
- anticipated 8-month construction period. To construct the mobile batch plant, vegetation would be cleared
- and the ground leveled. For the containment of process water, a 1-foot-high earth berm or other
- appropriate erosion control devices, such as silt fences and straw bales, would be installed around the
- area. Diversion ditches would be installed as necessary to prevent stormwater from surrounding areas
- 15 running onto the site.
- 16 The batch plant would require a stand-alone, diesel-powered 250-kW generator. The generator would
- draw diesel fuel from an approximately 500-gallon aboveground storage tank, with secondary storage for
- spill prevention. It is estimated that the batch plant would consume 2,000 to 4,000 gallons of water per
- day. An onsite 4,000-gallon water tank would be replenished as needed. The Nevada Division of
- 20 Environmental Protection (NDEP) would permit the batch plant operation.
- 21 Stockpiles of sand and aggregate would be located at the batch plant in a manner that would minimize
- 22 exposure to wind. Cement would be discharged via screw conveyor directly from an elevated storage silo
- 23 without outdoor storage. Construction managers and crew would use BMPs to keep the plant, storage, and
- stockpiles clean, and to minimize the buildup of fine materials. Cement trucks would be cleaned and
- 25 washed at the batch plant. Cement residue would be washed from the cement delivery trucks into an
- aboveground lined and bermed settling pond. Cement residue would be collected from the settling pond
- and trucked off site for disposal, as needed.
- 28 The pond perimeter would be fenced to discourage wildlife from entering. Additionally, pond would be
- 29 equipped with textured ramps to provide wildlife with an exit route should wildlife enter. If required, the
- 30 contractor would obtain an Industrial Artificial Pond Permit from Nevada Department of Wildlife
- 31 (NDOW) and adhere to all mitigation specified in the permit conditions.
- Following completion of construction activities requiring cement, the batch plant would be demobilized,
- and the batch plant area would be restored. The area would be recontoured, stockpiled topsoil would be
- 34 replaced, and the area would be reseeded with a certified-weed free BLM approved mixture of native
- grasses, forbs, and shrubs species and/or salvaged cactus and vucca.

## Portable Rock Crusher

36

- 37 To construct the Proposed Project's roads, a rock crusher would be required to provide appropriately
- 38 sized aggregate for fill and road base. The rock crusher would have an average capacity that could be
- more than 30,000 tons per day. The crusher would be located within the laydown areas and operated
- 40 during project construction hours for approximately 4 to 5 months of the anticipated 8-month construction
- 41 period. In accordance with BMPs, a water truck to suppress dust would spray the rock crushing area.
- 42 Additionally, the crusher would contain several dust-suppression features, including built-in dust control
- measures on the crusher, screens, and water sprayers, which would be operated at all emission points
- during crusher operation, including startup and shutdown periods, as required by the Clark County
- Department of Air Quality and Environmental Management (CCDAQEM).

## 1 Water Use

- 2 During construction, water would be needed for dust control, making concrete, and equipment washing.
- 3 All needed water would be transported from an offsite municipal or private source. No wells would be
- 4 drilled or springs developed for the Proposed Project.

## 5 Traffic

- 6 Construction of the Proposed Projects roads, facilities, transmission lines, and electrical/communication
- 7 lines would occur at approximately the same time, using individual vehicles for multiple tasks. During the
- 8 construction period, there would be approximately 60 daily round trips by vehicles transporting
- 9 construction personnel and small equipment to the site. Over the entire construction period, there would
- be a maximum of 625 trips of large trucks delivering the WTG components and related equipment to the
- project site. In addition, there would be more than 9,025 truck trips by dump trucks, concrete trucks,
- water trucks, cranes, and other construction and trade vehicles (Table 2.3-1). When constructed, O&M of
- the Proposed Project would require three round trips per day using pickups or other light-duty trucks.

## 14 Table 2.3-1. Estimated Vehicle Trips for Consturction<sup>1</sup>

WTG Component Types	Number of Components Required per WTG	Number of Components per Truck Load	Number of Truck Loads per WTG	Proposed Action 96 WTG	87 WTG Alternative
Tower sections	3.0	1.0	3.0		
Blades	3.0	2.0	1.5		
Nacelle	1.0	1.0	1.0		
Rotor hub	1.0	2.0	1.0		
Control cabin	1.0	1.0	1.0		
Truck trips to delive	er WTG above-groun	nd components	7.5	720	653
Truck trips to build project (WTG foundations, substations,			6,541	5,952	
O&M facility, transmission, and appurtenances)					
Water delivery (for dust control and concrete mixing)			2,670	2,420	
Estimated Vehicle Trips for Construction		1	9,931	9,025	

Applicant's estimates included contingency of 10%. Supplemental contingency of about 3-4% added to provide conservative estimate for analyses.

- 15 A traffic management plan would be prepared for project construction to minimize hazards from the
- increased truck traffic and to minimize impacts on traffic flow on local roads and highways. This plan
- would incorporate measures, such as informational signs, traffic flaggers when equipment might result in
- 18 blocked throughways, traffic cones, and flashing lights, to identify any necessary changes in temporary
- 19 road configuration. During construction, refueling and maintaining vehicles that are authorized for
- 20 highway travel would be performed off site at an appropriate facility. On the project site, a maintenance
- 21 crew using a specially designed vehicle maintenance truck would service construction vehicles that are
- 22 not highway-authorized.

23

## Post-Construction Clean Up

- 24 Final cleanup and restoration of the Proposed Project area would occur immediately following
- construction. Waste materials would be removed from the area and recycled or disposed of at appropriate
- facilities. All construction-related waste would be properly handled in accordance with county, state, and
- 27 federal regulations and permit requirements. This waste might include vegetation, trash and litter,
- 28 garbage, other solid waste, petroleum products, and other potentially hazardous materials. Excess
- 29 material, such as soil and rocks activated during the construction of the project, would be stockpiled at a
- 30 location on site and made available as a saleable material.

## 1 Construction Work Force

- 2 A peak of approximately 250 to 300 workers per day would be required for construction of the Proposed
- 3 Project. The beginning and end of the construction period would involve a slightly lower number of
- 4 workers than required during the middle months. Construction of the Proposed Project would be
- 5 completed over an approximate 8- to 12-month period.
- 6 The Applicant would contract with a county- or state-approved local sanitation company to provide and
- 7 maintain appropriate sanitation facilities. During construction, the sanitation facilities would be located at
- 8 the batch plant, the substations, and the O&M facility, and, when necessary, additional facilities would be
- 9 placed at specific construction locations.

## 2.3.3 Public Access and Safety

- 11 At project access roads from US-95 and Cottonwood Cove Road, the Applicant and Western would be
- 12 responsible for posting safety and warning signs informing the public of construction activities and
- 13 recommending that the public stay off the site. Similar signage would be posted throughout active project
- work areas. During the Proposed Project construction period, off-highway vehicle (OHV) use is likely to
- remain unchanged from current activity levels. Because the entire area is public land with open access,
- the project would be designed to coexist with current and anticipated future land uses.
- 17 Temporary fencing and warning signs would be erected, as needed, in areas where public safety risks
- 18 could exist and where site personnel would not be available to control public access (such as at excavated
- 19 foundation holes and electrical collection system trenches). Permanent fencing would be installed around
- 20 the proposed permanent laydown area, the O&M building site, and the two project electrical substations.
- 21 The electrical interconnection switching station would also have permanent fencing installed. Temporary
- fencing around unfinished WTG bases and excavations would be designed primarily to warn people of
- potential danger associated with construction; such fencing is typically high-visibility plastic mesh.
- 24 Permanent fencing would be chain-link with locking gates. Project fencing will be designed and
- constructed to meet appropriate hydrologic performance standards both for flows and to protect water
- 26 quality and meet regulatory requirements. Other areas presenting safety concerns or where security or
- thefts could be of concern might also be fenced. The Applicant and Western would coordinate fencing
- with the BLM.

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- 29 The final WTG layout would be submitted to the Federal Aviation Administration (FAA) for review and
- 30 approval prior to construction. The FAA could recommend that tower markings or aviation safety lighting
- 31 be installed on all or some of the WTG towers. FAA regulations generally require lighting on structures
- taller than 200 feet. The WTGs proposed under the action alternatives would be higher than 200 feet and,
- therefore, would require appropriate obstruction lighting. However, the FAA may determine that the
- 34 absence of marking and/or lighting would not threaten aviation. Recommendations on marking and
- 35 lighting structures vary depending on terrain, local weather patterns, geographic location, and, in the case
- of wind farms, the cumulative number of towers and overall site layout.
- 37 Based on the lighting and marking requirements for similar projects and the FAA Obstruction Marking
- and Lighting Advisory Circular (AC70/7460-1K), determination of an adequate lighting setup for the
- 39 Proposed Project is expected. It is anticipated that the probable lighting setup would consist of two
- 40 medium-intensity, flashing white lights operating during the daytime and at twilight, and two flashing red
- beacons operating during the night. The intensity of the lights would be based on a level of ambient light,
- with illumination below 2 foot-candles being normal for the night, and illumination of above 5 foot-
- candles being the standard for the day. It is anticipated the lights would be located on several strategically
- selected WTGs to adequately mark the extent of the facility, rather than on every WTG.

## 1 2.3.4 Operations and Maintenance

- 2 Following installation and startup, routine maintenance of the WTGs would be necessary to maximize
- 3 performance and detect potential difficulties. Routine activities primarily would consist of daily visits by
- 4 maintenance workers who would test and maintain the wind facilities. O&M staff would travel in pickups
- 5 or other light-duty trucks. Most servicing and repair would be performed within the nacelle, without using
- a crane to remove the WTG from the tower. Occasionally, the use of a crane or equipment transport
- 7 vehicles might be necessary for cleaning, repairing, adjusting, or replacing the rotors or other components
- 8 of the WTG.
- 9 Monitoring the Proposed Project operations would be conducted from computers located in the base of
- 10 each WTG tower and from the O&M building using telecommunication links and computer-based
- monitoring. Over time, it would be necessary to clean or repaint the blades and towers, and periodically
- exchange lubricants and hydraulic fluids in the mechanisms of the WTGs. All lubricants and hydraulic
- 13 fluids would be stored, used, and disposed of in accordance with applicable laws and regulations. Any
- 14 necessary repainting would be performed by licensed contractors in compliance with applicable laws and
- 15 regulations.
- 16 The WTG gearboxes would be sealed to prevent lubricant leakage. The gearbox lubricant would be
- sampled periodically and tested to confirm that it retains adequate lubricating properties. When the
- 18 lubricants have degraded to the point where they no longer contain the needed lubricating properties, the
- 19 gearbox would be drained and new lubricant would be added. Transformers contain oil for heat
- 20 dissipation, and are sealed and contain no moving parts. The transformer oil would be subject to periodic
- 21 inspection but should not need replacement. If necessary, moats may be constructed around the gearbox
- 22 to insure hazardous materials are contained. If moats are constructed, they will be equipped with textured
- ramps to insure that wildlife, if entrapped, has an exit route.
- O&M equipment and vehicles would be properly maintained at all times to prevent leaks of motor oils,
- 25 hydraulic fluids, and fuels. During operations, O&M vehicles would be serviced and fueled at the O&M
- building or at an offsite location. A Spill Prevention, Containment, and Countermeasures Plan (SPCCP)
- would be prepared for the Proposed Project and would contain information regarding training, equipment
- 28 inspection and maintenance, and refueling for construction vehicles, with an emphasis on preventing
- 29 spills

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- 30 The Proposed Project would produce nonhazardous waste during O&M activities, which might include
- rags, broken or used metal machine and/or electrical parts, empty containers, typical refuse generated by
- 32 employees in the field and office, and miscellaneous solid wastes. This waste would be properly disposed
- of at an approved landfill accepting Class I Municipal Solid Waste (MSW) and/or Class III Industrial
- Waste within Clark County, Nevada.

## 2.3.5 Hazardous Materials

- 36 Hazardous materials are those chemicals listed in the Environmental Protection Agency Consolidated List
- 37 of Chemicals Subject to Reporting under Title III of the Superfund Amendments and Re-authorization
- 38 Act of 1986. No hazardous or extremely hazardous materials (as defined by 40 CFR; Section 355) are
- 39 anticipated to be produced, used, stored, transported, or disposed of as a result of this project.

# 40 2.3.6 Department of Defense Airborne Radar Testing

- 41 The Department of Defense (DoD) conducts important training and testing activities in the general area of
- 42 the proposed Searchlight Wind Project. The DoD evaluated the proposed wind project to assess potential
- 43 impact to the DoD training and testing mission and determined that construction and decommissioning
- 44 activities would not impact DoD's training and testing mission. However, operation of the proposed wind
- 45 project could have some adverse effect during limited periods of airborne radar testing. The BLM and

- 1 DoD, in consultation with the applicant, examined numerous options to mitigate the potential impact to
- 2 airborne radar testing and determined that a curtailment of wind turbine operations during limited periods
- 3 of airborne radar flight-testing operations was potentially feasible. The Applicant and the DoD have
- 4 agreed as a condition of the BLM right-of-way authorization to negotiate a mutually acceptable Wind
- 5 Turbine Curtailment Agreement. The right-of-way authorization would require the operator to comply
- 6 with the terms and conditions of any Wind Turbine Curtailment Agreement. In the event other more
- 7 effective mitigation options are developed in the future, DoD will no longer require curtailment of wind
- 8 turbine operations.

## 9 2.3.7 Reclamation

- 10 Reclamation refers to the restoration or rehabilitation of lands used temporarily during a construction
- activity (such as laydown areas) to their approximate condition prior to construction. After construction is
- 12 complete, temporary work areas, trenches, and tower pads would be graded to the approximate original
- topographic contours, and the areas would be revegetated with a certified weed-free BLM-approved
- mixture of native grass, forbs, and shrub species. Reclamation goals and strategies would be prescribed in
- the Applicant's Site Rehabilitation Plan, including implementation of all applicable BLM-recommended
- 16 BMPs.

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## 2.3.8 Decommissioning

- When the proposed Searchlight Wind Energy facility is determined to be no longer cost-effective, the
- project would be decommissioned, and the existing equipment would be removed. Although project
- owners may want to work with the BLM to repower the site (i.e., replace existing wind energy project
- 21 equipment with a new project on the same site), repowering is not considered in this analysis. The goal of
- 22 project decommissioning is to remove installed power generation equipment and return the site to a
- 23 condition as close to its preconstruction state as feasible. The major onsite activities required for the
- 24 decommissioning would be:
  - WTG and meteorological tower (MET) removal
  - Pad-mounted transformer, electrical, and communications system removal
  - Structural foundation removal in accordance with ROW grant requirements
- O&M building removal
  - Road removal
    - Regrading and revegetation
- 31 Generally, WTGs, electrical components, and towers are either refurbished and resold, or recycled for
- 32 scrap. All unsalvageable materials would be disposed of at authorized sites in accordance with applicable
- 33 laws and regulations.
- To ensure that permanent closure of the facility would not have an adverse effect, a Site Rehabilitation
- 35 Plan and Facility Decommissioning Plan would be developed and approved by the BLM prior to
- 36 commencement of site closure activities. The Facility Decommissioning Plan would be consistent with
- 37 the goals and requirements mandated in the Site Rehabilitation Plan.
- WTG towers would be removed and at a minimum the upper 3 feet of the substation foundations and
- WTG pads would be removed. Assuming that the transmission line would not be used for other potential
- developments, all structures, conductors, and cables would be removed. Abandoned roads would be
- 41 reclaimed or left in place based on BLM's preference at the time of decommissioning. Site reclamation
- 42 after decommissioning would include treating all disturbed areas with a BLM-approved certified weed-
- free native seed mix. The ROW would then be terminated.

## 2.3.9 Project Design and Best Management Practices

- 2 The action alternatives would be subject to BLM-recommended BMPs (Appendix C). The BMPs
- 3 represent standards from the BLM Right-of-Way Management Manual 2801, Handbook H-2801-1 and
- 4 the Wind Energy Development Program Policies and BMPs. These BMPs are designed to guide
- 5 construction activities and development of facilities to minimize environmental and operational impacts.
- 6 These include standards associated with overall project management, surface disturbance, facilities
- design, erosion control and revegetation, hazardous materials, project monitoring, and responsibilities for
- 8 environmental inspection. As part of the Avian and Bat Protection Plan (ABPP), bird and bat fatality
- 9 monitoring using methods and protocols similarly employed at other operating wind energy projects in
- 10 the U.S. but tailored to the Searchlight site would be required for 3 years, commencing after calibration
- trials of search methodologies and effort occurs prior to project setup.

# 2.4 Western's Proposed Federal Action

# 2.4.1 Western's Interconnection Switching Station

- Western proposes to construct, own, and operate a new switching station to interconnect the Proposed
- 15 Project with Western's transmission system. It is anticipated that the switching station would become a
- 16 permanent part of the Western Transmission system. The proposed switching station would be located
- just west of Western's existing Davis-Mead 230-kV transmission line, approximately 7.5 miles east of the
- town of Searchlight, north of Cottonwood Cove Road approximately 150 feet north of the NPS Fee
- 19 Station (Figure 2.1-1). Access to the proposed switching station would be along the existing Davis-Mead
- transmission line road, entering off Cottonwood Cove Road. The transmission line road would require
- 21 improvement for approximately 0.5 mile to be suitable for traffic to the site by construction vehicles,
- equipment delivery, and Western construction and maintenance personnel.
- Facilities would include a control building, microwave tower, take-off structures and other steel support
- structures, buswork, and electrical and control equipment for switching, protection, metering, safety, and
- O&M purposes. The switching station would occupy approximately 3.5 acres, with an additional 2.5
- acres outside the security fence required for site preparation, drainage, and road access. An 8-foot-tall
- 27 chain-link fence topped with razor wire would provide security for the switching station. Adequate space
- 28 would be provided inside the fence to maneuver construction and maintenance vehicles. Additionally, the
- 29 facility would be sized to accommodate additional bays for future interconnections.
- 30 The terrain at the proposed location of the switching station features rolling hills and dry washes.
- 31 Substantial civil design and earth moving would be required to level the station yard and provide for site
- drainage and roads, including excavation, grading, and other site improvements to accommodate the
- 33 required electrical equipment. Construction would be performed by a Western-managed contractor in
- 34 accordance with Western's standard environmental protection provisions (Standard 13, July 2009) and
- 35 safety standards. A representative from Western would be present at all times while a contractor was
- 36 working on site.

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- 37 Three power circuit breakers would be installed at the switching station to facilitate two interconnections
- 38 for the existing transmission line and one for the proposed wind energy facility line. These breakers
- 39 would be used to automatically interrupt power flow in the event of an electrical fault. Gas breakers
- 40 planned for the proposed switching station would be insulated by special nonconducting gas (sulfur
- 41 hexafluoride [SF<sub>6</sub>]). During normal operation of the new switching station, authorized Western personnel
- 42 would conduct periodic inspections and service equipment as needed. Western would monitor and
- 43 manage the use, storage, and replacement of SF6 to minimize any releases to the environment. Gas used
- 44 in switching station circuit breakers is contained in sealed units that are factory-certified to not leak;
- 45 equipment would be monitored nonetheless. Seven disconnect switches used to mechanically disconnect
- 46 or isolate equipment would be installed. A 3-inch deep layer of gravel surfacing selected for its insulating

- 1 properties would be placed on the ground within the substation to protect O&M personnel from electrical
- 2 danger in the event of electrical faults.
- 3 Power would move within the substation and between breakers and other equipment on bus tubing
- 4 (smooth aluminum pipe less than 6 inches in diameter). Bus tubing would be elevated by supports called
- 5 bus supports. Buswork within the proposed switching station would route the wind energy facility's
- 6 output to the Davis-Mead transmission line. The buswork would be approximately 30 feet high.
- 7 Electric/electronic controls and monitoring equipment for the power system would be housed in a
- 8 building approximately 30 feet by 60 feet within the switching station. The control building would be
- 9 environmentally controlled to provide a suitable environment for the equipment housed there. Station
- service power would be supplied by a tap on an adjacent local utility distribution line and/or from a 230-
- 11 kV power voltage transformer within the switching station. A new distribution line approximately 1000
- 12 feet long would be constructed between the switching station and the existing distribution line on single
- wood-pole (monopoles) structures. The primary station service source would be determined during the
- design phase for the switching station.

## 2.4.2 Western's Transmission Interconnection

- Western proposes to install two new transmission line structures to tie in the new switching station with
- 17 the Davis-Mead 230-kV transmission line. Each turning structure would be a steel monopole structure,
- self-supporting with no down-guys. These structures would provide for turning the line into the station at
- angles of 90 degrees or more to line up and connect with the take-off structures within the proposed
- switching station. It is envisioned that the new structures would be located within the existing Davis-
- 21 Mead transmission line ROW in the span between the two existing structures east of the proposed
- 22 switching station.

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- A temporary line (often referred to as a "shoo-fly") might be built in order to keep the Davis-Mead
- transmission line operational while the bulk of the switching station construction is being completed.
- When the new switching station is complete and ready for energization, the existing Davis-Mead
- transmission line conductors in the span east of the station would be cut and attached to the new turning
- structures. New conductors would be installed from the new turning structures to the steel take-off
- 28 structures within the switching station.

## 29 **2.4.3 Western's Communication Facilities**

- Western requires redundant communication with its substations from its Phoenix Operations Center.
- 31 Microwave communications require an unobstructed line-of-sight between antennas. A microwave
- 32 communication tower under 100 feet high would be installed within the switching station to provide the
- 33 primary communications path via microwave to an existing communications site at Christmas Tree Pass,
- 34 about 16 miles southeast of the proposed switching station. The exact height of the tower would be
- determined during the design. New communication equipment would be provided at the switching station.
- 36 The second, or redundant path, would be provided by a fiber-optic cable to the Searchlight regeneration
- 37 site, located under Western's Davis-McCullough 230-kV transmission line, located just west of
- 38 Searchlight. The fiber-optic cable would be under-built on a portion of the tie line between the new
- 39 switching station and the wind energy facility. From there, the fiber-optic cable would use existing utility
- 40 pole lines through Searchlight west to the regeneration site.

## 2.4.4 Western's Other System Improvements

- Details, requirements, and environmental impacts for other system improvements are unknown at this
- 43 time because they would be dictated by the ongoing transmission system studies and future design work.
- Installations could include new concrete foundations, substation buswork, cable trenches, buried cable
- 45 grounding grid, and new surface grounding material; and/or replacing existing equipment to

- accommodate the proposed interconnection. It is anticipated that the installations would be set up within
- 2 previously developed areas within existing substations. However, if it is determined that work outside an
- 3 existing facility is required, then Western would address the work in accordance with regulatory
- 4 requirements.

# 5 **2.5 Comparison of Alternatives**

- 6 Table 2.5-1 provides a comparison of the action alternatives by Proposed Project features. Table 2.5-2
- 7 provides a summary of acres of permanent and temporary ground disturbance by Proposed Project
- 8 feature.

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## Table 2.5-1. Comparison of Action Alternatives by Proposed Project Feature

Project Features	96 WTG Layout Alternative	87 WTG Layout Alternative
Project power-generating capacity (in MW)	220.8	200.1
Number of WTGs	96	87
WTG capacity (in MW)	2.3	2.3
WTG hub height (in feet)	262	262
WTG rotor diameter (in feet)	331	331
Project roads total (in miles) <sup>a</sup>	37.6	35.9
Existing (modified to 16 feet width)	0.5	0.5
Existing (modified to 36 feet width)	8.7	8.1
New (16 feet width)	1.7	1.7
New (36 feet width)	27.3	25.6
New overhead transmission lines (230 kV) North Substation to Western Switching Station South Substation to North Substation	8.7 miles (total) 2.6 miles 6.1 miles	8.7 miles (total) 2.6 miles 6.1 miles
New Collection Lines (34.5 kV) New Overhead Collection Lines Underbuild Collection Lines	7.9 miles (total) 5.2 miles 2.7 miles	7.9 miles (total) 5.2 miles 2.7 miles
Underground collection lines (34.5 kV) <sup>b</sup>	28.2 miles	28.2 miles
Substations	2	2
Meteorological towers	4	4
O&M building	1	1
Laydown areas	2	2
Temporary ground disturbance (in acres) cd	248.5	229.7
Permanent ground disturbance (in acres) <sup>e</sup>	159.21	151.81
Western's switching station temporary ground disturbance (in acres)	2.5	2.5
Western's switching station permanent ground disturbance (in acres)	3.5	3.5
Generating Facility Construction Features		
Truck trips to build project roads and WTG foundations	9,211	8,372
Truck trips to build project (WTGs, substations, O&M facility, other)	720	653
Total truck trips	9,931	9,025
Number of temporary concrete batch plants	1	1
Number of rock crusher stations	1	1

Notes:

Duoicat Faatungs	96 WTG Layout	87 WTG Layout
Project Features	Alternative	Alternative

a. Existing road/trail area was based upon an existing width of 12 feet.

Temporary construction impacts would be in addition to permanent impacts.

Permanent disturbance for WTG pads are based upon a 40' x 40' pad.

kV = kilovolts; MW = megawatts

## 1 Table 2.5-2. Approximate Acreages that would be Affected by Development of Action Alternatives

Project Features	Approximate Temporary Construction Disturbance (acres) <sup>a</sup>		Approximate Permanent Construction Disturbance (acres)	
	96 WTG Layout Alternative	87 WTG Layout Alternative	96 WTG Layout Alternative	87 WTG Layout Alternative
WTG pads	72.6	66	3.6	3.2
New and upgraded project roads and crane pads <sup>b</sup>	123.6	111.4	149	141.6
Operations and maintenance facility	1.5	1.5	5	5
Equipment storage and construction laydown areas <sup>c</sup>	28.3	28.3	0	0
Overhead transmission line right-of-way	16.5	16.5	0	0
Substations	5	5	2.0	2.0
Batch plant	1	1	0	0
Meteorological towers	0	0	0.01	0.01
Totals	248.5	229.7	159.61	151.81
Totals Rounded	249	230	160	152

#### Notes:

# 2 2.6 Mitigation Measures

- 3 For the wind facility component of the Proposed Project, mitigation measures have been proposed and
- 4 committed to by the Applicant as best management practices and design features (Table 2.6-1). The
- 5 APMs were developed in close coordination with BLM and drawn from a variety of sources including
- 6 state and federal lists of standard BMPs. Those agencies publish these lists that include the recognized
- best available management practices. The APMs were incorporated as inherent elements of the project to
- 8 eliminate, minimize, reduce, and/or rectify anticipated impacts. Additionally, the wind energy portion of
- 9 the project would adhere to the BLM wind energy development program policies and BMP (Appendix
- 10 C). For Western's proposed switching station portion of the project, Western requires its construction
- 11 contractors to implement standard environmental protection provisions. These provisions are provided in
- Western's Construction Standard 13 (Appendix D). Table 2.6-2 describes additional project-specific
- mitigation measures (MMs) that would be implemented as part of the project. The APM's were
- 14 particularly selected because they have the highest likelihood of being effective, based on based on
- 15 BLM's past experience with numerous projects.

b. Underground collection/communication lines are assumed to be contained within access roads; therefore, they do not generate additional disturbance.

Temporary disturbance for WTG pads includes the assembly areas for the WTGs in accordance with Siemens Typical Specifications.

<sup>&</sup>lt;sup>a</sup> Temporary construction impacts are in addition to permanent impacts.

<sup>&</sup>lt;sup>b</sup> Restoration of roadsides.

<sup>&</sup>lt;sup>c</sup> Includes temporary office trailers and crane assembly areas.

### APM-1 EROSION CONTROL AND TOPSOIL MANAGEMENT

Soil stabilization measures will be used to prevent soil being detached by stormwater runoff. The Applicant will employ BMPs to protect the soil surface by covering or binding soil particles. The Project will incorporate erosion-control measures required by regulatory agency permits and contract documents as well as other measures selected by the contractor. The contractor will design site-specific BMPs, and associated figures are to be included in the final Project stormwater pollution prevention plan (SWPPP). At a minimum, the Project will implement the following practices for temporary and final erosion control:

### **During Construction:**

- Proper removal and storage of topsoil
- Proper reapplication of topsoil

#### Year-round:

- Monitor the weather using National Weather Service reports to track conditions and alert crews to the onset of rainfall events.
- Preserve existing vegetation where required and when feasible. Conduct clearing and grading only in areas necessary for project activities and equipment traffic. Install temporary fencing prior to construction along the boundaries of the construction zone to clearly mark this zone, preventing vehicles or personnel from straying onto adjacent offsite habitat.
- Sequence construction activities with the installation of erosion control and sediment control measures. Arrange the construction schedule as much as practicable to leave existing vegetation undisturbed until immediately prior to grading.
- Protect slopes susceptible to erosion by installing controls such as hay bales, fiber rolls, and gravel bags.
- Stabilize non-active areas as soon as feasible after construction is complete and no later than 14 days after construction in that portion of the site has temporarily or permanently ceased. Reapply as necessary to maintain effectiveness.
- Place covers over stockpiles prior to forecasted storm events and during windy conditions. Place sediment controls (fiber rolls or gravel bags) around the perimeter of stockpiled materials year-round. Excess sand and gravel will be stockpiled for BLM material sale.
- Maintain sufficient erosion control materials on site to allow implementation in conformance with General Permit requirements and as described in the SWPPP. This includes implementation requirements for active areas and non-active areas that require deployment before the onset of rain.
- Promptly repair and reapply controls according to BMPs in areas for which erosion is evident.

## **During the rainy season:**

- Implement temporary erosion control measures such as fiber rolls, straw bales, geotextiles and mats, and gravel bags at regular intervals throughout the defined rainy season and as needed determined by site conditions.
- Inspect and stabilize disturbed areas with temporary or permanent erosion control measures before rain events.

## **During the non-rainy season:**

Conduct construction activities that will have an impact on waters of the United States during the dry season to the extent feasible to minimize erosion.

- A combination of the following erosion controls may be used at the site:
- Scheduling of activities to avoid times of erosion susceptibility
- Preservation of existing vegetation
- Mulch and hydraulic mulch
- Straw mulch
- Geotextiles and mats
- Earth dikes and drainage swales
- Velocity dissipation devices

• Slope drains

#### Streambank stabilization

BMPs will be deployed in a sequence to follow the progress of grading and construction. As the locations of soil disturbance change, erosion controls will be adjusted accordingly to control stormwater runoff at the downgrade perimeter.

#### **Sediment Control Measures**

Sediment controls are intended to complement and enhance selected erosion control measures and reduce sediment discharges from active construction areas. Sediment controls are designed to intercept and settle out soil particles that have been detached and transported by the force of water. The Project will incorporate sediment control measures required by regulatory agency permits and contract documents as well as other measures selected by the contractor. The Project will implement the following practices for temporary sediment control:

#### Year-round:

- The installation of detention ponds to control all stormwater flow off site. The ponds will be designed to control sediment transport off site. Sediment will be removed from the ponds periodically and transported off site to a designated fill area.
- Maintain the following temporary sediment control materials onsite: silt fence materials, gravel bags for linear barriers, and fiber rolls in sufficient quantities throughout the Project to implement temporary sediment controls in the event of predicted rain and to respond to failures or emergencies, in conformance with General Permit requirements and as described in the SWPPP. Install gravel filter berms at the base of slopes adjacent to delineated sensitive areas (wetlands, dry washes), if any. Native onsite stones/rocks will be used in construction of gravel filter berms or check dams.
- Install gravel filter berms along the boundaries of delineated sensitive areas, if any, within the boundaries of the project site or areas that receive runoff from the project site. Native onsite stones/rocks will be used in construction of gravel filter berms or check dams.

### **During the rainy season:**

Implement temporary sediment controls at the draining perimeter of disturbed soil areas, at the toe of slopes, and at outfall areas.

## **During the non-rainy season:**

Implement temporary sediment controls such as hay bales, fiber rolls, or gravel bags at the draining perimeter of disturbed soil areas. A combination of the following sediment controls may be used at the site:

- Silt fence
- Sediment basin
- Sediment trap
- Check dam
- Fiber rolls
- Gravel bag berm
- Street sweeping and vacuuming

\*\*BMPs will be deployed in a sequence to follow the progress of grading and construction. As the locations of soil disturbance change, sedimentation controls will be adjusted accordingly to control storm water runoff at the downgrade perimeter.

### APM-2 EXCAVATION/GRADING

Prior to trench excavation, the area to be trenched will be graded and organic matter removed. Organic matter will be mulched and re-deposited within the site fill except under foundations and in trenches. Trench excavation will be performed with conventional trenching equipment. Excavated soil will be maintained adjacent to the trench and used to backfill the trench once conductors are installed and tested. Excavated soil will not be removed from the project site. Temporary sheeting or bracing shall be used as necessary to support trench sidewalls in areas where soils are soft or collapsible. The trench itself will be first backfilled with 3 to 4 inches of sand to provide suitable bedding for installed conductors, and then 3 to 4 inches of sand will be deposited on top of installed conductors. The remaining backfill will be composed of the native excavated soils and compacted to 90 percent of standard proctor density. During the backfill, underground utility marking tape will be installed 12 inches below grade to indicate the type of conductors installed beneath.

## APM-3 AIR QUALITY / DUST CONTROL

In accordance with Section 12 of the Air Quality Regulations, the applicant would obtain an air quality permit for any emission units or stationary sources (e.g., concrete plants, rock crushers, boilers, emergency generators) on the project capable of emitting regulated pollutants. The Applicant would use water to control dust to comply with Clark County dust control requirements. Where water is insufficient to control dust, soil stabilizers approved by the BLM and USFWS would be used within project area to control dust to Clark County standards. The Project would implement the following practices for fugitive dust and wind erosion control:

- Minimize grading and vegetation removal, and limit surface disturbance during construction to the time just construction;
- Limit vehicular speeds on non-paved roads;
- Apply water to disturbed soil areas of the project site to control dust and maintain optimum moisture levels for compaction, as needed. Apply the water using water trucks.
   Minimize water application rates as necessary to prevent runoff and ponding;
- Apply dust control suppressants approved by the BLM and USFWS;
- During windy conditions (forecast or actual wind conditions of approximately 25 miles per hour or greater), apply dust control to haul roads to adequately control wind erosion. Cover exposed, stockpiled, material areas;
- Suspend excavation and grading during periods of high winds; and
- Cover all trucks hauling soil and other loose material or maintain at least 2 feet of freeboard.

## APM-4 STORMWATER POLLUTION PREVENTION PLAN

The project design and plans will include BMPs to mitigate potential soil erosion caused by construction and operation of the Project. SWPPPs will be developed to assist with the management and protection of water resources throughout construction and the life of the Project.

## APM-5 SPILL PREVENTION, CONSTROL, AND COUNTERMEASURES PLAN (SPCCP)

The Applicant would prepare a SPCCP in accordance with Federal regulations to protect the environment from spills of petroleum products.

### APM-6 HEALTH AND SAFETY PROGRAM

The Applicant considers the health and safety of its employees and contractors to be the highest priority for project construction and operation and will require that all employees and contractors adhere to appropriate health and safety plans and emergency response plans. All construction and operation contractors will be required by the Applicant to operate under a health and safety program that is approved by the Applicant and that meets industry standards. All contractors will be required to maintain and carry health and safety materials including the Material Safety Data Sheets (MSDSs) of hazardous materials used on site.

### APM-7 EMERGENCY RESPONSE PLAN

An Emergency Response Plan will be prepared for the Project. The Plan will contain a section that presents the results of a comprehensive facility hazard analysis and, for each identified hazard, a response plan. Emergencies may include brush or equipment fires, transformer oil leaks or spills, attempted acts of sabotage, and airplane crashes. The Emergency Response Plan will assign roles and actions for onsite personnel and responders and will designate assembly areas and response actions.

### APM-8 WASTE MANAGEMENT PLAN

The Applicant would prepare a Waste Management Plan that would describe the storage, transportation, and handling of wastes and would emphasize the recycling of wastes, where possible, and would identify the specific landfills that would receive wastes that could not be recycled. Construction wastes will be managed in accordance with the Resource Conservation and Recovery Act (RCRA) (42 USC 6901, et seq. and RCRA's implementing regulations at 40 CFR 260, et seq.) and other applicable state and local regulations.

## **APM-9 WEED CONTROL PLAN**

The Applicant would prepare a Weed Control Plan which would be submitted to the BLM for review and approval before construction begins. The following are project-specific measures that the Applicant would implement to control weeds:

- Weed Risk Assessment Form. This form provides information about the types of weed surveys to be conducted and weed treatment and prevention method schedules appropriate for the types of weeds likely to be present. This form identifies and evaluates the level of weed management necessary.
- **Herbicide Use Proposal.** The Applicant shall prepare, submit, obtain, and maintain a herbicide use proposal for the Project. The Applicant would coordinate weed control activities with the BLM Weed Coordinator, particularly regarding proposed herbicide treatments.
- Weed Management Plan. Before ground-disturbing activities begin, the Applicant would prepare a weed management plan. The plan would identify potential weed infestations at the project site and along the Project-associated linear facilities and would prescribe treatment.
- Weed Infestation Prevention. The Applicant would limit ground disturbance to the minimum necessary to safely construct and operate the Project. The Applicant would avoid creating soil conditions that promote weed germination and establishment.
- Equipment Cleaning Sites. In coordination with the BLM Southern Nevada District Weed Manager, the Applicant would determine and establish equipment cleaning sites to remove weed seeds, plant parts, or mud and dirt from vehicles. Project-related equipment and machinery would be cleaned using compressed air or water to remove mud, dirt, and plant parts before moving into and from relatively weed-free areas. Seeds and plant parts would be collected, bagged, and deposited in dumpsters destined for local landfills, when practical.

The following measures would be implemented to prevent infestations of weeds at the project site and to control any potential infestations that may occur during project construction and operation:

- Project construction workers would inspect, remove, and dispose of weed seed and plant parts found on their clothing and personal equipment, bag the product, and dispose of in a dumpster for deposit in a local landfill;
- Certified weed-free hay bales would be used for erosion control and to contain vehicle station wash water.

### APM-10: SITE REHABILITATION PLAN AND FACILITY DECOMMISSIONING PLAN

To ensure that the permanent closure of the facility does not have an adverse effect, a Facility Decommissioning Plan would be developed at least 6 months prior to commencement of site closure activities. The Facility Decommissioning Plan would be developed in coordination with the BLM, with input from other agencies as appropriate. The Facility Decommissioning Plan would address future land use plans, removal of hazardous materials, impacts and mitigation associated with closure activities, schedule of closure activities, equipment to remain on the site, and conformance of the plan with applicable regulatory requirements and resource plans. The Facility Decommissioning Plan

would be consistent with requirements and goals set in the Site Rehabilitation Plan. The activities involved in the facility closure would depend on the expected future use of the site. Certain facility equipment may be utilized for future uses of the site, such the operation and maintenance (O&M) building, electrical transmission lines, and roads. Therefore, the extent of site closure activities would be determined at the time of the closure, in accordance with the Facility Decommissioning Plan. Closure activities may include:

- Removal of WTG's and supports;
- Removal of foundations;
- Removal of underground facilities to a depth of at least 2 feet below the ground surface;
- Removal of electrical equipment such as inverters and transformers;
- Removal of the substation;
- Disposal of chemicals and hazardous waste;
- Draining of transformers and disposal of dielectric oils (if transformers cannot be resold);
- Demolition and removal of the O&M building and removal of building foundations;
- Removal of onsite wooden transmission poles and conductors;
- Removal of 220kv/230kv steel transmission poles and conductors, and removal of foundations to a depth of at least 2 feet below the ground surface;
- Closure and abandonment the septic tank;
- Removal of site fencing;
- Regrading and restoration of original site contours; and
- Revegetation of areas disturbed by closure activities in accordance with the Site Rehabilitation Plan.

### APM-11 AERONAUTICAL CONSIDERATIONS.

Due to the proximity to the Searchlight Airport to the Project, prior to construction, the Applicant would file Notices of Proposed Construction or Alternation (Form 7460s) and receive a Determination of No Hazard to Air Navigation (NOHA) from the Federal Aviation Administration (FAA) for each WTG for Project lighting and marking requirements in accordance with the FAA Obstruction Marking and Lighting Advisory Circular (AC70/7460-1K).

### **APM-12 CULTURAL**

If archaeological properties are found to be eligible for National Register for Historic Properties (NRHP) listing, the Applicant would assess the potential adverse impact of the Project and would prepare a plan to mitigate any potentially adverse impacts, in consultation with the BLM and Nevada State Historic Preservation Officer (SHPO).

### **APM-13 ENVIRONMENTAL CLEARANCE**

Initial site mobilization activities in each construction section would include environmental clearance in which site activities are reviewed and approved for compliance with resource protection plans and approved construction-compliance documents. Environmental clearance activities would:

- Be performed in each of the project construction sections as they are constructed;
- First be obtained for the site access roads, WTG sites, transmission line corridors, substations, Western switching station, and O&M area. Subsequent clearances would be obtained for each of the remaining major tasks; and
- Delineate and mark the boundaries of each construction area during each phase of environmental clearance;
- Conduct surveys for special status plant species and bird nests. If special status plant species are found, the applicant would notify the BLM to determine appropriate action. If an active bird nest is located, a buffer would be established where no construction activities would occur. The buffer will be established in coordination with the BLM, USFWS, and NDOW for each species deterred nesting in the project area and maintained until the birds have fledge or the onsite biologist makes a

recommendation to the agencies to increase or decrease the buffer distance based on nest monitoring.

### APM-14 GENERAL DESIGN AND CONSTRUCTION STANDARDS

The Project would be designed in accordance with federal and industrial standards including American Society of Mechanical Engineers (ASME), National Electric Code (NEC 2005), International Energy Conservation Code (IECC 2006), International Building Code (IBC 2006), Uniform Plumbing Code (UPC 2006), Uniform Mechanical Code (UMC 2006), National Fire Protection Association (NFPA) and Occupations Safety and Health Administration (OSHA). Construction will be in accordance with the federal codes listed above and all applicable state and local codes. Local Clark County codes will include Title 13 – Fire and Fire Prevention, Title 22 – Buildings and Construction, Title 24 – Water, Sewage and Other Utilities and Title 25 – Plumbing and Electrical Regulations.

**Table 2.6-2. Mitigation Measures** 

Mitigation Measure No.	Mitigation Measure Description	
4.1 Geology, Minerals, and Soils		
MM GEO-1: ENGINEERING DESIGN AND IMPLEMENTATION	To minimize or avoid the hazard of landslides in cut-and-fill slopes, or settlement of fill materials, the Applicant will conduct BLM-approved geotechnical engineering and geologic design studies to assess the stability of planned cut-and-fill slopes. This will include geotechnical observations and materials testing of the compaction and placement of fill materials for roads and WTG pads. The Applicant would document that the grading and earthwork were in accordance with the engineering design specifications.	
MM GEO-2: INSPECTIONS AFTER GEOLOGIC EVENTS	To minimize or avoid potential hazards from earthquakes and other geologic events, the Applicant will have inspections performed by a BLM-approved appropriate professional (e.g., geologist, geologic engineer, geotechnical engineer, or structural engineer) following geologic events in the vicinity of the Proposed Project site. The appropriate professional will perform the appropriate inspection and make recommendations to see that hazards are minimized for the next comparable or larger event. The Applicant will implement the recommended corrective actions	
MM GEO-3: APPLICANT'S INSURANCE COVERAGE	The Applicant shall acquire the appropriate insurance coverage to address potential offsite damage to structures or injury to people by facility structures that are moved offsite by a geologic event such as an earthquake, windstorm, or flash flood event.	
MM GEO-4: VERIFY MINING CLAIMS	The Applicant shall ground-truth existing mining operations before construction and coordinate with mine operators to reduce impacts to these existing mining claims.	
	4.2 Paleontological Resources	
MM PALEO-1: PALEONTOLOGICAL MITIGATION	The Applicant will immediately notify the BLM authorized officer of any paleontological resources discovered as a result of operations under this authorization. The Applicant will suspend all activities in the vicinity of such discovery until notified to proceed by the authorized officer, and will protect the locality from damage or looting. The authorized officer will evaluate, or will have evaluated, such discoveries as soon as possible, but not later than five working days after being notified. Appropriate measures to mitigate adverse effects on significant paleontological resources will be determined by the authorized officer after consulting with the Applicant. The Applicant is responsible for the cost of any investigation necessary for the evaluation and for any mitigation measures, including museum curation. The Applicant may not be required to suspend operations if activities can avoid further impacts on a discovered locality or be continued elsewhere (BLM 2009: Attachment 1-4).	
4.3 Water Resources		
MM WATER-1: WELLHEAD PROTECTION	Development of the O&M building and its associated septic system would require a wellhead protection plan. The State of Nevada's Wellhead Protection Ordinance encourages protection of public health and water supplies by ensuring there are appropriate distances between wells and potential sources of contamination (Clark County 2008).	

**Table 2.6-2. Mitigation Measures** 

Mitigation Measure No.	Mitigation Measure Description	
	The Applicant will develop and implement erosion and sedimentation control measures to be used to minimize impacts during the construction of the Project. At a minimum, this plan will include the following:	
	Implement soil stabilization measures to offset loss in vegetation including the following	
	• BMPs	
	• install silt fences	
	• install temporary earthen berms,	
	<ul> <li>install straw bale barriers to reduce water velocity and flows,</li> </ul>	
	• install temporary water bars,	
	• install sediment traps,	
	<ul> <li>install stabilized entrances from public roads to minimize track-out</li> </ul>	
MM WATER-2: CONSTRUCTION	<ul> <li>stone check dams, or other equivalent measures (including installing erosion-control measures around the perimeter of stockpiled fill material) as necessary;</li> </ul>	
PHASE EROSION AND SEDIMENTATION CONTROL MEASURES.	<ul> <li>Maintain or reduce salt yields originating from public lands to meet State-adopted and Environmental Protection Agency- approved water quality standards for the Colorado River (BLM 1998);</li> </ul>	
	<ul> <li>Implement BMPs, as identified by the state of Nevada, to minimize contributions from both point and non-point sources of pollution (including salts) from public lands (BLM 1998);</li> </ul>	
	<ul> <li>Ensure that any nonpoint source BMPs and rehabilitation techniques meet state and local water quality requirements (BLM 2005a);</li> </ul>	
	<ul> <li>Implement BMPs such as locating waste and excess excavated materials outside drainages to avoid sedimentation;</li> </ul>	
	<ul> <li>Conduct regular site inspections during the construction period to see that erosion-control measures were properly installed and are functioning effectively;</li> </ul>	
	<ul> <li>Consider use of landscape for buffering, erosion control, and stormwater runoff control for maintaining acceptable water quality conditions (Clark County 2008);</li> </ul>	
	<ul> <li>Obtain and comply with necessary permits in accordance with the Clean Water Act Section 404 (dredge and fill) and Section 401 (water quality) from the USACE and Nevada Division of Environmental Protection (NDEP 2010; and</li> </ul>	
	<ul> <li>Implement adaptive management of actions if erosion and sedimentation control measures are found to be insufficient to control surface water at the site (any changes must be approved by the BLM).</li> </ul>	

**Table 2.6-2. Mitigation Measures** 

Mitigation Measure No.	Mitigation Measure Description	
	The Applicant will develop and implement contaminant control measures to be used to minimize impacts during the operation and maintenance of the Proposed Project. At a minimum, these measures will include the following:	
MM WATER-3: CONSTRUCTION- PHASE PETROLEUM AND HAZARDOUS MATERIAL CONTAMINATED WATER PREVENTION AND CONTROL MEASURES.	<ul> <li>Prepare and comply with a Spill Prevention, Containment, and Countermeasures Plan (SPCCP) that outlines procedures to prevent the release of hazardous substances into the environment, thereby avoiding contaminating water resources (U.S. Environmental Protection Agency [EPA] 2010);</li> <li>Stage heavy maintenance equipment over impermeable surfaces and inspect regularly for petroleum releases;</li> <li>Conduct regular site inspections during operations and maintenance to see that petroleum and hazardous materials products are properly stored and inventoried in accordance with local, state, and federal regulations; and</li> <li>Implement BMPs, as identified by the state of Nevada, to minimize contributions from both point and nonpoint sources of pollution (including salts) from public lands (BLM 1998).</li> </ul>	
MM Warren A. Oppositional and opposition	The Applicant will develop and implement erosion and sedimentation control measures to be used to minimize impacts during the operations and maintenance of the Proposed Project. At a minimum, this plan will include the following:	
MM WATER-4: OPERATIONAL PHASE EROSION AND SEDIMENTATION CONTROL MEASURES	<ul> <li>Implement and maintain soil stabilization measures developed for MM WATER-2 to offset loss in vegetation;</li> <li>Conduct biannual and post-storm monitoring of erosion and sedimentation; and</li> <li>Conduct regular site inspections during operation and maintenance to see that erosion-control measures installed during the construction-phase (MM WATER-2) are properly installed and are functioning effectively.</li> </ul>	
	The Applicant will develop and implement contamination control measures to be used to minimize impacts during the construction of the Proposed Project. At a minimum, these measures will include:	
MM WATER-5: OPERATIONAL-PHASE PETROLEUM AND HAZARDOUS MATERIAL CONTAMINATED WATER PREVENTION AND CONTROL MEASURES.	<ul> <li>Prepare and comply with a SPCCP that outlines procedures to prevent the release of hazardous substances into the environment, thereby avoiding contaminating water resources (EPA 2010);</li> </ul>	
	Stage heavy equipment and O&M vehicles over impermeable surfaces and inspect regularly for petroleum releases;	
	<ul> <li>Conduct regular site inspections during the O&amp;M phase to see that petroleum and hazardous materials products are properly stored and inventoried in accordance with local, state, and federal regulations; and</li> </ul>	
	<ul> <li>Implement BMPs, as identified by the State of Nevada, to minimize contributions from both point and nonpoint sources of pollution (including salts) from public lands (BLM 1998).</li> </ul>	

**Table 2.6-2. Mitigation Measures** 

Mitigation Measure No.	Mitigation Measure Description	
MM WATER-6: DRAINAGE CROSSING DESIGN.	If drainages cannot be avoided by infrastructure placement, then the Applicant will design drainage crossings to accommodate estimated peak flows and ensure that natural volume capacity can be maintained throughout construction and upon post-construction restoration. This measure is necessary to minimize the amount of erosion and degradation to which drainages are subject.	
MM WATER-7: STORMWATER MONITORING AND RESPONSE PLAN	The Applicant will develop and implement a stormwater monitoring and response plan to be used to minimize impacts from flood damage during the life of the Project. At a minimum, this plan will include:  • Visual surveys of all structures for scour following major storm events;  • Visual surveys of drainage crossings and fencing to check for damage;  • Cleanup of broken equipment if failures do occur;  • Inspection and cleanup of downstream areas if debris is transported off site; and  • Adaptive management of flood protection and erosion actions if the monitoring plan reveals routine damage to project	
	components due to flooding (Any changes must be approved by the BLM).	
	4.4 Biological Resources	
	Interim reclamation actions are intended to reclaim areas of temporary use such as construction staging areas, and road widening areas. Interim reclamation actions will be initiated upon cessation of area use and no later than 12 months from commencement of operation, weather permitting. Interim reclamation will include the following:	
MM BIO-1: INTERIM RECLAMATION	<ul> <li>Areas that were cleared for staging or road widening and that are not needed for operation of the proposed project will be recontoured to the original contour, if feasible, or if not feasible, to an interim contour that bends with the surrounding topography.</li> </ul>	
	Wastewater, solids, and pond liners will be removed and disposed of at a proper facility. Areas that were occupied by evaporation ponds will be backfilled with native soil to match the existing surrounding grade and restore drainage function.	
	<ul> <li>Stockpiled topsoil will be spread evenly over the entire disturbed area to within a few feet of the production facilities.</li> <li>Salvaged cactus and yucca would be replanted in these disturbed areas.</li> </ul>	

**Table 2.6-2. Mitigation Measures** 

Mitigation Measure No.	Mitigation Measure Description
	The Applicant will prepare and implement a cactus and yucca salvage plan. Removal of cacti and yucca in Nevada is governed by Nevada Revised Statute 527.060120 ("Protection of Christmas Trees, Cacti and Yucca") and the associated regulations (Nevada Administrative Code [NAC] Chapter 527). NAC 527.090 requires that all cacti and yucca removed or possessed for commercial purposes have a tag attached thereto. When a cacti or yucca is removed for commercial purposes from BLM-administered land, a tag for the plant is issued by the BLM. "Commercial purposes" is defined as the removal or possession of six or more cacti or yucca on any one calendar day or the removal or possession of less than six plants each for seven or more consecutive days, except when such removal or possession is for scientific or education purposes. See NRS 527.070. Accordingly, to the extent that cacti or yucca removed during the construction of the Proposed Project meet the definition of "commercial purposes", Nevada law requires that tags be obtained from the BLM for each such plant.
MM BIO-2: CACTUS AND YUCCA SALVAGE PLAN	<ul> <li>The Applicant will conduct the following plan for all cactus and yucca species that are salvaged within the Proposed Project area:</li> <li>The proponent will salvage sufficient cacti and yucca to restore all project temporary impacts to 1.5 times the density of cacti and yucca present in the adjacent native plant community. These cacti and yucca will be held in either an on-site temporary nursery or maintained in an off-site location. Once replanted in the temporary impact areas, the proponent will be responsible for maintaining them so that 80% survivorship is achieved. This activity will be conducted in conjunction with any other revegetation requirements.</li> </ul>
	<ul> <li>The proponent will transplant and maintain cacti and yucca at naturally occurring densities into approximately of 30 acres of BLM identified reclaimed mines, closed roads, and burn scars within 15 miles of the project site. Maintenance will include monitoring and watering for a period of one year.</li> </ul>
	<ul> <li>Any remaining cacti and yucca not salvaged from temporary and permanent impact areas will be purchased by the proponent using BLM Nevada forestry program pricing.</li> </ul>
	<ul> <li>The cactus and yucca salvage will follow SNDO cactus and yucca salvage best management practice guidelines and will be conducted by a qualified contractor with at least three years' experience performing this work in the Mojave Desert.</li> </ul>
MM BIO-3: BIOLOGICAL OPINION	<ul> <li>Conservation Measures - proposed by the Applicant and BLM (and denoted in the BO) are as follows:         <ol> <li>Waste Management Plan. The Applicant will prepare a Waste Management Plan, in accordance with applicable laws and regulations, which will describe the storage, transportation, and handling of hazardous materials and wastes; will emphasize the recycling of wastes, where possible; and will identify the specific landfills that will receive wastes that cannot be recycled.</li> </ol> </li> <li>Weed Management Plan. An Invasive Plant Management Plan will be developed for construction and O&amp;M activities and include results of noxious weed inventories, identification of problem areas, preventative measures, treatment methods, agency specific requirements, monitoring requirements, and herbicide treatment protocol.</li> <li>Site Rehabilitation and Facility Decommissioning Plan. The applicant will develop a Reclamation, Restoration, and Revegetation Plan in consultation with appropriate agencies prior to adoption of the Final Environmental Impact Statement that will guide restoration and revegetation activities for all disturbed lands associated with construction of the project and the eventual termination and decommissioning of the project.</li> <li>Water Usage. If water is used for fugitive dust control, it will not be allowed to pool on access roads or other project areas, as this can attract desert tortoises. Similarly, leaks on water trucks and water tanks will be repaired to prevent pooling water.</li> </ul>

**Table 2.6-2. Mitigation Measures** 

Mitigation Measure No.	Mitigation Measure Description		
	Mitigation Measure Description  Minimize Overhead Collection Line. Collection lines will be buried to the greatest extent feasible to reduce the opportunity for perches for raptors and ravens.  Reduce Night Lighting. Night lighting will be reduced in all natural areas to avoid unnecessary visual disturbance to wildlife using directed lighting, shielding methods, and/or reduced lumen intensity except as required by regulatory agencies such as the Federal Aviation Administration.  Clean up. SWEF will ensure that all unused material and equipment will be removed upon completion of construction activities or maintenance activities conducted. Upon completion, all construction equipment and refuse, including, but not limited to wrapping material, cables, cords, wire, boxes, rope, broken equipment parts, twine, strapping, buckets, metal or plastic containers will be removed from the site and disposed of properly. Any unused or leftover hazardous products will be properly disposed of offsite.  Desert Tortoise Fencing. Desert tortoise fencing will be installed around permanent facility structures including the O&M building and Western's proposed switching station.  Desert Tortoise Measures. The applicant or a qualified consultant will provide for the following to reduce impacts to desert tortoise:  a. A compliance manager will be designated and will oversee compliance monitoring activities and coordination with authorizing agency(s). Compliance activities will at a minimum include conducting preconstruction surveys, assuring proper handling of desert tortoise, adequate staffing of biological monitors during construction, and upholding all authorized conditions. The compliance manager will oversee all compliance documentation including daily observation reports, non-compliance and corrective action reports, and final reporting to any authorized agency upon project completion.  b. Construction monitoring will employ a designated compliance inspection contractor and authorized desert tortoise biologist(s) during the constr		
	education, training, and experience to conduct tortoise surveys, monitor project activities, provide worker education programs, and supervise or perform other implementing actions. An authorized desert tortoise biologist is defined as a wildlife biologist who has been approved to handle desert tortoises by the Service. A minimum of one monitor per crew is needed for construction crews using heavy equipment (e.g., backhoes, large trucks). One roving monitor will monitor multiple times per day in other active construction zones where heavy equipment is not in use.  c. All work area boundaries associated with temporary and permanent disturbances will be conspicuously staked, flagged, or otherwise marked to minimize surface disturbance activities. All workers will strictly limit activities and vehicles to the designated work areas.  d. Crushing or removal of perennial vegetation in work areas will be avoided to the maximum extent practicable.  e. Trash and food items will be contained in closed lid (raven- and coyote-proof) containers. Trash will be removed regularly (at least once a week) to reduce the attractiveness to the site to opportunistic tortoise predators such as common ravens and coyotes and to reduce the possibility of animals ingesting or becoming entangled in foreign matter.  f. Pets will not be allowed in working areas unless restrained in a kennel.  g. Where possible, motor vehicles will be limited to maintained roads and designated routes.  h. Desert tortoise caution signs will be installed on turbine access roads.		

**Table 2.6-2. Mitigation Measures** 

Mitigation Measure No.	Mitigation Measure Description		
	i. Desert tortoise clearance surveys at the project site must consist of at least two consecutive surveys of the site. Surveys shall involve walking transects less than or equal to 15-feet (5-meters) wide under typical conditions. In areas of sense vegetation or when conditions limit the ability of the surveyors to locate desert tortoise, transects should be reduced in width accordingly. Clearance surveys should be conducted when desert tortoises are most active (April-May or September-October). If desert tortoise are observed during the second pass, the USFWS and the appropriate State wildlife agency may require a third survey.		
	j. All methods used for handling desert tortoises during the clearance surveys must be in accordance with the Desert Tortoise Field Manual (USFWS 2009). Anyone that handles desert tortoises during clearance activities		
	must have the appropriate authorizations from the Service and the State.  k. During the clearance surveys, desert tortoises in burrows may be removed through tapping or careful excavation. Multiple visits may be necessary if desert tortoises are inaccessible in deep caves or burrows.  During all handling procedures, desert tortoises shall be treated in a manner to ensure that they do not overheat		
	or exhibit signs of overheating (e.g., gaping, foaming at the mouth, etc.), or are placed in a situation where they cannot maintain surface and core temperatures necessary to their well-being. Desert tortoises shall be kept shaded at all times until it is safe to release them. Ambient air temperature shall be measured in the shade, protected from wind, at a height of 2 inches (5 centimeters) above the ground surface. All clearance activities (capture, transport, release, etc.) shall occur when ambient temperatures are below 95°F {35°C) and not anticipated to rise above 95°F {35°C) before handling and processing desert tortoises are completed.		
	1. For desert tortoises that need to be relocated out of harm's way, the tortoise should be placed out of the path of project activity as per the instructions and guidance from the authorized desert tortoise biologist.		
	<ul> <li>m. The area cleared and number of desert tortoises located within that area must be reported to the local Service and the appropriate State wildlife agency. The report should be made in writing, either by mail or email. Notification should be received within one week.</li> </ul>		
	n. For activities conducted between March 15 and November 1 in desert tortoise habitat, all activities in which encounters with tortoises might occur will be monitored by an authorized desert tortoise biologist. The biologist will be informed of tortoises relocated during preconstruction surveys so that he or she could watch for the relocated tortoises in case they attempted to return to the construction site. The authorized desert tortoise biologist will watch for tortoises wandering into the construction areas, check under vehicles, examine excavations and other potential pitfalls for entrapped animals, examine exclusion fencing, and conduct other activities to ensure that death or injuries of tortoises were minimized.		
	o. For open trenches, earthen escape ramps will be maintained at intervals of no greater than 0.25 mile. A biological monitor will inspect all trenches, auger holes, or other excavations a minimum of twice per day, and also immediately prior to back filling. Any wildlife species located will be safely removed and relocated out of harm's way, using a suitable tool such as a pool net when applicable. For safety reasons, biological monitors will under no circumstance enter open excavations.		
	p. No overnight hazards to desert tortoises (e.g., auger holes, pits, or other steep sided depressions) will be left unfenced or uncovered; such hazards will be eliminated each day prior to the work crew and biologist leaving the site. Plywood board will be used to cover open hazards. All excavations will be inspected for trapped desert tortoises at the beginning, middle, and end of the workday. Should a tortoise become entrapped, the authorized		

**Table 2.6-2. Mitigation Measures** 

Mitigation Measure No.	Mitigation Measure Description		
	desert tortoise biologist will remove it immediately.  q. If blasting is required in desert tortoise habitat, a biological monitor will be assigned to each blasting crew or area in which blasting will occur. Prior to any blast, a 200-foot area around the blast site will be surveyed for desert tortoises. Aboveground tortoises will be relocated at least 500 feet from the blast site. Tortoises in burrows within 50 feet of the blast site will be relocated at least 75 feet away from the blast site to an unoccupied existing or artificial burrow. Burrows located between 50 and 150 feet away from the blast site will be flagged and stuffed with newspaper prior to the blast. The newspaper will be removed immediately after the blast and burrows assessed for damage.		
	r. Routine inspection and maintenance of transmission lines will be limited to the desert tortoise inactive periods of November through February and June through August. All access roads with re-established native vegetation that are used for scheduled, routine maintenance activities will be cleared by a tortoise monitor ahead of any vehicular movement. Should unscheduled, emergency maintenance become necessary, a tortoise monitor will clear the route ahead of vehicular movement.		
	s. Any incident occurring during project activities that was considered by the biological monitor to be in non-compliance with the mitigation plan will be documented immediately by the biological monitor. The compliance manager will ensure that appropriate corrective action was taken. Corrective actions will be documented by the monitor. The following incidents will require immediate cessation of the construction activities causing the incident, including 1) imminent threat of injury or death to a desert tortoise; 2) unauthorized handling of a desert tortoise, regardless of intent; 3) operation of construction equipment or vehicles outside a project area cleared of desert tortoise, except on designated roads; and 4) conducting any construction activity without a biological monitor where one is required. If the monitor and compliance inspection manager do not agree, the BLM's compliance officer will be contacted for resolution. All parties would refer the resolution to the BLM's authorized officer.  t. Worker Environmental Awareness Program. A Worker Environmental Awareness Program (WEAP) will be		
	prepared. Construction crews and contractors associated with the SWEF or the W APA switching yard or power line will be required to participate in WEAP training prior to starting work on the project. This instruction will include specific desert tortoise training on distribution, general behavior and ecology, identification, protection measures, reporting requirements, and protections afforded by State and Federal endangered species acts.		
	u. Parked vehicles will be inspected prior to being moved. If a tortoise is observed beneath a vehicle, the authorized desert tortoise biologist will be contacted to move the animal from harm's way, or the vehicle will not be moved until the desert tortoise left of its own accord. The authorized desert tortoise biologist will be responsible for taking appropriate measures to ensure that any desert tortoise moved in this manner is not exposed to temperature extremes that could be harmful to the animal.		
	<ul> <li>v. Should any desert tortoise be injured or killed, all activities will be halted, and the compliance inspection manager and/or authorized desert tortoise biologist immediately contacted. The compliance inspection manager and/or authorized desert tortoise biologist will be responsible for reporting the incident to the authorizing agencies.</li> <li>w. A report to the Service will be produced reporting all tortoises seen, injured, killed, excavated, or handled. GPS</li> </ul>		

**Table 2.6-2. Mitigation Measures** 

Mitigation Measure No.	Mitigation Measure Description
	locations of live tortoises will be reported.  x. The applicant will implement a Raven Management Program that will consist of: 1) an annual survey to identify raven nests on towers and any tortoise remains at tower locations; this information will be relayed to BLM so that the ravens and/or their nests in these towers would be targeted for removal, 2) SWEF making an annual or one time contribution to an overall raven reduction program in the Nevada desert, with an emphasis on raven removal in the vicinity of this project.  y. BLM will hold a preconstruction meeting with Duke Energy and the compliance inspection contractor (CIC) to discuss implementation of the terms and conditions of the biological opinion.  10 Transportation Plan. The transportation plan will be implemented during construction, O&M, and reclamation. The year will be divided into three periods based on Mojave desert tortoise activity levels as follows:
	<ul> <li>a. High activity period – April 1<sup>st</sup> to May 31<sup>st</sup> and September 1<sup>st</sup> to October 31<sup>st</sup></li> <li>b. Moderate activity period – March 1<sup>st</sup> to March 31<sup>st</sup> and June 1<sup>st</sup> to August 31<sup>st</sup></li> <li>c. Low activity period – November 1<sup>st</sup> to February 28<sup>th</sup> or 29<sup>th</sup></li> </ul>
	During the high activity periods, a speed limit of 15 miles per hour will be maintained on all roads related to access for construction, post-construction (i.e., operation), and restoration. One biological monitor will travel in front of each piece of construction, post-construction, and restoration equipment and other construction-related vehicles entering and exiting the construction areas. If possible, construction, post-construction, and restoration equipment will be grouped while being escorted by a biological monitor entering and exiting the construction areas. Vans, busses, or carpooling will be employed to reduce the number of worker-related vehicles within the construction, post-construction, and restoration areas. These vehicles will be grouped and escorted by a biological monitor entering and exiting the construction, post-construction, and restoration area.
	During the moderate activity period of March 1 to March 31, low activity measures (see below) will be in effect until the temperature exceeds 68°F for three consecutive days or a tortoise is observed. If a tortoise is observed or the temperature exceeds 68°F for three consecutive days, minimization measures for the high activity period will take effect unless the weather forecast for the next day is for the temperature to drop below 68°F.
	During the moderate activity period of June 1 to August 31, high activity measures will be in effect until the temperature exceeds 95°F. After the temperature exceeds 95°F, minimization measures for the low activity period will take effect.
	During the low activity periods, a speed limit of 20 miles per hour will be maintained on all roads related to access for construction, post-construction, and restoration. Construction, post-construction, and restoration equipment entering and exiting a construction site will not need to be escorted by a biological monitor. Vans, busses, or carpooling will be optional to reduce the number of worker-related vehicles within the construction, post-construction, and restoration areas. Vans, busses, or carpooling will still be recommended to reduce the number of worker-related vehicles in construction areas.  11 Remuneration Fees. BLM will ensure payment by the project proponent of remuneration fees (see Tetra Tech 2012 for more details).

**Table 2.6-2. Mitigation Measures** 

Mitigation Measure No.	Mitigation Measure Description
MM BIO-4: TERRESTRIAL WILDLIFE PLAN	A Terrestrial Wildlife Plan has been prepared for the proposed project (Appendix B-3: Terrestrial Wildlife Plan). This Terrestrial Wildlife Plan includes a risk assessment and mitigation measures for the banded Gila monster, chuckwalla, and bighorn sheep.  Mitigation in this plan shall be implemented to reduce impacts on chuckwalla and Gila monster. Mitigation measures in the plan include the following:  • As part of the WEAP identified under the Biological Opinion Desert Tortoise Measure t, construction site personnel will be given a packet, which includes NDOW's Gila Monster Status, Identification and Reporting Protocol for Observations (NDOW 2007). The packet will also contain information describing the distinguishing features of a banded Gila monster and instructions on distinguishing a banded Gila monster from chuckwallas and banded geckos, as well as information on the protection status of the species and the consequences of a potential bite.  • All sightings of banded Gila monster and circumstances under which it was encountered, will be immediately reported to NDOW using the Gila Monster Reporting Form. Gila Monsters found dead will be preserved in a freezer-safe container or plastic bag and delivered to NDOW as soon as is feasible. When handling dead Gila monsters, hands shall be kept clear of the lizard's mouth to avoid a reflex-induced, painful and venomous bite.  • Upon finding a Gila monster, all construction activities will be halted in the immediate vicinity of the animal until the animal moves to safety of its own accord, undisturbed.  • During construction activities, qualified on-site biologists conducting desert tortoise monitoring will also monitor for chuckwalla and direct construction workers to allow the animal to move to safety of its own accord, undisturbed.  • If construction occurs during the nesting period, on-site desert tortoise monitors will investigate potential chuckwalla nesting habitat (sandy, well-drained soils) in July and August for signs of nests. These areas will be marke
	• Upon finding bighorn sheep in the area proposed for construction, all construction activities will be halted in the immediate vicinity of the animal until the animal moves to safety of its own accord, undisturbed. If sheep do not move within two hours from areas proposed for construction, Pat Cummings at NDOW (702-486-5127 x3212) will be contacted to determine the appropriate measures to encourage sheep to move from the construction area.
MM BIO-5: BIRD AND BAT CONSERVATION STRATEGY	A Bird and Bat Conservation Strategy (formerly called an Avian and Bat Protection Plan [ABPP]) has been developed for the Proposed Project (Appendix B-4: Bird and Bat Conservation Strategy). The BBCS includes a risk assessment and provides for preconstruction surveys (immediately prior to construction as described in APM-13), post-construction monitoring, and adaptive management measures. The intention is not to predict the number of fatalities due to turbine collision as pre-construction data poorly predicts fatalities for birds (Ferrer et al. 2012), but to determine if any species is at high risk to inform post-construction fatality monitoring. The BBSC also includes monitoring requirements and provisions for adaptive management measures based on mortality rates. The final BBCS is included in Appendix B-4: Bird and Bat Conservation Strategy.
MM BIO-6: BURROWING OWL PROTECTION DURING CONSTRUCTION	For burrowing owls, biological monitors will use USFWS survey methods and mitigation measures presented in Protecting Burrowing Owls at Construction Sites in Nevada's Mojave Desert Region (USFWS no date specified).

**Table 2.6-2. Mitigation Measures** 

Mitigation Measure No.	Mitigation Measure Description
MM BIO-7: TRANSMISSION LINE DESIGN	All overhead power lines will be designed using the Suggested practices for Avian Protection on Power Lines: State of the Art in 2006 manual and Mitigating Bird Collisions with Power Lines: The State of the Art in 1994.
MM BIO-8: WILDLIFE WATER DEVELOPMENTS	If construction and operations effect the water developments directly, the applicant would compensate NDOW to relocate the water development inclusive of any administrative clearances (i.e. NEPA, Cultural) required by the BLM.
	4.5 Cultural Resources
MM CR-1: ARCHAEOLOGICAL MONITOR	An archaeological monitor will be required during access road construction, widening of existing roads, and any other ground-disturbing activities in order to protect known or unidentified cultural resources from project impacts.
MM-CR 2: ETHNOGRAPHIC/ETHNOHISTORIC STUDY	An ethnographic/ethnohistoric study will be conducted to better understand the relationship of Native peoples to the cultural landscape in this region.
MM CR 3: DEVELOPMENT OF A MEMORANDOM OF AGREEMENT	Development of a Memorandum of Agreement would outline the roles and responsibilities of the affected parties. The Project Proponent would be required to fund an interpretive kiosk to be placed along Cottonwood Road (Highway 163) and an interpretive brochure on the history of the New Era Mine and its illustrious owner Sam Yet. The interpretive materials will be prepared by the BLM in partnership with the Lake Mead National Recreation Area. The MOA would also include an ethnographic/ethnohistoric study of the Searchlight Wing Energy Project region.
	The Memorandum of Agreement would need to be completed prior to the signing of the Record of Decision for this EIS. The mitigation measures would need to be completed prior to a BLM Notice to Proceed for project construction is authorized.
	4.6 Air Quality and Climate
MM Air-1: SECURE ALL VEHICLES HAULING LOOSE MATERIALS.	The Applicant will cover all trucks hauling soil, sand, and other loose materials or require all trucks to maintain at least 2 feet of freeboard, which is the distance from the top of the truck bed in the material being hauled.
MM Air-2: REDUCE VEHICLE EMISSIONS.	The Applicant will turn off idling equipment when not in use.
MM Air-3: Prohibit equipment tampering	The Applicant will prohibit any tampering with engines to increase horsepower, and require continuing adherence to manufacturer's recommendations.
MM AIR-4: LEASE NEW EQUIPMENT.	If practicable, the Applicant will lease new, clean equipment that meet the most stringent of applicable federal or state standards.
MM Air-5: Use low sulfur fuels.	The Applicant will use and require contractors to use low-sulfur diesel fuel (45 ppm) for vehicles and equipment, if available.
MM Air-6: Avoid sensitive air quality receptors.	The Applicant will locate diesel engines, motors, and equipment as far as possible from possible sensitive receptors.

**Table 2.6-2. Mitigation Measures** 

Mitigation Measure No.	Mitigation Measure Description	
MM Air-7: MITIGATION OF GHG EMISSIONS.	The Proposed Action would minimize greenhouse gas (GHG) emissions through the long-term generation of renewable electricity, which would provide a potential net benefit to regional air quality.	
4.7 Transportation		
	A Traffic Management Plan will be prepared for the project that identifies BMPs to minimize construction-related traffic impacts. Specifically, the BMPs would ensure an adequate flow of traffic in both directions by providing sufficient signage to alert drivers of construction zones, notifying emergency responders prior to construction, conducting community outreach, and controlling traffic around affected intersections. The Plan will include the following:	
	Consideration of the turbine manufacturer-provided dimensions and weight; maximum axle loads; and local regulations.	
	Obtaining requisite transportation permits.	
	Providing escort for components as required by the length, weight, or width.	
	• To further reduce effects to the US-95/Cottonwood Cove Road intersection, the Plan will identify an alternate access route to the Proposed Project site during peak construction if possible.	
	Truck traffic will be phased throughout construction.	
MM Tran-1: Traffic Management	Truck traffic will be restricted to the roadways developed or upgraded for the Proposed Project.	
PLAN.	<ul> <li>Existing unimproved roads not associated with the Proposed Project would be used in emergency situations only.</li> </ul>	
Lan	• Deliveries of materials will be scheduled for off-peak hours to reduce effects during periods of peak traffic. Truck traffic will use designated truck routes when arriving to and departing from the proposed work sites.	
	<ul> <li>Providing alternate transportation routes should temporary road closures be required.</li> </ul>	
	The Applicant will encourage the construction workforce to carpool or vanpool.	
	<ul> <li>Signs and public notices regarding construction work will be distributed before disruptions occur and will identify detours to maintain access.</li> </ul>	
	<ul> <li>To minimize the effects on local and Lake Mead traffic the Transportation Plan will mandate the use of flagmen or escort vehicles to control and direct traffic flow, and provide schedules that show roadway work will be done during periods of minimum traffic flow.</li> </ul>	
	<ul> <li>Ongoing ground transportation planning will be conducted to evaluate road use, minimize traffic volume, and ensure that roads are maintained adequately to minimize associated impacts.</li> </ul>	
MM TRAN-2: REPAIR DAMAGED STREETS.	Before construction, the Applicant, a BLM representative, and a local representative will document the condition of the access route, noting any preconstruction damage. After construction, any damage to public roads will be repaired to the road's preconstruction condition, as determined by the local representative and BLM.	
	4.8 Land Use - No additional mitigation measures are proposed or required	

**Table 2.6-2. Mitigation Measures** 

Mitigation Measure No.	Mitigation Measure Description
4.9 Visual Resources	
MM Vis-1: Minimize Surface Disturbance.	Operators will reduce visual impacts during construction by clearly delineating construction boundaries and minimizing areas of surface disturbance; preserving vegetation to the greatest extent possible; using undulating surface disturbance edges; stripping, salvaging, and replacing topsoil; using contoured grading; controlling erosion; using dust suppression techniques; and restoring exposed soils as closely as possible to their original contour and vegetation.
MM VIS-2: SELECT BLM-APPROVED FLAT TONE COLORS FOR STRUCTURES	All structures (including Western's proposed switching station) will be constructed of materials that restrict glare and will be finished with a BLM-approved Standard Environmental Color intended to blend with the surrounding environment. Due to the height of the WTGs and the oscillating motion of the blades, it is difficult to make the towers blend into the landscape; however, a flat gray paint color will tone down the usual white design and reduce glare. Any color other than white will need to be approved by the FAA. If a color is not easily distinguishable for pilots, daytime strobe lights will be needed, thus negating the mitigation (FAA 2007).
MM VIS-3: MINIMIZE PROFILES OF SITE DESIGN ELEMENTS	Site design elements will be integrated with the surrounding landscape, such as minimizing the profile of the ancillary structures, burial of cables, and use of timed, motion-sensor, and directional lighting.
MM Vis-4: Minimize Road and Gravel Contrast	The colors of the asphalt and gravel used for circulation and parking areas at the O&M building will be selected to minimize contrast with the site's soil colors. Roads will be contoured to blend into the existing topography.
MM Vis-5: Minimize Lighting	<ul> <li>Efforts will be made to minimize the need for and amount of lighting on ancillary structures.</li> <li>When possible, lighting will be associated with motion sensors to minimize constant lighting effects.</li> <li>The only exterior lighting on the WTGs will be the aviation warning lighting required by the FAA. The warning lighting will be the minimum required intensity to meet the current FAA standards.</li> <li>Outdoor night lighting at the O&amp;M facility or other ancillary structures will be the minimum necessary for safety and security. All lights will be shielded to reduce offsite light pollution. Motion sensor lighter will be used when possible. Bluish lighting will be avoided and warm white or amber lighting will be used instead for general security and human vision needs. Facility lighting should be less than Kelvin color temperature (warm white or amber in color). Lighting will have screens that do not allow the bulb to shine up or out. All lighting fixtures shall be hooded and shielded, face downward, located within soffits, and directed on to the pertinent site only, and away from adjacent parcels or areas. All proposed lighting shall be located to avoid light pollution onto any adjacent lands as viewed from a distance.</li> </ul>
4.10 Noise	
MM Noi-1: Conduct Construction Activities during Daytime Hours.	The Applicant will conduct construction activity only during daytime hours at the property boundary closest to the nearest residence(s). Construction activities (including truck deliveries, pile driving, and vibration equipment use) shall be restricted to the least noise-sensitive times of day-weekday daytime hours between 7:00 a.m. and 10:00 p.m., near residential or recreational areas. Blasting activities would be further limited to between the hours of 7:00 a.m. and 5:00 p.m. during weekdays only. Restrictions on air braking, down shift braking, stopping or staging in Searchlight will be enforced in compliance with the local traffic laws and the Traffic Control Plan that will be prepared by the construction contractor for review and approval by Nevada Department of Transportation (NDOT).

**Table 2.6-2. Mitigation Measures** 

Mitigation Measure No.	Mitigation Measure Description
MM NOI-2: TURN OFF IDLING EQUIPMENT.	The Applicant will turn off idling equipment when not in use.
MM NOI-3: NOTIFY ADJACENT RESIDENCES.	The Applicant will notify adjacent residents in advance of construction work through public mailings and signs directed toward residents, landowners, and recreational users within 1 mile of the site prior to construction. The notice will state specifically where and when construction activities will occur in the area. The Applicant will also provide a communication line or procedures to enable individuals to contact the contractor in the event that construction noise levels affect them The Applicant will use an audible warning system to notify public of pending blasting activities.
MM NOI-4: INSTALL ACOUSTIC BARRIERS.	The Applicant will install acoustic barriers around stationary construction noise sources as necessary to maintain a noise level not to exceed 43 dBA at the property boundary closest to the nearest residence.
MM NOI-5: PROPER MAINTENANCE AND WORKING ORDER OF EQUIPMENT AND VEHICLES.	Construction equipment will be maintained according to manufacturers' recommendations. The Applicant will ensure that all equipment is adequately muffled and maintained, to include:  • Use of noise controls on standard construction equipment and shielding on impact tools;  • Use of broadband noise backup alarms on mobile equipment; and  • Installation of mufflers on exhaust stacks of all diesel and gas-driven engines.
MM NOI-6: ENSURE PROPER INSTALLATION OF TRANSFORMER EQUIPMENT.	Construction equipment will be maintained according to manufacturers' recommendations. The Applicant will ensure that all equipment is adequately muffled and maintained, to include:  • Use of noise controls on standard construction equipment and shielding on impact tools;  • Use of broadband noise backup alarms on mobile equipment; and  • Installation of mufflers on exhaust stacks of all diesel and gas-driven engines.
	4.11 Recreation
MM REC-1: RECREATION IMPACTS MINIMIZATION MEASURES	The Applicant and their contractor(s) shall reduce recreation impacts during construction by:  Clearly delineating construction boundaries and minimizing areas of surface disturbance;  Preserving vegetation to the greatest extent possible;  Utilizing undulating surface disturbance edges;  Stripping, salvaging and replacing topsoil;  Employing contoured grading;  Controlling erosion;  Using dust suppression techniques;  Restoring exposed soils as closely as possible to their original contour and vegetation; and  Preserving access to roads and trails in the project area that are used for recreational purposes.
4.12 Socioeconomics – No adverse effects on Socioeconomic conditions are anticipated; therefore, no mitigation measures are proposed.	
4.13 Environmental Justice - No adverse effects on environmental justice populations are anticipated; therefore, no mitigation measures are proposed.	

**Table 2.6-2. Mitigation Measures** 

Mitigation Measure No.	Mitigation Measure Description
4.14 Human Health and Safety	
MM SAFE-1: HAZARDOUS MATERIALS MANAGEMENT.	The Applicant will implement a Hazardous Materials Handling Management Program or incorporate within their other program the item outlined below. Hazardous materials used and stored on site for the Proposed Action activities will be managed according to the specifications outlined below as follows:  • Hazardous Materials Handling Program. A project-specific hazardous materials management program will be developed prior to initiation of the Proposed Action construction. The program will outline proper hazardous materials use, storage, and disposal requirements. The program will identify types of hazardous materials to be used during construction activities. All personnel will be provided with project-specific training. This program will be developed to ensure that all hazardous materials are handled in a safe and environmentally sound manner. Employees will receive hazardous materials training and will be trained in hazardous waste procedures; spill contingencies; waste minimization procedures; and treatment, storage, and disposal facility training in accordance with OSHA Hazard Communication.  • Transport of Hazardous Materials. Hazardous materials that will be transported by truck include fuel (diesel fuel and gasoline) and oils and lubricants for equipment. Containers used to store hazardous materials will be properly labeled and kept in good condition. Written procedures for the transport of hazardous materials used will be established in accordance with U.S. Department of Transportation (USDOT) and NDOT regulations. A qualified transporter will be selected to comply with federal and state transportation regulations.  • Fueling and Maintenance of Construction Equipment: Written procedures for fueling and maintenance of construction equipment will be prepared prior to construction. Vehicles and equipment will be refueled on site or by tanker trucks. Procedures will include the use of drop cloths made of plastic, drip pans, and trays to be placed under refilling areas to ensure that chemicals do not come into
MM SAFE-2: CHARACTERIZE POTENTIALLY CONTAMINATED SOIL.	To ensure that workers, the public, and wildlife are not exposed to potential contaminants, if soil is unearthed that is discolored or has an odor, work will be stopped in that area. In this event, the Applicant will retain a Certified Environmental Manager approved by the State of Nevada to characterize the type and extent of potential contamination. The soil should then be sampled and characterized prior to further site excavation activities in the area with discolored or odorous soils. If the soil is found to be contaminated based on federal or state regulations, then the Applicant will implement the appropriate and relevant procedures to properly characterize, contain, and dispose of the contaminated material.
MM SAFE-3: ADHERENCE OF THE HEALTH AND SAFETY PROGRAM WITH 29 CFR, PART 1910.	The Applicant and Western will ensure that all health and safety and emergency plans required for employees and contractors during construction, operations, and decommissioning of the Proposed Action will comply with the OSHA Standards provided in federal regulation 29 CFR, Part 1910, as well as with applicable state and local occupational health and safety regulations.

**Table 2.6-2. Mitigation Measures** 

Mitigation Measure No.	Mitigation Measure Description
MM SAFE-4: CONSTRUCTION FIRE PREVENTION MEASURES.	<ul> <li>The following fire prevention measures will be implemented by the Applicants or its contractor during Proposed Project construction:</li> <li>Maintain a list of all relevant firefighting authorities near the Proposed Project site. The closest resources to respond to a wildland fire threatening the town of Searchlight would come from Clark County Fire Department Rural Station 75 located in Searchlight. This fire station is staffed by volunteers. In the event of a fire on site, the Applicant will contact both BLM Fire and the Clark County Fire Department;</li> <li>Have and maintain available fire suppression equipment in all construction areas, including but not limited to water trucks, potable water pumps, and chemical fire extinguishers. Ensure an adequate supply of fire extinguishers for welding and brushing crews;</li> <li>Include mechanisms for fire suppression in all heavy equipment, including fire extinguishers and spark arresters or turbocharging (which eliminates sparks in exhaust);</li> <li>Vehicle catalytic converters, on vehicles that enter and leave the project site on a regular basis, will be inspected on a regular basis and cleared of all flammable debris;</li> <li>Remove any flammable wastes generated during construction on a regular basis;</li> <li>Accomplish vegetation clearing in a manner that reduces vegetation and does not create a fire hazard;</li> <li>Store all flammable materials used at the construction site;</li> <li>Allow smoking only in designated smoking areas;</li> <li>Require all work crews to park vehicles away from flammable vegetation, such as dry grass and brush. At the end of each workday, heavy equipment should be parked over mineral soil, asphalt, or concrete, where available, to reduce the chance of fire;</li> <li>All cutting/welding torch use, electric-arc welding, and grinding operations shall be conducted in an area free, or mostly free, from vegetation and an ample water supply and shovel shall be on hand to extinguish any fires created from sparks. In the O&amp;M a</li></ul>
MM SAFE-5: AERONAUTICAL CONSIDERATIONS.	The Applicant will notify FAA by filing FAA Form 7460 at least 30 days before construction is to begin or the date that applications for construction permit is to be filed.
MM SAFE-6: ADHERENCE OF THE HEALTH AND SAFETY PROGRAM WITH 29 CFR, PART 1926.	The Applicant will ensure that all health and safety and emergency plans required for employees and contractors during construction, operations, and decommissioning of the Proposed Action will comply with the OSHA Standards provided in federal regulation 29 CFR, Part 1926, as well as with applicable state and local occupational health and safety regulations.